
Fire Door Operators



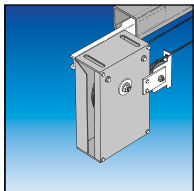
**Summary of Door Operators
DC and Three-Phase Current
Door Operators for Sliding Doors**

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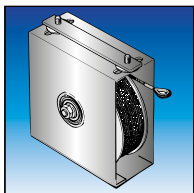
Control System E8

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**Semi-Automatic Door Operators
DICTAMAT 650/570/560/500**

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**160/320 N = 36/72 lbf
Spring Rope Pulleys
Hydraulic Dampers**

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**Safety and Operating Devices
DICTATOR Customized Solutions**

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Fire Door Operators

Dear customer,

This catalog contains plenty of detailed data about many of our products. Although we have carefully checked all the information we cannot guarantee that this catalog contains no mistakes and take no responsibility for the correctness of the data/details provided.

Certain details of all technical products - even when they are manufactured very accurately – have tolerances.

Please note that all measurements (unless stated otherwise) are in inch, pound, pound force etc. As the measurements have been converted from metric numbers, the numbers are nearly always odd numbers.

Technical changes may happen and are not subject to notice.

We appreciate your interest and promise to furnish you immediately with detailed information to any of our other products by fax, email or letter post.

DICTATOR is well known worldwide for its close personal contact to his customers.

We want to become your partner, too.

Management

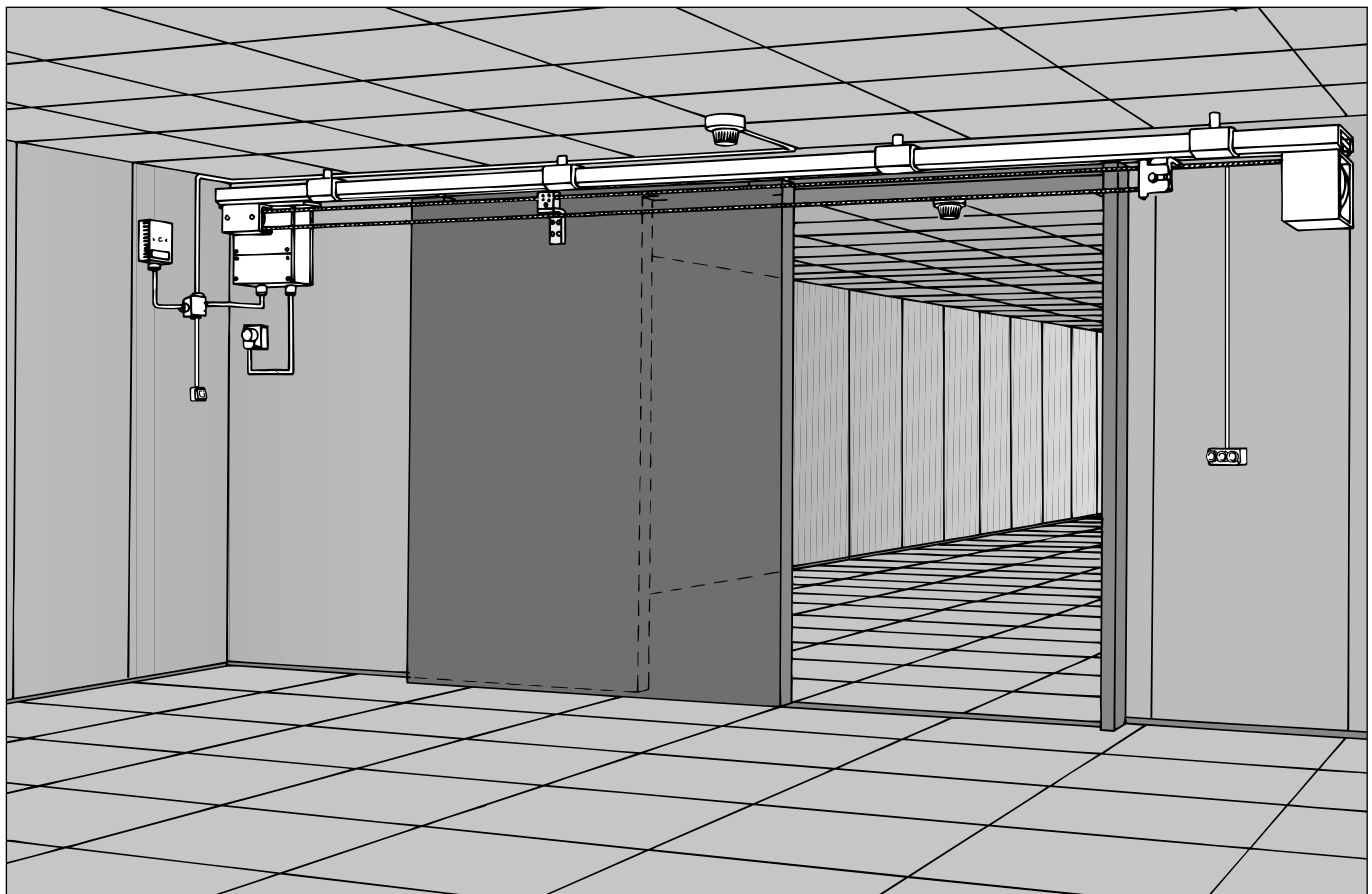
DICTATOR U.S., Inc.

Components of a Hold-Open System for Sliding Doors

DICTATOR products help you to automate fire protection sliding doors. They guarantee the door to be safely closed in the event of fire. The door closing speed is mechanically controlled over the whole distance, thus avoiding damage and injury. The doors are reliably closed by a counterweight or a spring rope pulley, even without current.

DICTAMAT drive units allow you to move also heavy fire sliding doors without difficulty. There is a large variety of door operators and control systems available to cover different requirements ranging from the simple and economic type to a micro-processor control system which enables fire protection doors to open at high speed and offers smooth acceleration and deceleration, partial opening for personnel access and much more.

In the event of alarm from either the DICTATOR smoke detectors or the hand release switch, the door is closed mechanically by a counterweight or a spring. During closing the speed is controlled at all times by either an adjustable magnetic brake system or a radial damper. Additionally hydraulic final dampers cushion the door just before reaching the closed position.

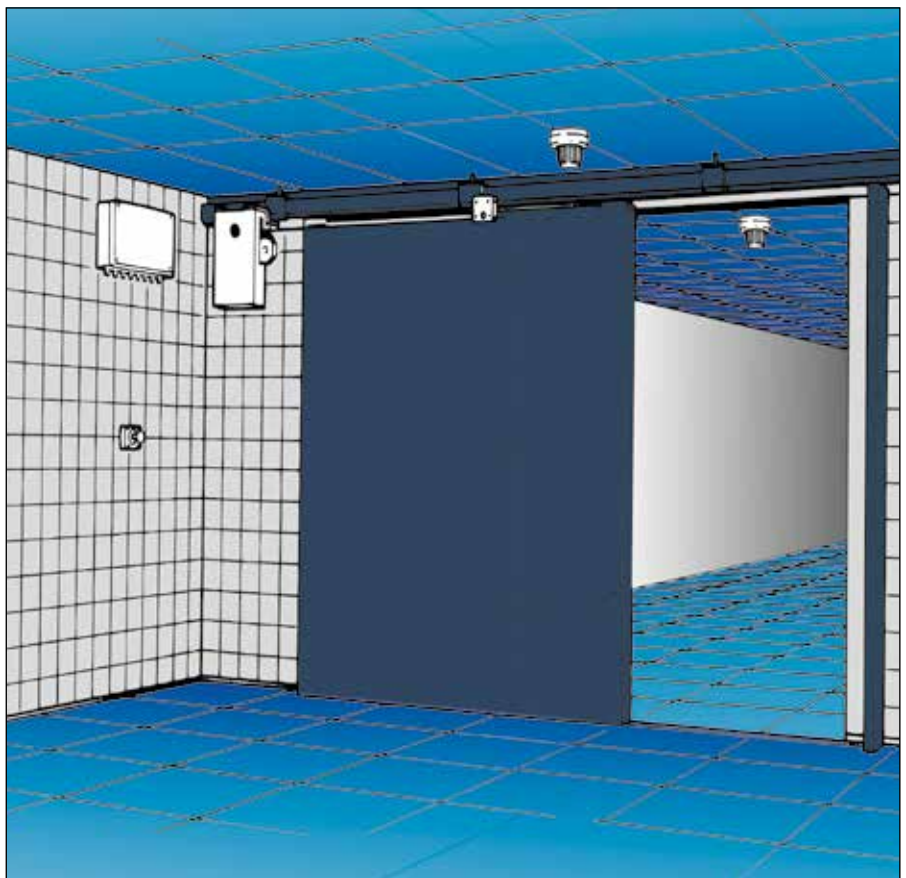


DICTATOR Fire Door Operators for Sliding and Hinged Doors

Fire door operators have to ensure the closing of doors and gates in case of fire alarm, even if the power supply fails. Therefore in Germany a **mechanical closing device** is obligatory. In some other countries you may use an emergency power supply, but have to provide a self-supervision of the emergency battery pack. Otherwise they might be empty when needed and the door would stay open.

DICTATOR offers

- partial or complete **automation** of fire doors (depending on the frequency of operation, requirements and budget).
- a large and flexible **standard programme** of **modular** components, also suitable for special applications.
- **customized solutions** (e.g. door goes around a bend, very large door/gate, hazardous area, overhead doors).
- **easier and faster installation** because of the use of **CAD drawings** (e.g. if very little space is available, the exact position of the operator on the door is given in the drawing.).
- detailed **advice, installation** (if required), **bringing into service, maintenance, service** and **training**.



Technical Data

DC door operators with integrated encoder

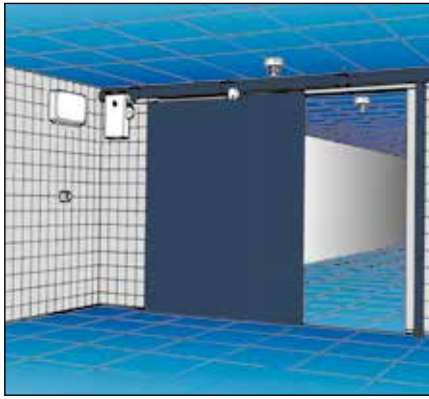
DC door operators with separate limit switches

Threephase-current motors with separate limit switches

Closing with counterweight provided on site

Closing with integrated closing spring

Semi-automatic operators to close sliding fire doors



1. Fully Automatic Operators for Sliding Fire Doors

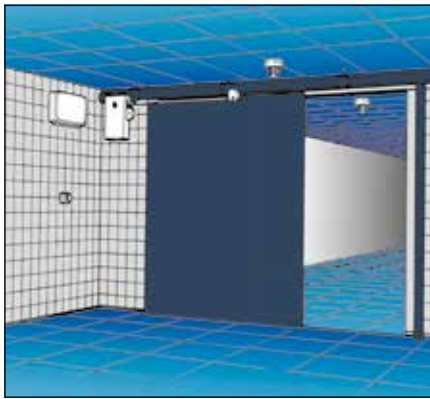
DICTATOR Fire Door Operators - Summary

	Motor	Closing			Width of door			Force to open the door			Controller
		Counter-weight	Spring rope pulley	Battery back-up	up to 21.33 ft	up to 22.97 ft	unlimited*	1540 lbs**	up to 135 lbf	up to 2860 lbs**	
Fully-automatic sliding door operators	Voltage										
DICTAMAT 8000-21 ZLM	48 VDC		x (integrated)		x					x	E8
DICTAMAT 7000-21 ZEM	48 VDC	x				x				x	E8
DICTAMAT 7000-21 ZLM	48 VDC	x				x				x	E8
DICTAMAT 3700-21 ZEM	24 VDC	x				x					E8
DICTAMAT 3700-21 ZEM	24 VDC		x (sep.)		x						E8
DICTAMAT 3700-21 ZLM	24 VDC	x				x					E8
DICTAMAT 700 (S) also explosion-proof	230/400 VAC	x			x						E8
Customised operators:											
Three-phase current	0.75 kW AC	x									
Direct current	DC	x								x	

M = integrated magnet
** max. door weight depends on its smooth running

E = position control with separate limit switches
L = position control with integrated encoder

Legend:
Z = toothed belt



DICTATOR Fire Door Operators - Summary, cont.

DICTATOR offers a variety of either fully or semi-automatic standard door operators for fire protection doors. In addition we design and develop customized drive units, e.g. for very large doors, for door and window installations with little space left for the drive unit or for overhead fire protection doors, **explosion-proof door operators** and so on.

The force of the motor is transmitted either by a toothed belt (Z) or a chain (K). The revolving toothed belt/chain permits even to move **doors with two leaves with one door drive and one control system** only.

All door operators and control systems mentioned in the tables are explained in detail on the following pages.

1. Fully-Automatic Sliding Fire Door Operators - cont.

The fully-automatic DICTATOR door operators DICTAMAT are used on **doors**, that are **frequently opened and closed**. These doors can be integrated without any problem in the course of manufacture, e.g. as separation to the clean area or to sparsley heated areas, when fork lift trucks run frequently between the different areas.

The fully-automatic DICTATOR door operators DICTAMAT are available for different doors sizes, with integrated position control (encoder) or separate limit switches, closing either with an integrated spring or a counter weight provided on site.

The **direct current (DC) door operators** of the **series DC-21** are designed as a *modular system*. They all feature one central module: the gear module on which the different DC motors are flanged. The driving wheel is determined by the form of power transmission: either toothed belt or chain. Furthermore the position control system can be added to the central module.

This *modular system* offers several important advantages:

- *Individual combination of the modules* permits at a very high extent to match the door operators to the requirements of the different doors - even on site (our service team can e.g. increase the force of the door drive by adding a further gear box).
- The modular system *simplifies installation, service and maintenance*, as each module can be exchanged without any problem.
- *Short lead times* even for door operators having to be assembled especially.
- All door operators of the modular system are similar and therefore fast and easy to understand and to handle, even when using different types of the modular system.

The summary on the previous page should help you to select the right door operator for your application. Or you simply ask our advice!

2. Semi-Automatic Sliding Fire Door Operators

	Closing		Width of the door		
	Counter-weight	Closing spring	up to 21.33 ft	up to 26.25 ft	un-limited*
Semi-automatic sliding door operators					
DICTAMAT 650		x (integrated)	x		
DICTAMAT 560		x (separately)	x		
DICTAMAT 570	x				x

The semi-automatic DICTATOR door operators are designed for doors that are **rarely opened** and then normally **stay open**. They keep the door open in every position. In case of alarm or after a closing command the counter weight or the spring rope pulley will close the door. The closing speed is controlled by the adjustable magnetic brake of the door operator.

All semi-automatic DICTAMAT operators are approved in Germany for the use on fire sliding doors.

*All drive units operating with rope are delivered with a steel rope of 82.02 ft. If this should not be enough (column "width of door": unlimited), please order a longer rope.

Fire Protection Sliding Door Operators Series DC-21

The door operator series DC-21 with DC-motors has a **completely modular structure**. Along with door operators for the industrial and commercial sector it includes with the types DICTAMAT 8000-21, 7000-21 and 3700-21 door operators especially for fire protection doors. They open the door with motor and close them either by the integrated spring or by a counterweight provided by the customer. This series has been **tested and approved** for the use on fire protection doors.

Your advantages:

- **High performance** at **small dimensions**.
- **Reduction of the installation work to a minimum:** No separate limit switches are required for the version with integrated encoder..
- **Modular system** permits **modification** by our service team to another DC-21 door operator, even on site.
- **Installation, handling and connection** of all DC-21 door drives are **similar**.
- Modular system **facilitates maintenance** and **service**.



Selection Criteria

- For doors from 3.28 to 22.97 ft (with encoder); otherwise unlimited distance
- Motor force in opening direction from 67.5 lbf to 225 lbf
- For doors up to max. 2860 lbs (doors must run smoothly)
- For up to 300 cycles per day
- Position control: integrated encoder; with doors > 22.97 ft: separate limit switches
- Closing with integrated/separate spring or counterweight provided by the customer
- Operating options with E8 control system: Open, Stop, Close, partial opening, automatic closing, relay contact (function to be adjusted by customer)





Summary

The door operator "family" is structured completely modular. All system components can be combined differently. For fire protection doors three series have been developed: DICTAMAT 8000-21, DICTAMAT 7000-21 and DICTAMAT 3700-21.

The types mentioned below are the ones most frequently used, but it is no problem to assemble other versions.

All series use the same control system.

Technical Data

DICTAMAT Type	8000-21	7000-21		3700-21	
		Normal	with add. gear box	Normal	with add. gear box
Motor rating	157 W	157 W		40 W	
Opening force of the motor	135 lbf	135 lbf	225 lbf	67.5 lbf	112.5 lbf
Closing force	36 lbf (spring)				
Opening speed adjustable	3.94 - 7.09"/s	3.94 - 7.09"/s		3.94 - 9.84"/s	
Closing speed adjustable	3.15 - 7.87"/s				
Voltage from control system	48 VDC	48 VDC		48 VDC	
Nominal current from control system	5 A	5 A		5 A	
Driving torque (at drive shaft)	14.75 lbf ft	14.75 lbf ft	25.08 lbf ft	7.38 lbf ft	12.54 lbf ft
Duty cycle	40 % ED				
IP rating	IP 44				
Weight (without accessories)	41.8 lbs	22 lbs	26.4 lbs	22 lbs	26.4 lbs
Doors (running smoothly) up to	2200 lbs	2200 lbs	2860 lbs	1540 lbs	2200 lbs
Distance with encoder / Limit switches	21.33 ft	encoder: 22.97 ft / limit switches: unlimited			
Cycles per day	200	300		100	

Options

- Position Control:

The position of the door can be determined either by an integrated encoder ("L") or by separate limit switches ("E"). Of these you need three pieces, one each for the positions closed, creep speed open and close. The integrated encoder reduces the assembly effort considerably.

Door operators with integrated encoder can be used for door widths of 22.97 ft maximum. Otherwise the positioning will become too imprecise.

- Power Transmission

Door operators with integrated encoder always use toothed belt ("Z") for the power transmission as only this allows an exact positioning. The operator and the accessories have to be configured according to the type of power transmission.

- Additional Gear Box

The additional gear box permits to increase the force of the door operator by the factor 1.7, the capacity of the motor staying the same. Simultaneously the maximum opening and closing speed is reduced by the same factor (in comparison to the normal version).

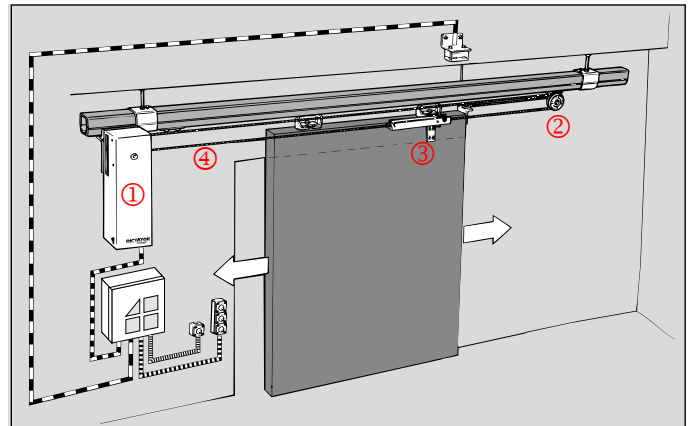


Components

The DC-21 fire door operators open sliding doors by motor. The integrated magnet allows to keep the door in every position. The closing impulse is given either by a push button, the automatic closing or a smoke alarm. The closing is effected mechanically by an integrated or separate closing spring or a counter weight. This ensures that the door is always securely closed, even in the case of a power failure. As the power is transmitted by a revolving toothed belt, also **sliding doors with two leaves** can be powered by one operator and one control system. For the second leaf you only need an additional fixing bracket (dimensioned drawing on page 05.016.00).

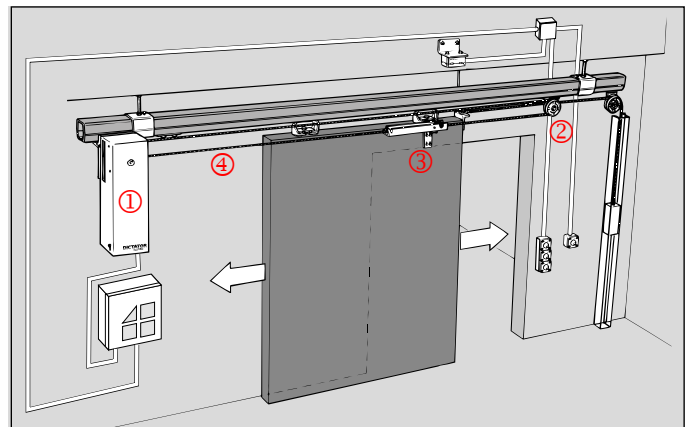
Doors up to 21.33 ft Width

DICTAMAT 8000-21 ZL
with integrated closing spring and encoder for position control



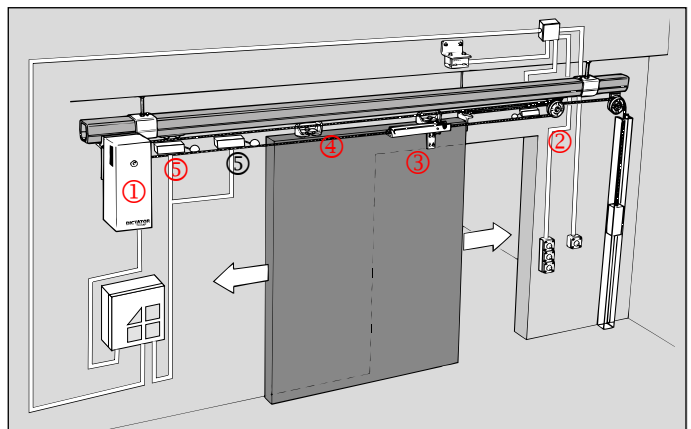
Doors up to 22.97 ft Width

DICTAMAT 7000-21 ZLM
or **DICTAMAT 3700-21 ZLM**
with integrated encoder for position control



Doors Wider than 22.97 ft

DICTAMAT 7000-21 ZEM
or **DICTAMAT 3700-21 ZEM**
with separate limit switches for position control



Legend

- ① Door operator with mounting plate
- ② Idler pulley with fixing bracket
- ③ Fixing bracket
- ④ Toothed belt
- ⑤ Limit switch



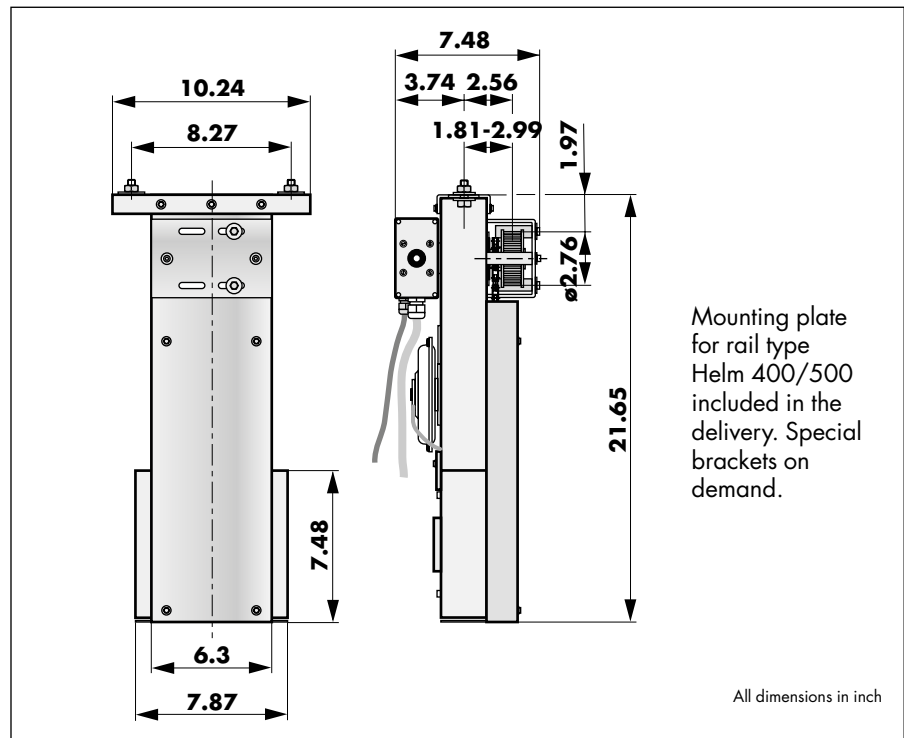
DICTAMAT 8000-21

The DICTAMAT 8000-21 ZLM door operator combines all fire protection features in one device: opening by motor, position control by integrated encoder, keeping the door in any position by the integrated hold-open system, closing by integrated spring, closing speed controlled by integrated magnetic brake.

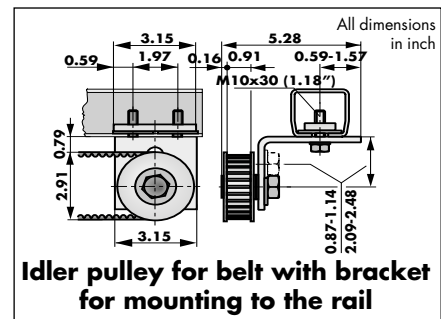
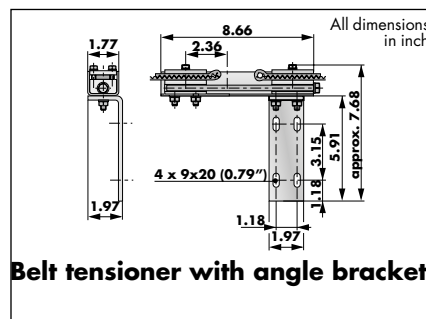
Due to its small and compact design it requires very little space in depth. It is installed directly below the rail, so that no space is necessary between the rear end of the door and the wall.

The toothed belt for power transmission is not included in the delivery as the required length differs almost always.

Dimensions DICTAMAT 8000-21 ZLM



Dimensions Idler Pulley, Belt Tensioner



Components Included DICTAMAT 8000-21 ZLM

- Door operator: gear module with 48 VDC disc-armature motor, driving wheel for toothed belt, encoder, magnet, damping module, 36 lbf closing spring
- 8.2 ft connecting cable to the control system, mounting plate
- Idler pulley with angle bracket for mounting to the rail
- Belt tensioner with angle bracket for fixing to the door

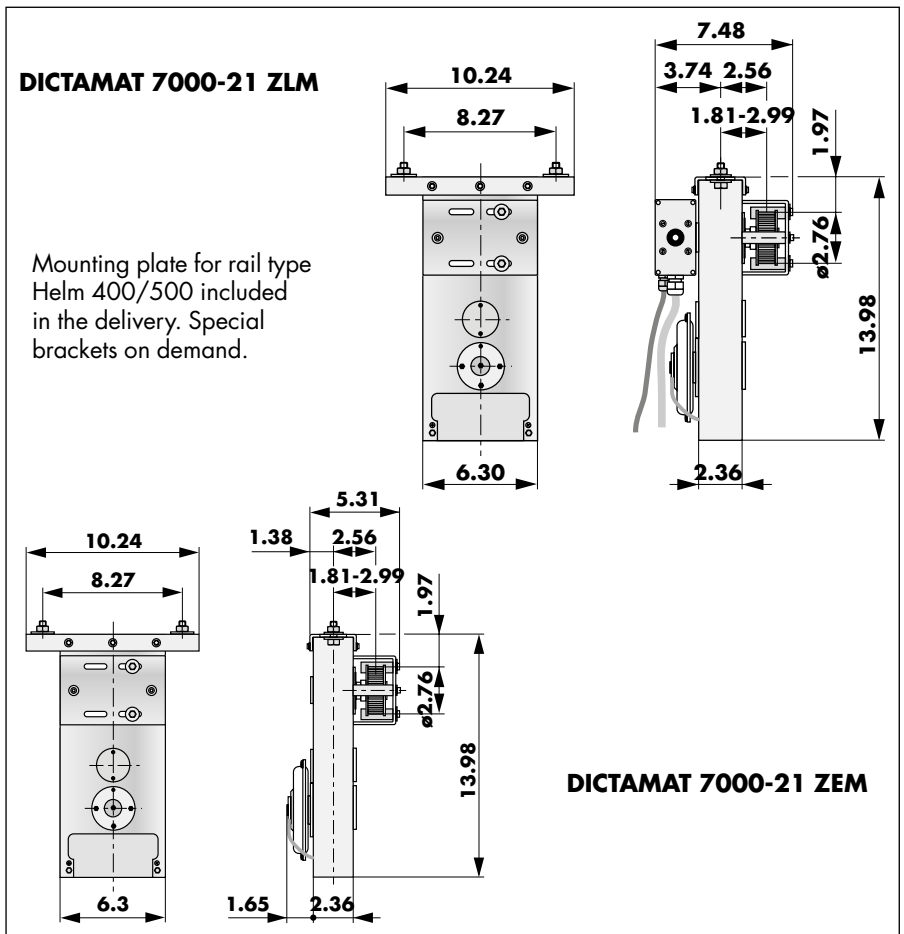


DICTAMAT 7000-21

The DICTAMAT 7000-21 door operator is used especially to automate doors which already dispose of a counter weight or which are wider than 21.33 ft. There exist two types: with integrated encoder for position control of doors up to 22.97 ft width or without encoder for doors wider than 22.97 ft. Here the position control is effected by separate limit switches. Same as the DICTAMAT 8000-21 it requires very little space in depth. It can be installed directly below the rail, so that no space is necessary between the rear end of the door and the wall.

The toothed belt for power transmission is not included in the delivery as the required length differs almost always.

Dimensions DICTAMAT 7000-21



Components Included DICTAMAT 7000-21 ZLM

- Door operator: gear module with 48 VDC disc-armature motor, driving wheel for toothed belt, encoder, magnet, damping module, 8.2 ft connecting cable to the control system, mounting plate
- Idler pulley with angle bracket for mounting to the rail*
- Belt tensioner with angle bracket for fixing to the door*

Components Included DICTAMAT 7000-21 ZEM

- Door operator: gear module with 48 VDC disc-armature motor, driving wheel for belt, magnet, damping module, 8.2 ft connecting cable to the control system, mounting plate
- Idler pulley with angle bracket for mounting to the rail*
- Belt tensioner with angle bracket for fixing to the door*

*Dimensioned drawings on page 05.014.00

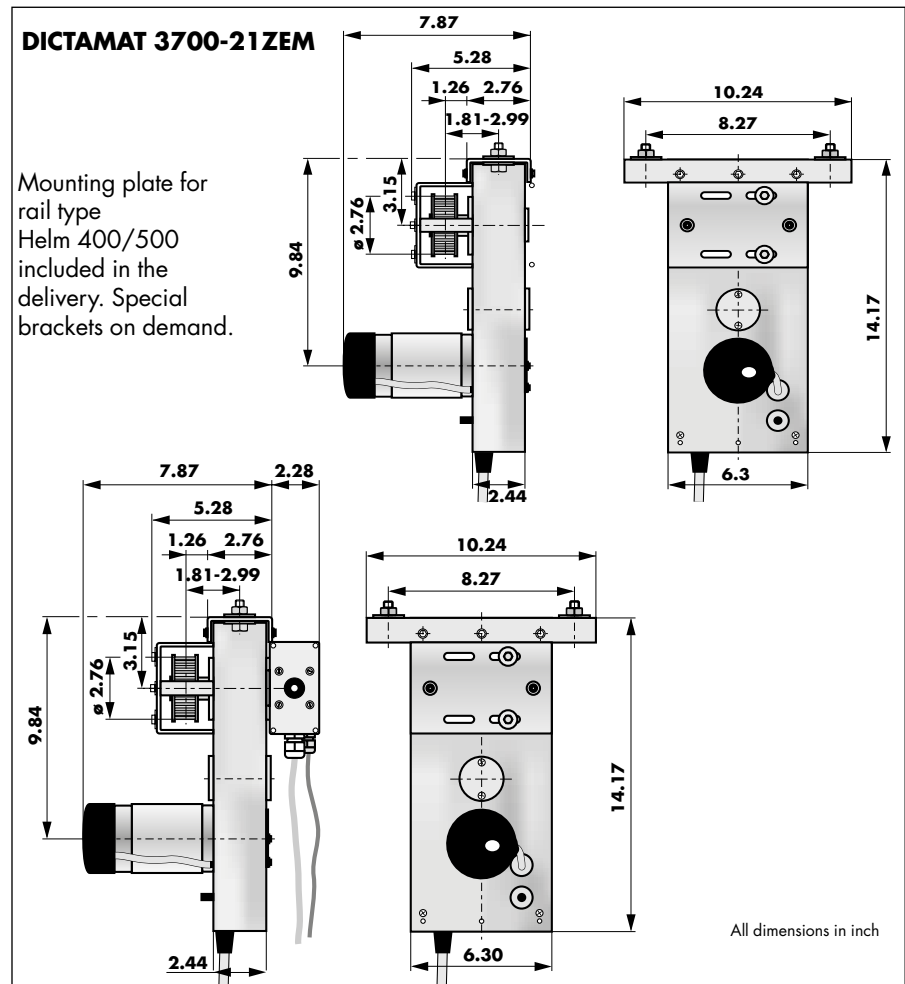


DICTAMAT 3700-21

The DICTAMAT 3700-21 door operator is a slightly weaker version of the DICTAMAT 7000-21. It is also available in two versions: with integrated encoder for the position control of doors up to 22.97 ft width or without encoder for e.g. doors wider than 22.97 ft (separate limit switches). Because of the protruding 24 VDC motor the DICTAMAT 3700-21 needs some more space in depth.

The toothed belt for the type DICTAMAT 3700-21 Z has to be ordered separately.

Dimensions DICTAMAT 3700-21



Components Included DICTAMAT 3700-21 ZEM

- Door operator: gear module with 24 VDC motor, driving wheel for toothed belt, magnet, damping module, 8.2 ft connecting cable to control system, mounting plate
- Idler pulley with angle bracket for mounting to the rail*
- Rope tensioner with angle bracket for fixing to the door*

Components Included DICTAMAT 3700-21 ZLM

- Door operator: gear module with 24 VDC motor, driving wheel for toothed belt, encoder, magnet, damping module, 8.2 ft connecting cable to control system, mounting plate
- Idler pulley with angle bracket for mounting to the rail*
- Belt tensioner with angle bracket for fixing to the door*

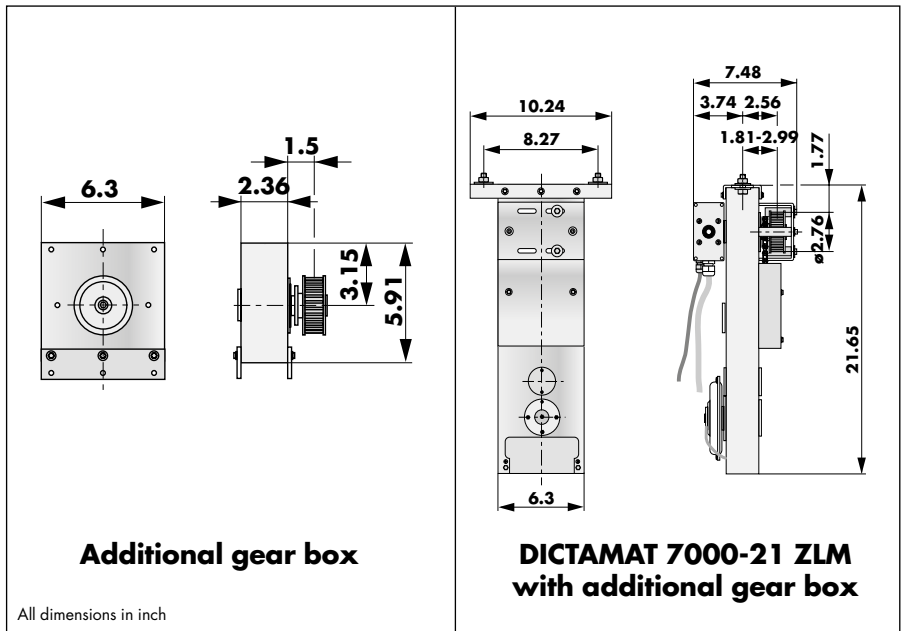
*Dimensioned drawings on page 05.014.00



Additional Gear Box for DICTAMAT DC-21

DICTATOR has developed for the door operators of the DC-21 system an absolute novelty: the gear box for retrofitting. It enables our service to subsequently increase the force of the door operator by the factor 1.7, even on site. It is not necessary to buy a new operator. The opening and closing speed is reduced by the same factor. We also furnish a special version to increase the speed while reducing the force. The additional gear box can be used for all door operators of the DC-21 system except the DICTAMAT 8000-21. Here the force of the integrated spring would not be sufficient to guarantee the closing of the door.

Dimensions Additional Gear Box



The DICTATOR additional gear box is put on top of the basic module of the door operator and fixed with two lateral connection plates. The driving wheel of the operator is taken off and the small chain wheel placed there instead. This chain wheel is connected by a chain with the chain wheel on the additional gear box. Afterwards the cover is remounted. The additional gear box should always be used in combination with a toothed belt to guarantee the augmentation of the force by the factor 1.7 after the retrofitting. Only a toothed belt can provide an absolutely friction-locked connection between door and operator. In case the installed door operator is a **version with rope**, it has to be **converted to one with toothed belt**. For very heavy doors a version with chain is required. Please ask our technical department.

Components Included

- Additional gear box with lateral connection plates
- Big chain wheel with driving wheel for toothed belt, small chain wheel
- Chain
- Cover from aluminium

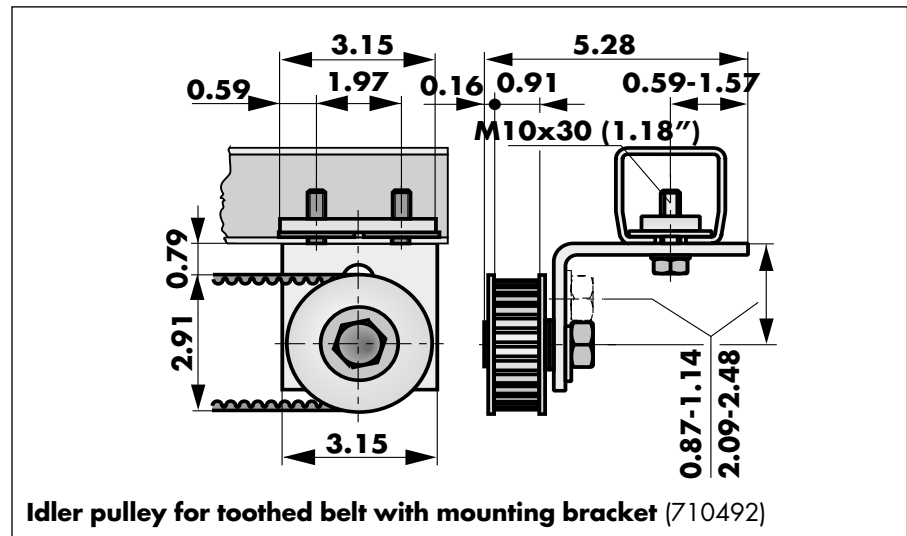


Accessories for DC-21 Door Operators: Idler Pulley, Belt Tensioner, Toothed Belt

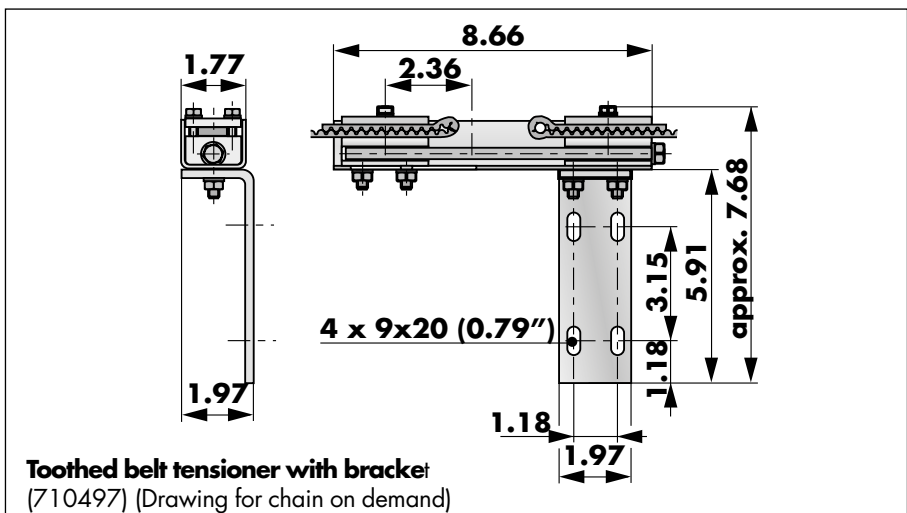
The DICTAMAT DC-21 door operators use either revolving toothed belt or chain to transmit the force to the door. For this purpose an idler pulley has to be fixed to the opposite end of the rail. To fix the toothed belt or chain to the door and to simultaneously tension it, you use the belt or chain tensioner. The arrangement of these parts on the door is shown on page 05.009.00. Normally they are included in the delivery.

The revolving toothed belt permits also to operate **two-leaved sliding doors with one operator and one control system**. The toothed belt is not included in the delivery as the required length always differs. Please order it along with the door drive and determine its length with the rule of thumb: length of the toothed belt = 4 x width of the door).

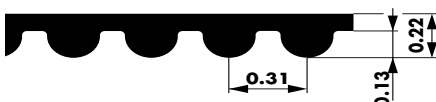
Idler Pulleys



Tensioner for Toothed Belt or Chain with Bracket for Fixing to the Door



Toothed Belt HTD



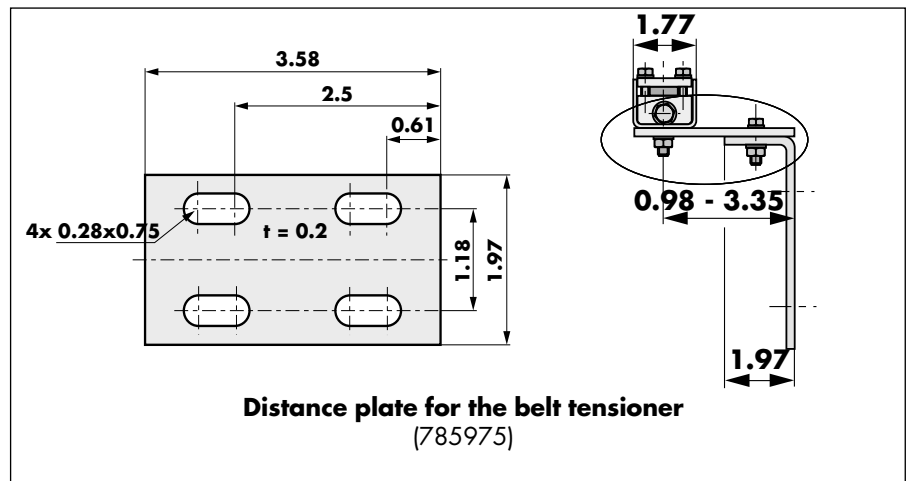
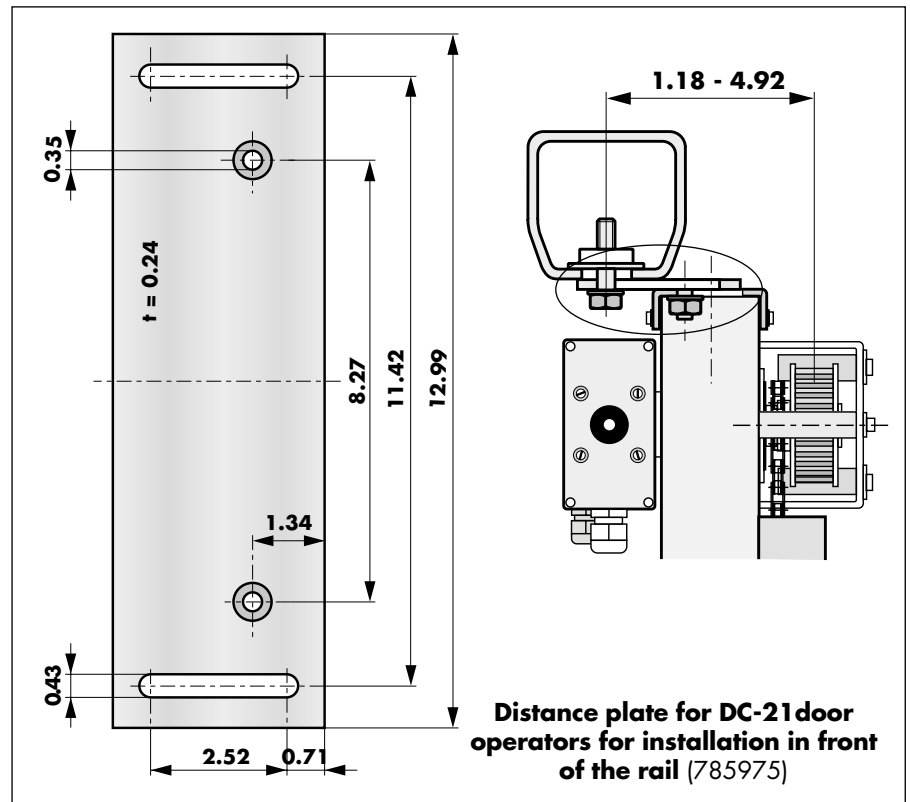
Material	PU (polyurethane)
Tensile material	steel cord
Operating temperature	-22° to +176 °F
Resistant against	UV, ozone, oil und grease
Tension load:	toothed belt HTD 8M, width 0.79" 603 lbf



Accessories for DC-21 Door Operators: Mounting Plates

The DC-21 door operators normally are installed directly below the rail. If the rail is very close to the wall, the distance between rail and wall might be too small for the DC-21 operators with integrated position control. In this case the set of distance plates for the mounting bracket of the door operator and the belt tensioner represents a fast and simple solution. The plates are simply inserted into the existing brackets. This permits to install the door operator up to 3.35" in front of the rail. The mounting bracket of the idler pulley is already provided with such an adjustment possibility.

Set of Distance Plates for the Installation of DC-21 Door Operators in Front of the Rail



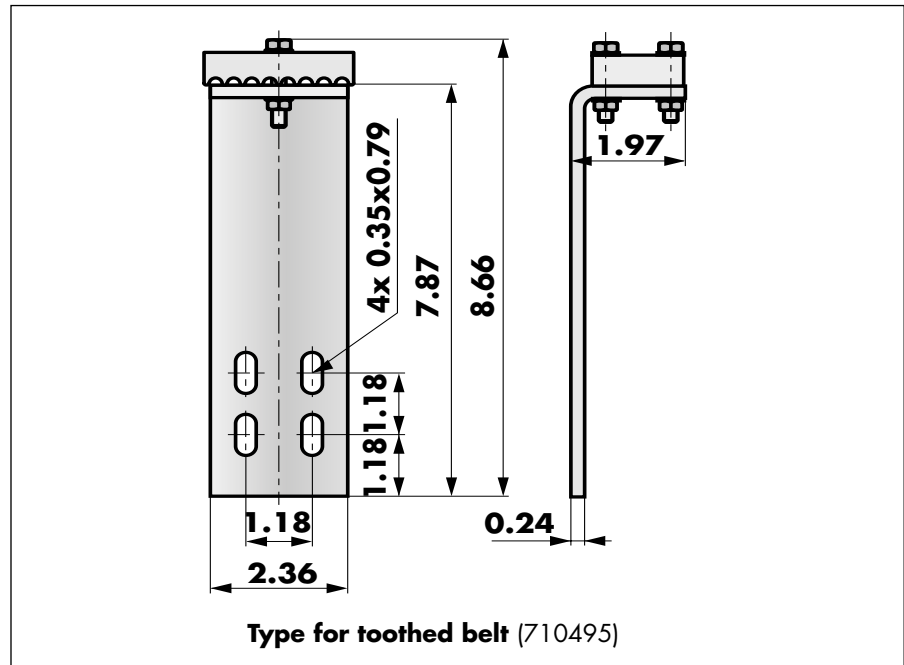


Accessories for DC-21 Door Operators: Additional Fixing Device for Two-Leaf Sliding Doors, Supporting Roller

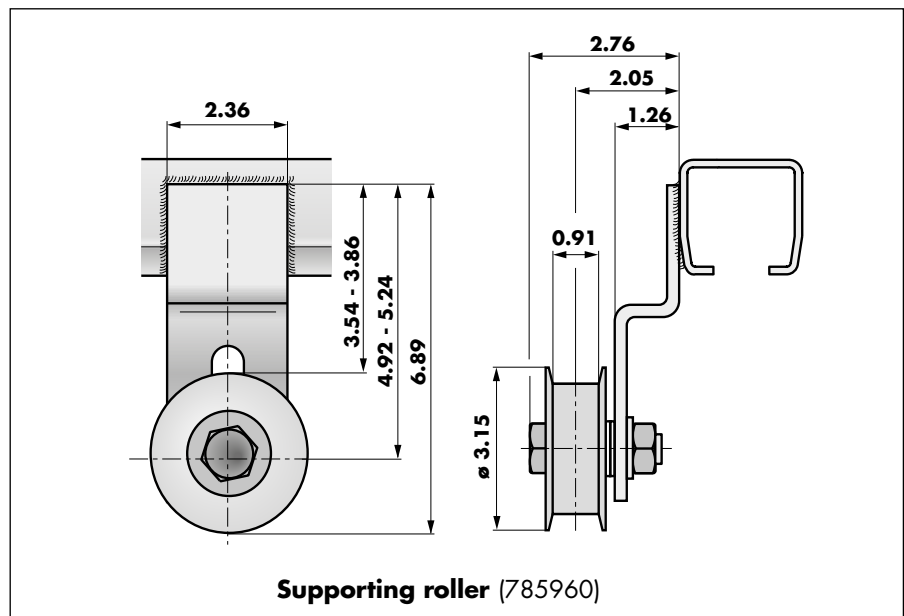
The revolving belt even permits to operate sliding doors with two leaves with a single door operator and control system. You just need an additional fixing device for the second leaf, that is fixed to the revolving belt, too.

In case of sliding doors wider than 19.69 ft, an additional supporting roller for the toothed belt/chain should be provided every 9.8 - 16.4 ft. They prevent the sagging of the belt/chain as this would increase the strain on them and thus reduce their life time. This supporting roller can be used for toothed belt or chain.

Additional Fixing Device for Two-Leaf Doors



Supporting Roller for Toothed Belt/Chain





Order Information

Below you will find the part numbers of the most common door operator types. Of course there are available other versions.

All parts included in the delivery are mentioned on the pages 05.010.00 to 05.012.00. The meaning of the letters is given at the bottom of this page.

Along with the door operators we have listed the necessary accessories as control system and toothed belt and the possibly necessary installation accessories. Information on operating and safety elements starts on page 05.061.00.

Order Information Door Operator

DICTAMAT 8000-21 ZLM	part no. 785800
DICTAMAT 7000-21 ZLM	part no. 785700
DICTAMAT 7000-21 ZLM, with additional gear box	part no. 785700 A
DICTAMAT 7000-21 Z E	part no. 785702
DICTAMAT 7000-21 Z EM , with additional gear box	part no. 785702 A
DICTAMAT 3700-21 ZLM	part no. 785370
DICTAMAT 3700-21 ZLM, with additional gear box	part no. 785370 A
DICTAMAT 3700-21 Z EM	part no. 785372

Order Information Necessary Accessories

Control system E8	w	part no. 730111
Toothed belt HTD8, 0.79" wide (pls. indicate length needed)		part no. 710490
Release button "Close Fire Protection Door"		part no. 040005
Button RESET **		part no. 700112

Order Information Additional Accessories

Final switch (break contact NC)	part no. 700156
Toothed belt fixing device for two-leaf sliding doors	part no. 710495
Supporting roller for belt/chain	part no. 785960
Set of distance plates for DC-21 operators	part no. 785975
Additional gear box for DICTAMAT series DC-21	part no. 785900
Operating and safety equipment	beginning on page 05.071.00
DICTATOR Smoke detectors	see Fire Door Control Solutions
Idler pulley for toothed belt*	part no. 710492
Idler pulley for chain*	part no. 785972
Tensioner for toothed belt*	part no. 710497
Tensioner for chain (1/2" and 3/16")*	part no. 710497K

Legend:

Z	Power transmission by toothed belt
E	Position control by separate limit switch
L	Position control by integrated encoder
*	Normally included in the delivery
**	IMPORTANT: After an alarm there has to be made a RESET.



DICTAMAT 700

Fire Protection Door Operator

Opening Motor, Hold Open System and Damping

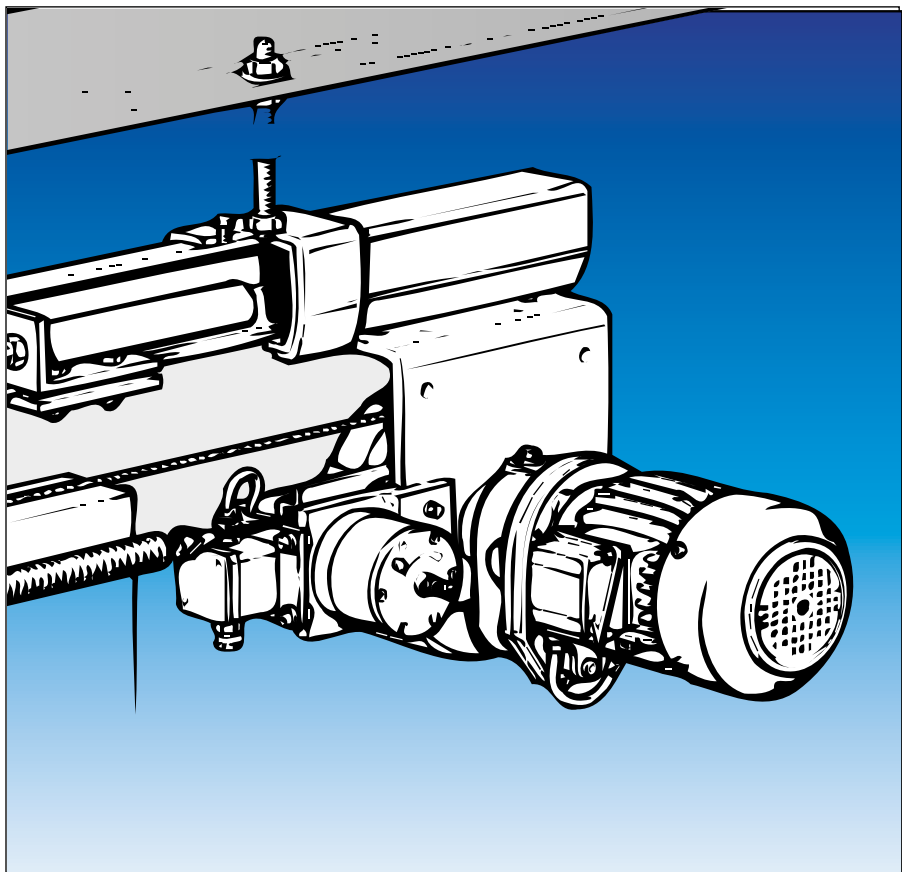
The DICTAMAT 700 door operator **auto-matically opens** fire protection doors with one or two leaves and also serves as hold open system.

The **powerful threephase current motor** pulls the door open. So even heavy doors with counter weight can be equipped with this operator. The force is transmitted to the door by a $\varnothing 0.16$ " **steel rope**.

In the event of alarm the smoke detector interrupts the power supply to the **electro-magnet** and the door closes automatically. The **magnetic brake system** controls the closing speed over the complete distance.

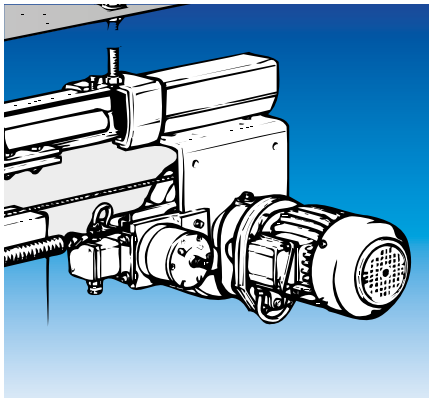
The version of the DICTAMAT 700 door operator described in the following has been **tested** and approved for the use on fire protection doors by the National Material Testing Office in Dortmund/Germany (MPA-NRW).

For large and heavy doors the DICTAMAT 700 is also available with a **stronger motor** and chain transmission. Furthermore a special **explosion-proof** version is available. Please ask for more information and detailed advice.



Selection Criteria

- For doors with unlimited operating distance
- Motor pulling force in opening direction: max. 180 lbf
- For doors up to max. 3960 lbs
- Closing by counter weight provided on site
- For up to 200 cycles per day
- Position control: separate limit switches
- Operating options with E8 control system and frequency converter: OPEN, STOP, CLOSE, automatic closing, relay contact



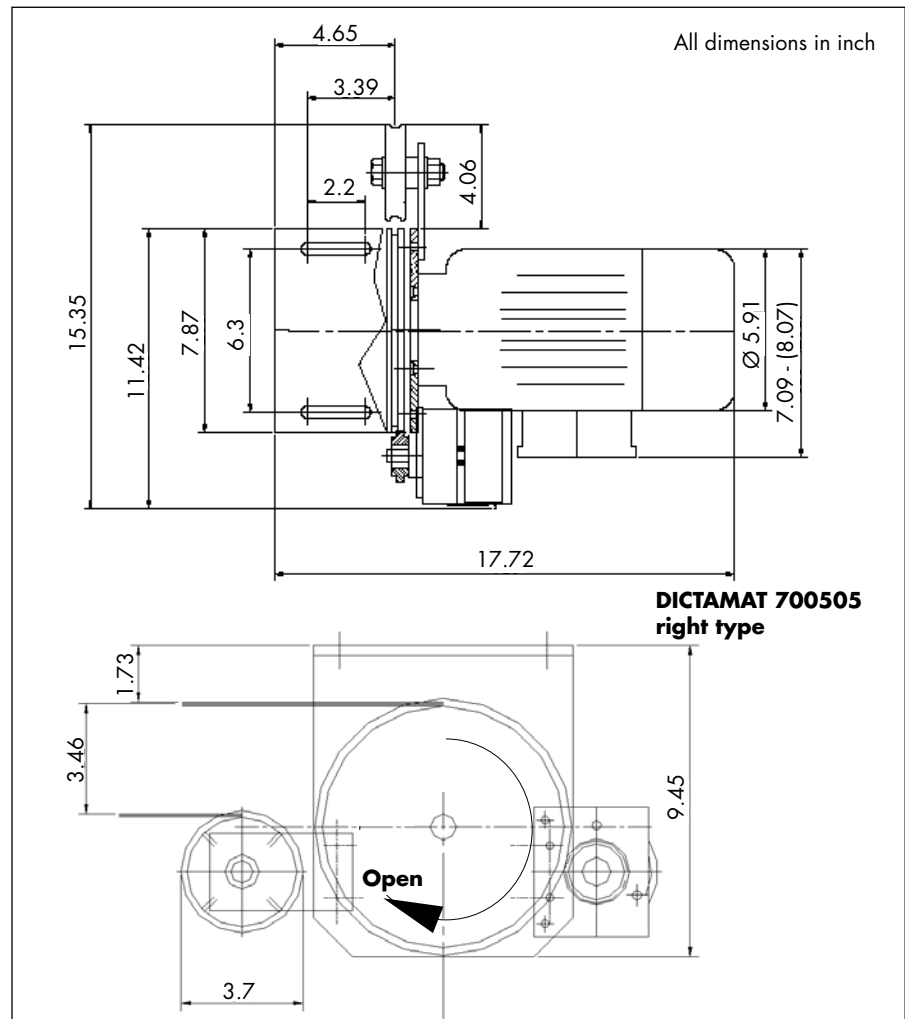
Dimensions, Components Included

The door operator is fixed by its mounting bracket from below directly to the rail (near the end).

The following diagram shows the door operator with part no. 700505. The left type 700501 is exactly mirror-inverted.

When installing the operator on heavy doors we generally recommend to mount it at the end of the rail where the door is in the closed position.

Dimensions DICTAMAT 700

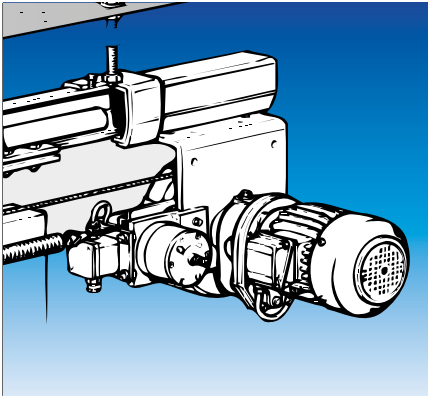


Dimensions Accessories

The drawings of the accessories (rope tensioner, idler pulley and additional rope fixing device for doors with two leaves) you will find on the pages 05.014.00 and 05.016.00. For the dimensions and technical data of the other components (dampers, push buttons, safety and operating elements, smoke detectors) please see the chapters Damping Engineering, Door & Gate Operators and Fire Door Control Solutions of this catalogue.

Components Included

- Door operator (three-phase current motor, electromagnet, magnetic brake system)
- Mounting bracket with threaded counter plate for fixing to the rail
- 82.02 ft steel rope \varnothing 0.16" with rope tensioner, compensation spring and fixing bracket
- Idler pulley with mounting bracket for fixing directly to the rail



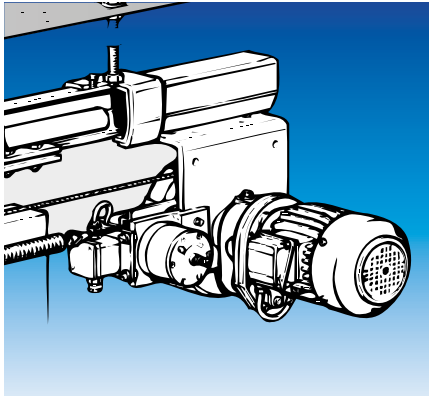
Technical Data, Control System

The DICTAMAT 700 door operator can be mounted with its angle bracket to any commercial rail. The electromagnet keeps the door open in the desired position until its power supply from the control system is interrupted by an alarm from a smoke detector or a hand release switch. When installing the explosion-proof model, the ex-magnet is installed separately at the end of the door. Please use a push-to-lock key (part no. 700132) to make sure the door closes completely if the alarm is set off by a hand switch. The door operator is supplied ready to install, including idler pulley, rope, rope tensioner and fixing bracket. The electrical wiring should only be carried out by a professional.

Technical Data DICTAMAT 700

Opening force of the motor	180 lbf
Opening speed	about 7.87"/s (at 50 Hz)
Closing speed	adjustable between 3.15 - 7.87"/s**
Voltage / Nominal current	230/400 V / 1.33/0.75 A
Motor rating	0.18 kW
Driving torque	51.63 lbf ft
Duty cycle	50 % ED
IP rating	IP 00 /IP 54 on demand
Weight (without accessories)	50.6 lbs

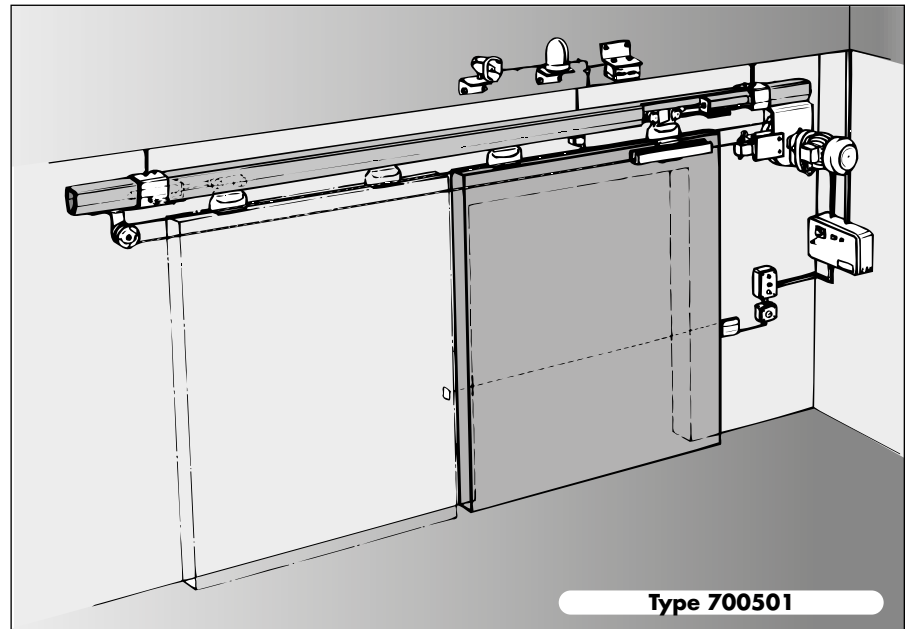
** The closing speed is adjusted directly at the door operator. It is controlled by the magnetic brake system until reaching the final position.



Functioning, Accessories, Order Information

The 400 V **three-phase motor** opens the door either in deadman operation or on impulse. The **electromagnet** keeps the door open until its power supply is interrupted by a **smoke detector** or a hand release switch. The door then automatically closes by a **counter weight**. The closing speed is controlled by the **magnetic brake system**. The motor force is transmitted by a **steel rope** fixed to the door with a special fixing bracket which also tensions and secures the rope. The **idler pulley** is also fixed to the rail.

Diagram of a Sliding Fire Door with DICTAMAT 700



Fire protection sliding door with a **DICTAMAT 700**

If the DICTAMAT 700 is used in combination with the E8 control system with frequency converter, we recommend to install 3 limit switches, one each for the positions CLOSED, Crawling Speed OPEN, OPEN.

Order Information Door Operators

DICTAMAT 700 (installation at right end of rail)	part no. 700501
DICTAMAT 700 (installation at left end of rail)	part no. 700505

Order Information Required Accessories

E8 control system with	part no. 730111
Frequency converter (in a separate casing)	part no. 730114
Limit switch (break contact)	part no. 700156

Order Information Further Accessories

DICTATOR smoke detectors	see Fire Door Control Solutions
Additional fixing bracket for doors with two leaves	part no. 700476
Free-running system (door catch and special rope tensioner)	on request
EDHa / EDHM hydraulic dampers	beginning page 05.055.00
Operating and safety equipment	beginning page 05.061.00

E8 Control System For Fire Protection Door Operators

The type "E" control systems are used for the DC operators of DICTATOR.

The control system allows either for **dead-man or impulse operation**.

Most parameters can be adjusted using the **membrane keys** on the lid of the casing. These membrane keys replace traditional potentiometers. In order to carry out the adjustments the lid of the casing has no longer to be removed, which is an important contribution to increase the safety and reduce the danger of accidents.

The function of the potential-free relay contact is adjusted in the control system: passing on the information of the door when it is open, when closed, when it is moving or when it is either open or closed.

The binders can be removed for an easy connection.

The control systems can be used both for 24 VDC and 48 VDC door operators, with separate frequency converter also for 230/400 VAC three-phase current operators.



Summary

Types of control systems	Fire protection with DC motor: E8 Sliding doors with DC motor: E82
Motors to be connected	24/48 VDC, max. 120 W 230/400 VAC (with additional frequency converter)





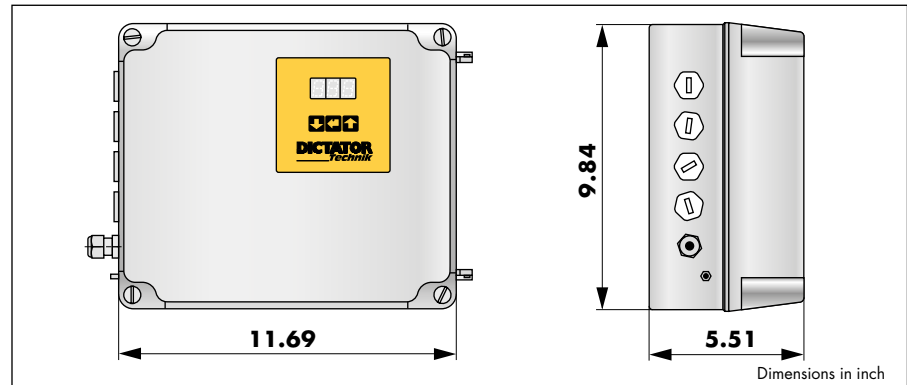
Dimensions, Installation

The E8 control system comes in an IP 56 plastic casing. The high IP rating of the casing permits its installation also in humid surroundings.

Due to its reduced exterior dimensions the E8 control system can be installed even when little space is available.

The E8 control system is also available in a special execution with integrated or separate battery back-up. The battery provides the power supply for the smoke detectors, the integrated magnet and the safety equipment. The door stays open even during a power failure. In the event of a fire alarm the door closes immediately. During closing the safety equipment has priority, that means whenever the safety equipment responds the door stops. It resumes closing as soon as the obstacle has disappeared.

Dimensions E8



On the left side of the casing there are provided 5 cable inlets. The inlet for the mains cable is already equipped with a Pg screw cable inlet. The remaining four cable inlets have a diameter of 0.79" and are intended for Pg 13.5 screw cable inlets. Make sure you always use screw cable inlets with pull relief.



Installation Electrical Connection of the Door Operators

The control system should not be placed farther than 98.43 ft from the door operator. Normally a 8.2 ft distance is recommended as all DC-21 operators are supplied with a 8.2 ft connection cable to the control system.

Door operator, operating elements, smoke detectors and safety equipment are connected to the **removable binders**. All blocks consist of a different number of binders and therefore cannot be plugged into a wrong position.





Programming and Adjusting

All type "E" control systems have a very similar design. The **programming and adjusting** is therefore **almost the same**. This saves you to master a lot of different control systems.

DICTATOR presents a new, **complete product line** consisting of the E control systems and the system 21 door operators. One of the main objectives of the research work has been to develop a line that can be **mastered fast and easily**, that at the same time offers the **most modern technics** and **high operating comfort** and that permits **flexible solutions** for customer requirements.

Basic Adjustments

The different parameters are adjusted with the membrane keys and the display on the lid of the casing. The Enter key permits to switch from one parameter to the next one. With help of the arrow keys the values are either increased or reduced.

Operating Options Safety Features Relay Contact

- *OPEN, CLOSE: Deadman or Impulse Function* (adjustable with a DIP-switch)
- *STOP 1*: operating in opening and closing direction
- *STOP 2*: operating only in closing direction
There are two adjustment possibilities in the event of a fire alarm: priority of the safety equipment or priority of the smoke alarm (parameter P-3)
- *Safety Equipment (STOP 3)*: operating only in closing direction. The following functions can be adjusted:
 - temporary STOP or
 - STOP and then the door opens completely (parameter P-A)There are two adjustment possibilities in the event of a fire alarm: priority of the safety equipment or priority of the smoke alarm (parameter P-3)
The safety equipment is switched off as soon as the door has reached the position CLOSED.
- *Automatic Closing*: as soon as the position OPEN has been reached the door closes automatically after a pre-set time (1 to 180 sec.) (parameter P-5)
- *Blocking of the Door in the Closed Position* (parameter P-4)
When using a separate limit switch for the position "Door Closed" the door can be blocked in the closed position with the magnet integrated in the door drive. The blocking force in case of a door drive operating with steel rope is about 110 lbs, with toothed belt about 176 lbs.
- *Relay Contact* to actuate warning or signalling devices (function adjustable with 5 DIP switches): contact closed when door is open, when door is closed, when door is moving or when door is closed and open.

Motor Parameters

In order to **optimally adjust** the door operator to the requirements of the door, several parameters of the motor can be set in the E8 control system, such as:

- *Opening Speed* (The closing speed is adjusted directly at the operator.)
- *Crawling Speed* before the final position OPEN (Speed is reduced before reaching the final position rendering separate final dampers superfluous.)

Encoder

The parameter P-b is used to choose the type of position control: either with separate limit switches or using the integrated encoder of the door operator (if equipped with this type of position control). In the latter case the positions are adjusted in the control system. When starting the control system for the first time the control system automatically switches to dead man operation. Only when all positions have been entered it will automatically return to the adjusted impulse function.

Diagnostic Function

All E control systems are provided with a **diagnostic function** that will help the DICTATOR service team to solve problems - even by telephone.



Technical Data, Order Information

For the control of fire protection door operators DICTATOR provides the E8 control system. It is designed for DC motors. But with a separate frequency converter it also can be used for three-phase current fire protection door operators.

In Germany you may use the E8 control system only together with an approved cutoff relay which in case of an alarm cuts completely off the power supply of the control system and thus ensures the closing of the door.

Technical Data

Voltage	230 VAC, 50/60 Hz +/-10 %
Power consumption	max. 250 W, 10 A
Output voltage (secondary)	24 VDC
Power supply (secondary)	max. 400 mA
Output voltage to motor	24 or 48 VDC
Motor rating	120 W, 48 VDC
Dimensions	HxWxD = 11.69 x 9.84 x 5.51"
Potential-free relay contact / Capacity	max. 30 VAC / 60 VDC, 10 A
Operating temperature	32 - 104 °F, 20 - 70 % of humidity
IP rating	IP 56 / 2
Oversvoltage rating / Insulation	II / class I

Order Information

E8 control system	part no. 730111
Frequency converter for E8 control system	part no. 730114
UPS power supply for E8 control system (separately)	on demand

Components Included

Control system in casing IP 56 with membrane keys and display

Application Range E8 Control System

The E8 control system is intended for door operators with 24 or 48 V **direct current (DC) motors** for **fire protection sliding doors**.

DICTAMAT 8000-21 door operator	from page 05.010.00
DICTAMAT 7000-21 door operator	from page 05.011.00
DICTAMAT 3700-21 door operator	from page 05.012.00
Customized door operators 24 VDC, 48 VDC	on demand

Together with the separate frequency converter it can be used for **fire protection sliding door operators** with 230/400 VAC **three-phase current motor** (DICTAMAT 700, page 05.019.00).

DICTAMAT 650

Sliding Door Operator

Hold-Open, Damping and Closing System

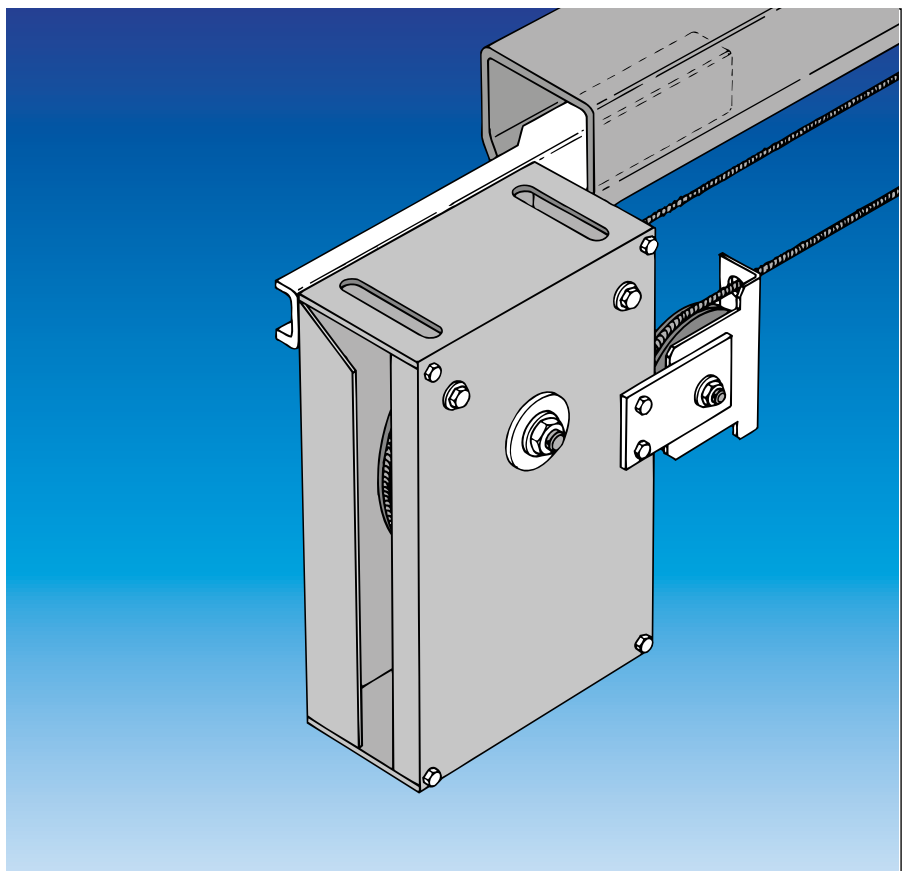
The DICTAMAT 650 door operator is designed for fire protection sliding doors with one or two leaves and a door width of up to 21.33 ft.

The DICTAMAT 650 is a compact unit which provides an economic alternative for holding open and automatically close fire protection doors.

The adjustable closing speed is controlled by the magnetic brake system.

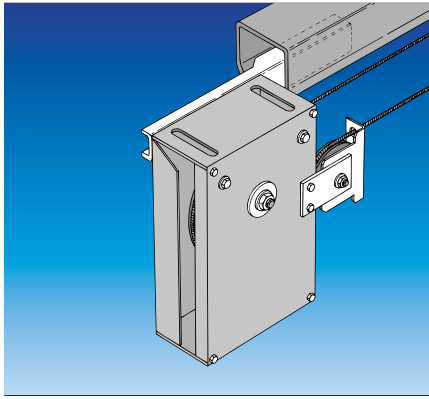
The closing spring force is transmitted to the door by a special steel drive rope which makes sure the spring tension remains constant, even after frequent use.

The DICTAMAT 650 door operator has been tested as a hold-open, damping and closing device by the National Material Testing Office in Dortmund, Germany.



Technical Data

• Suitable for sliding doors of	max. 21.33 ft door width
• Closing force	max. 36 lbf (special model also 72 lbf)
• Adjustable closing speed	3.15 to 7.87"/s (magnetic brake system)
• Holding force of magnet	approx. 67.5 lbf
• Power consumption	24 VDC / 2.2 W / 92 mA
• Controlled by	smoke detector, emergency switch, relay
• Weight	39.6 lbs



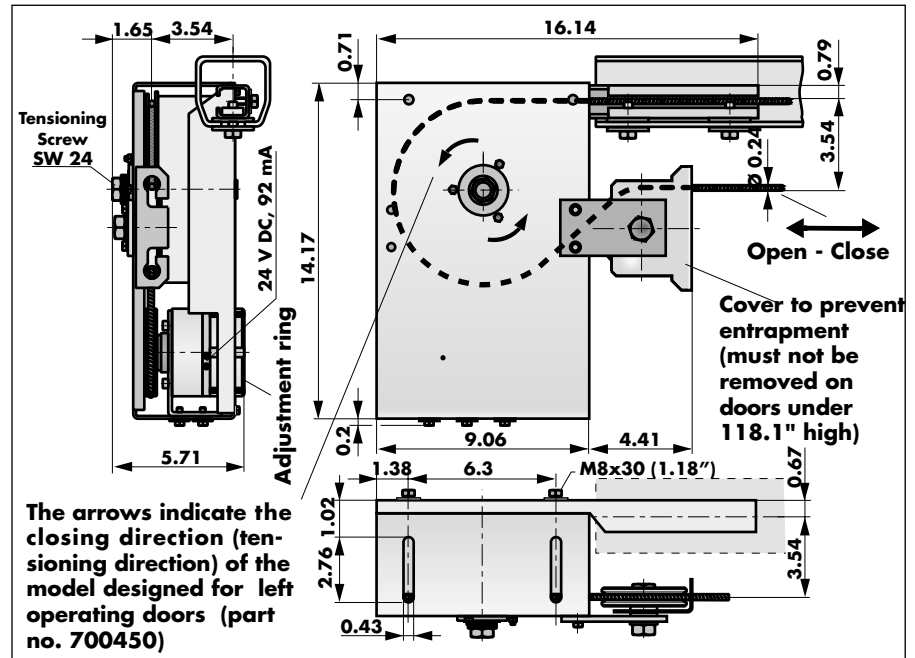
Dimensions

The door operator is always fixed with its bracket for plug-in mounting at the end of the rail. Please make sure sufficient space is available (min. 16.93").

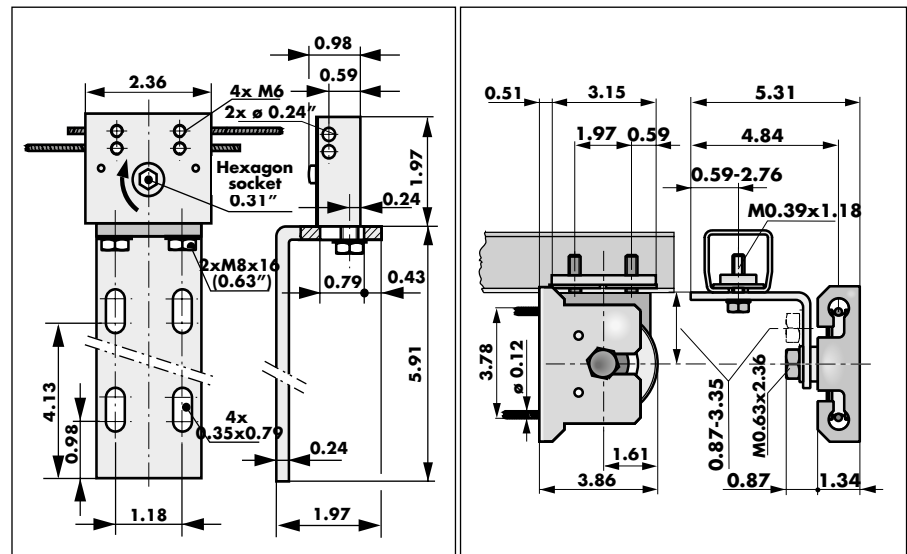
The bracket for plug-in mounting also allows for installation in other positions below the rail. Please ask for a special drawing, if you require such an installation.

The following drawing shows the drive unit mounted on the left end of the rail. If you need to mount it at the right end, remove the bracket and the plastic guide roller and fix them to the left side of the casing. For heavy doors, we generally recommend you mount the DICTAMAT 650 at the end of the rail where the door is in the closed position.

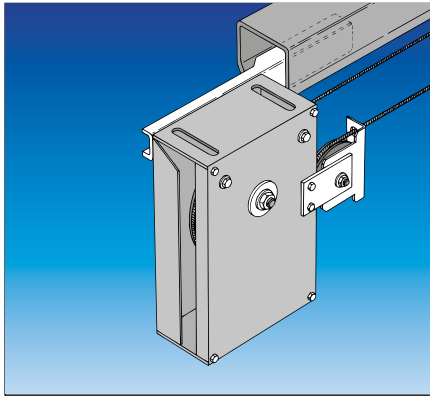
Drive Unit with Bracket for Plug-in Mounting on Rail



Rope Tensioner with Fixing Bracket and Idler Pulley with Bracket



Drawings of the accessories for doors with two leaves or for doors with free-running function are available on request. The dimensions of the other components (final dampers, smoke detector, hand release switch) can be found in other chapters of our catalogue.



DICTAMAT 650

Economic Operator for Closing Fire Protection Sliding Doors

Due to its compact design the DICTAMAT 650 is very easy to install. The door is kept open in the desired position by the integrated electromagnet until the 24 VDC power supply is interrupted by a smoke detector or a hand switch. To make sure the door closes completely in case of an alarm you should use a cutoff relay with alarm and reset key or a push-to-lock key (part no. 700132).

When the spring closes the door the closing speed is controlled by the magnetic brake system.

Electrical Connection

After the door operator has been installed the integrated electromagnet of the operator and the hand release switch need to be connected to the DICTATOR smoke detectors.

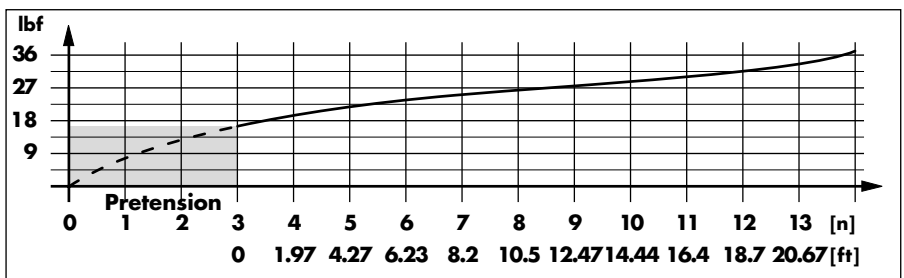
Mounting the Rope Tensioner with Fixing Bracket

Once the motor and idler pulley are in place, the rope tensioner with its fixing bracket needs to be fixed to the door. Make sure the rope runs exactly parallel to the rail. It is fixed with its lower part to the rope tensioner. Make sure that the opening direction of the operator corresponds to that of the door. It is also possible to use the DICTAMAT 650 for the opposite opening direction by connecting the upper half of the rope to the rope tensioner.

Mounting the Steel Rope

We recommend you put the rope in place when the door is completely closed. Once all components have been properly aligned to the rail and fixed the rope needs to be tensioned. To make sure the force of the spring is sufficient to close the door completely, open the door slightly. The closing force is increased by turning the tensioning screw in the direction indicated by the arrow. Turning in the opposite direction will reduce the force.

Force of Closing Spring

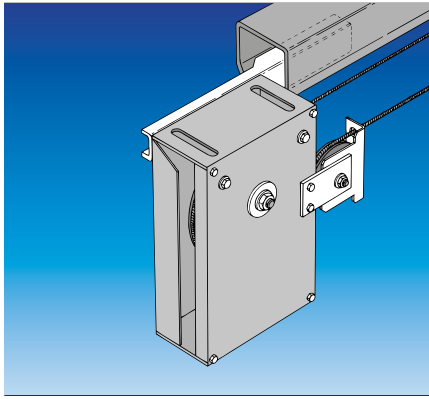


Adjustment

Move the door to the OPEN position and adjust the closing speed while the door is closing. This is achieved by lifting the locking spring and turning the adjustment ring (see diagram on preceding page). Turning it clockwise will reduce the closing speed. Please observe the relevant safety regulations of your country.

The force acting on an obstacle may not exceed 33.75 lbf.

This can be achieved by a slower closing speed and by installing additional dampers in the final positions (e.g. DICTATOR EDH). If the operating equipment is mounted at less than 9.84 ft height, the covers on the drive unit pulley and the idler pulley may not be removed to avoid trapped fingers in the workings of the equipment.

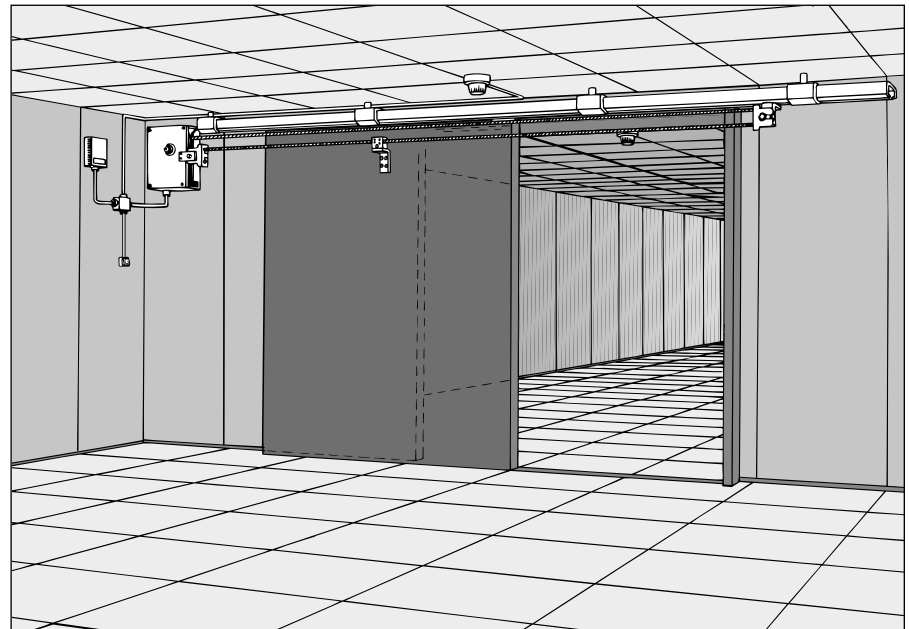


DICTAMAT 650

For Fire Protection Doors with One or Two Leaves

Once the door has been opened by hand the DICTAMAT 650 electromagnetic hold-open system keeps the door open in the desired position until the power supply is interrupted by a smoke detector or a hand release switch (relay with release and reset key or push-to-lock switch). The integrated spring then automatically closes the door. The closing speed is controlled by the adjustable magnetic brake system. The force is transmitted to the door by a special steel drive rope which is fixed to the door with the rope fixing bracket which also tensions and secures the rope. The idler pulley is also fixed to the rail. The operator is supplied ready to install, including bracket for plug-in mounting in the rail.

Mounting and Operation



The operator hold-open system is connected to the power pack and the smoke detectors so that its 24 VDC power supply is interrupted in the event of an alarm.

Order Information

DICTAMAT 650 (160 N/36 lbf) for left operating doors	part no. 700450
DICTAMAT 650 (160 N/36 lbf) for right operating doors	part no. 700451
DICTAMAT 650 with 320 N/72 lbf spring	on request

Components Included

Operator (with integrated closing spring, magnetic brake system and electromagnet)
Bracket for plug-in mounting in rail
82.02 ft steel drive rope with rope tensioner and fixing bracket
Idler pulley with bracket for mounting to rail

Accessories

Additional rope fixing bracket for doors with two leaves	part no. 780990
Free-movement system (door catch and special rope tensioner)	see special leaflet
EDHa / EDHM hydraulic dampers (only CLOSED position)	from page 05.055.00
RZ-24 central	see Fire Door Control Solutions
"CLOSE" operating elements (dead man operation)	from page 05.061.00
Smoke detectors, hand release switch, RESET switch	see: Fire Door Control Solutions

Hold-Open and Closing System

DICTAMAT 560/570 for Fire Protection Sliding Doors

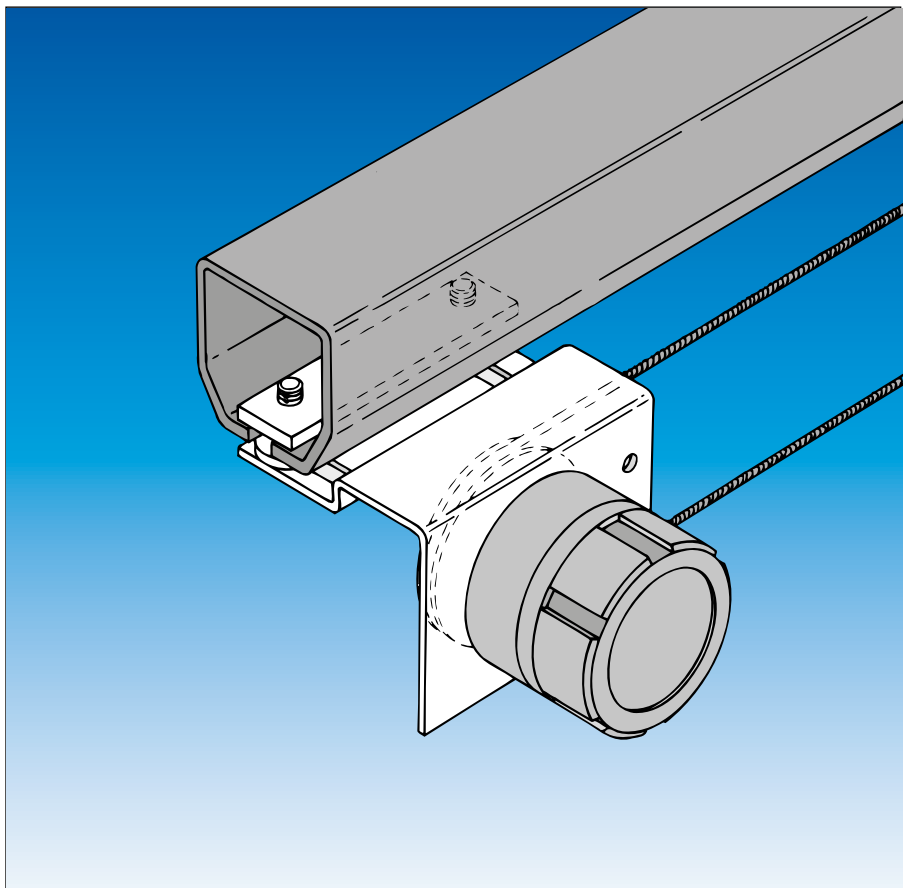
The DICTATOR DICTAMAT 560 and DICTAMAT 570 door operators keep fire protection sliding doors open and close them automatically.

An electromagnetic hold-open system keeps the door open in the desired position with help of a revolving steel rope until the power supply is interrupted by a smoke detector or a hand release switch (with relay) or an emergency switch.

The closing speed is controlled by the integrated magnetic brake system.

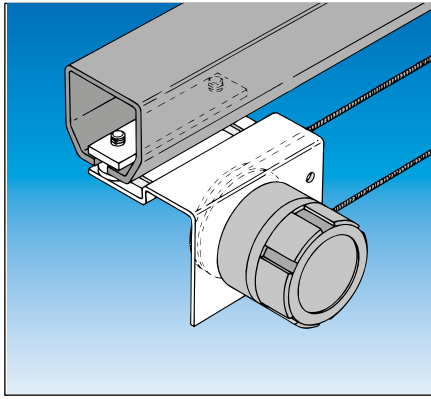
The door can be closed automatically by a separately installed DICTATOR spring rope pulley or a counter weight.

The DICTAMAT 560 and DICTAMAT 570 have been tested for use on fire protection sliding doors by the National Material Testing Office in Dortmund, Germany.



Technical Data

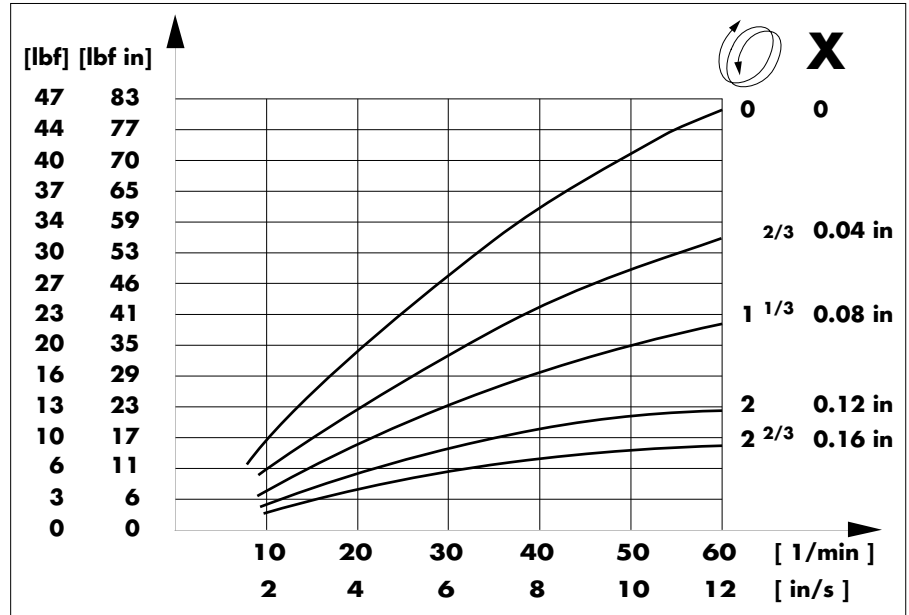
- Electromagnet to hold door open in desired position (24 VDC / 92 mA)
- Revolving steel rope, easy to install and fail-safe
- Adjustable closing speed (3.15 to 7.87 inch/sec)
- Wear-proof and frictionless magnetic brake system, approx. 67.5 lbf holding force
- Mounting bracket for easy installation on rail
- Small size allows for installation in front of the door
- 36 and 72 lbf spring rope pulleys available (21.33 ft working distance)



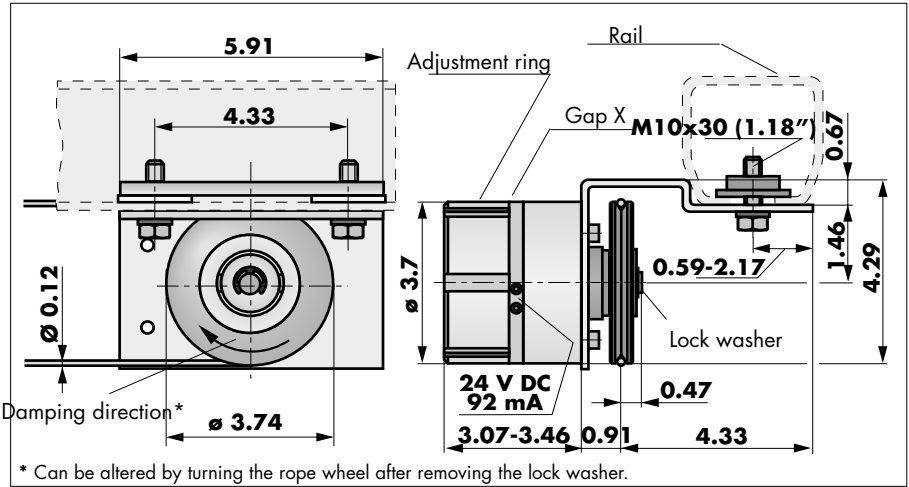
Braking Moment

Damping Characteristics and Dimensions

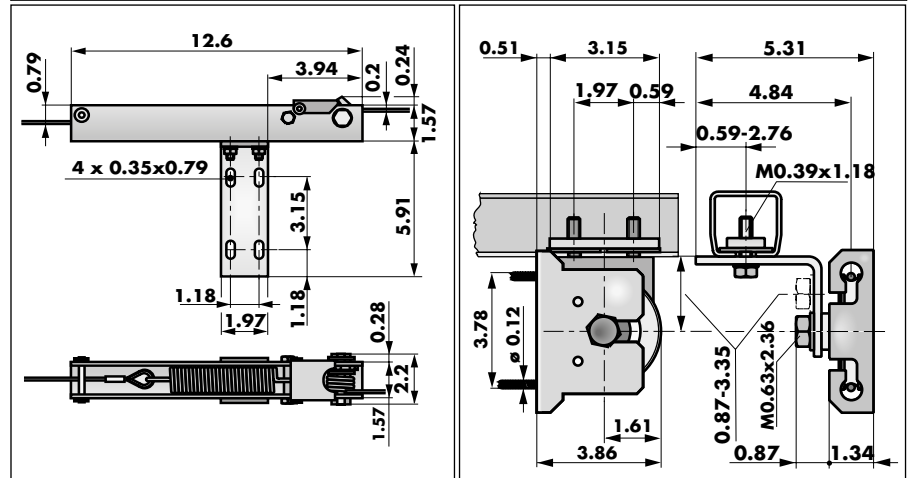
The damping force can be adjusted by turning the adjustment ring. Turning it clockwise will reduce gap X, thus increasing the damping force. Force [lbf] and speed [inch/s] are only valid in connection with the Ø 3.74" drive wheel.

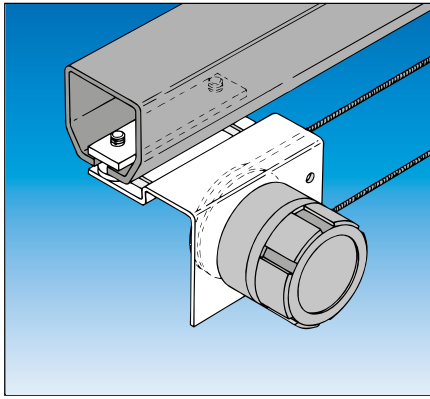


Hold-Open and Damping System



Rope Tensioner with Fixing Bracket and Idler Pulley with Mounting Bracket





DICTAMAT 560

With Spring Rope Pulley for Sliding Fire Doors up to 21.33 ft Width

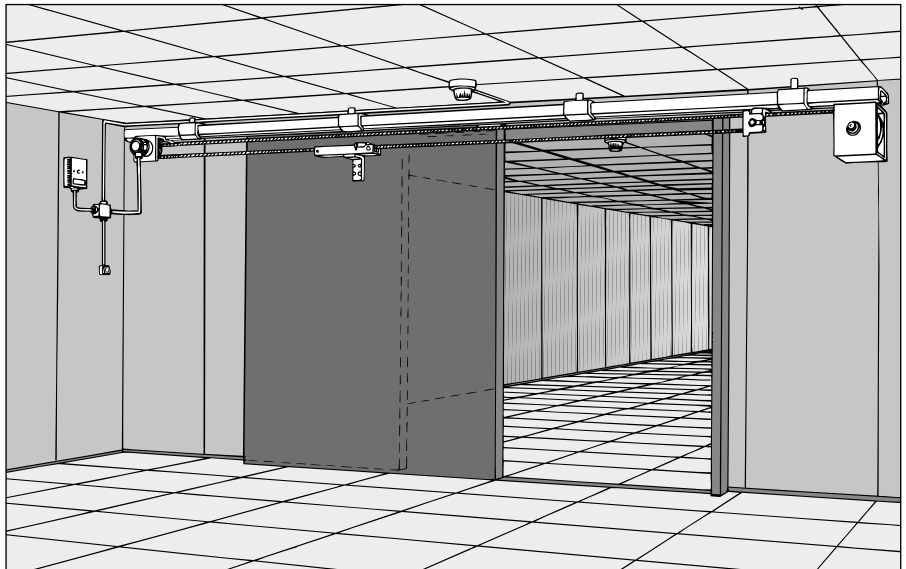
The DICTAMAT 560 door operator provides a hold-open and closing system for fire protection sliding doors. The integrated adjustable magnetic brake system controls the closing speed of the door and keeps it constant. A steel rope provides the connection between the hold-open system and the door.

The DICTAMAT 560 closes the door with a spring rope pulley that can be supplied with 160 N/36 lbf or 320 N/72 lbf force. A power diagram and dimensions can be found on page 05.038.00.

Functioning

The door is opened by hand (the magnetic brake system has a free-wheel in the opening direction) and is kept open in the desired position by the hold-open system.

Please see the diagram on the preceding page for the electrical wiring (24 VDC). The spring rope pulley automatically closes the door when the power supply is interrupted by a smoke detector or manually by a release and Reset switch or an alarm switch (part no. 700132).



Order Information

DICTAMAT 560 with 160 N/36 lbf spring rope pulley part no. 700301

DICTAMAT 560 with 320 N/72 lbf spring rope pulley part no. 700311

Components Included

Hold-open and damping system (electromagnet, magnetic brake system)

Mounting bracket for fixing of operator on rail

82.02 ft steel rope with cable eye stiffener, 2 rope clamps and tensioner

Idler pulley with mounting bracket for fixing on rail

Spring rope pulley (160 N/36 lbf or 320 N/72 lbf) with bracket and 32.81 ft steel rope

Accessories

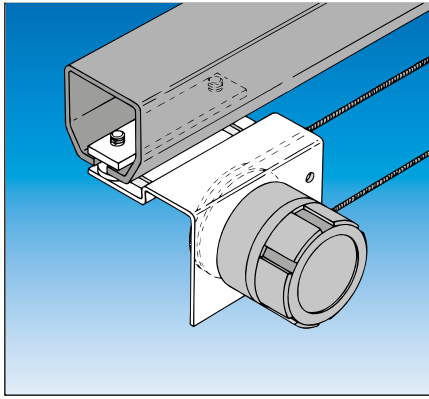
Hand release switch "Close fire protection door" part no. 700132

RZ-24 central see Fire Door Control Solutions

DICTATOR smoke detectors see Fire Door Control Solutions

DICTATOR EDH final dampers from page 05.055.00

Free-running system (door actuator and special rope tensioner) see special leaflet



DICTAMAT 570

For Fire Protection Sliding Doors with Counter Weight

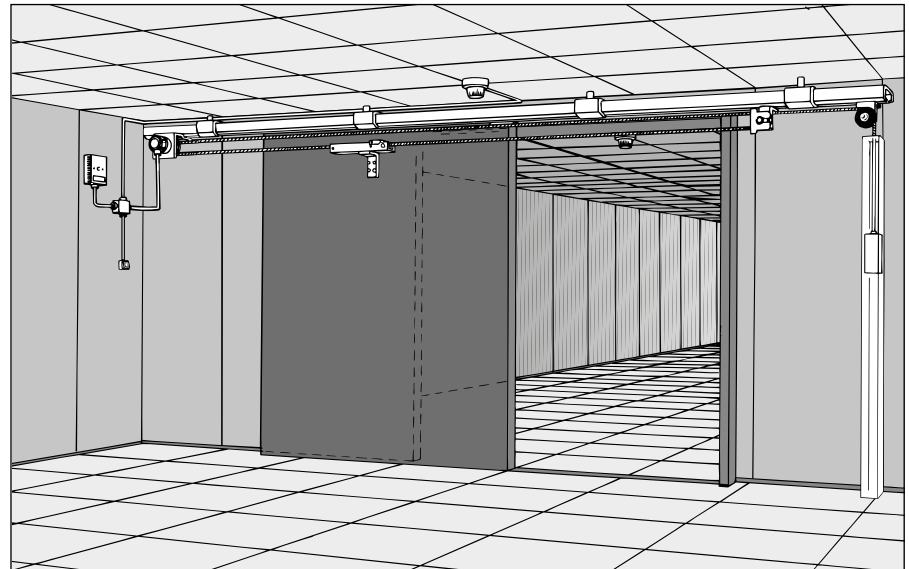
The DICTAMAT 570 door operator provides a hold-open system for fire protection sliding doors. The integrated adjustable magnetic brake system controls the closing speed of the door and keeps it constant.

A revolving steel rope provides the connection between hold-open system and the door.

Functioning

The door is opened by hand (the magnetic brake system has a free-wheel in the opening direction) and is kept open in the desired position by the hold-open system.

The counter weight automatically closes the door when the power supply is interrupted by a smoke detector or a hand release switch (cutoff relay and reset switch or alarm switch part no. 700132).



Order Information

DICTAMAT 570 (with magnetic brake) part no. 700351

Components Included

Hold-open and damping system (electromagnet, magnetic brake system)

Mounting bracket for fixing operator on rail

82.02 ft steel rope with cable eye stiffener, 2 rope clamps and tensioner

Idler pulley with mounting bracket for fixing on the rail

Accessories

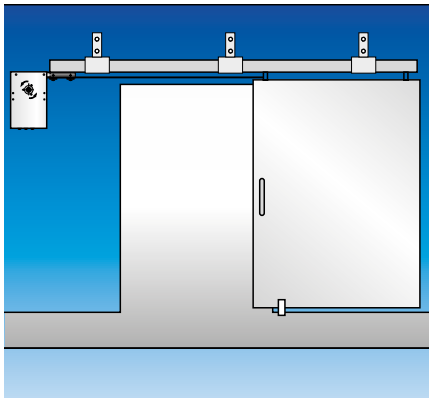
Hand release switch "Close fire protection door" part no. 700132

RZ-24 central see Fire Door Control Solutions

DICTATOR smoke detectors see Fire Door Control Solutions

DICTATOR EDH final dampers from page 05.055.00

Free-running system (door catch and special rope tensioner) see special leaflet

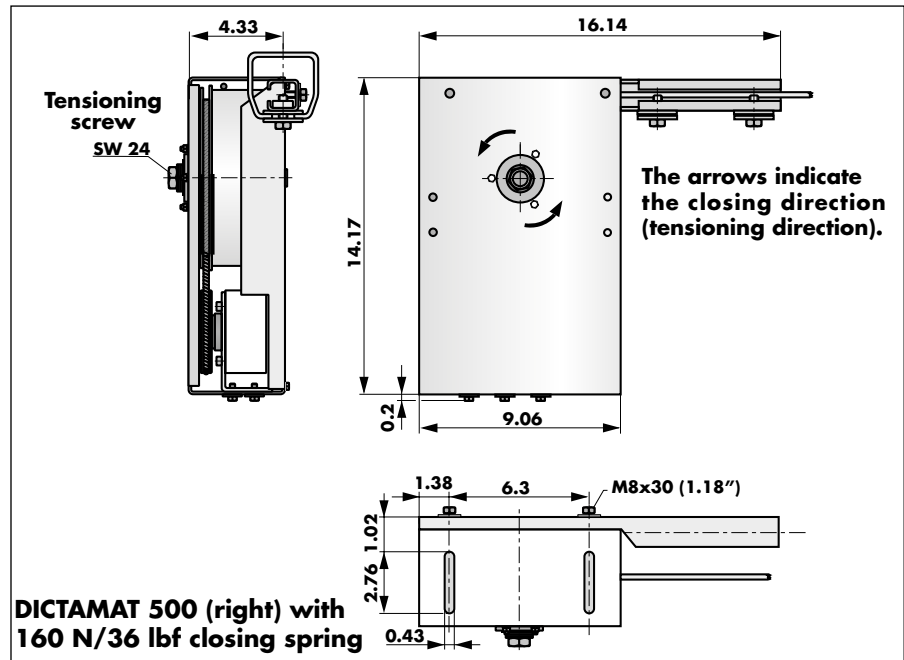
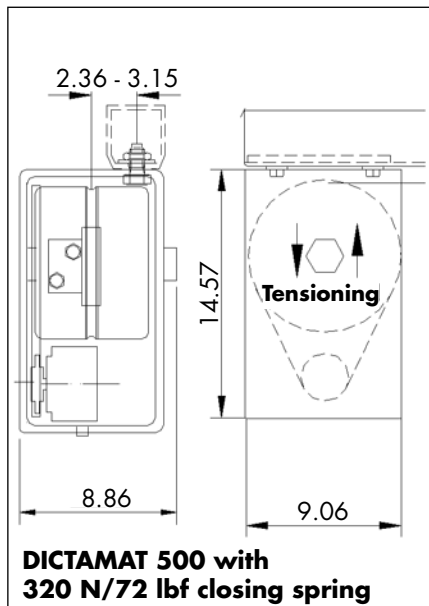


Dimensions, Order Information

The DICTAMAT 500 is always mounted at that end of the rail where the door is in the closed position. The 160 N/36 lbf type is normally fixed with its bracket for plug-in mounting laterally at the end of the rail. Please make sure sufficient space is available (min. 16.93"). If this space is not available the DICTAMAT 500 with 36 lbf is mounted as the 320 N/72 lbf type directly below the rail, using a counter plate. The following drawing shows the drive unit mounted on the left end of the rail.

The closing speed is adjusted directly at the radial damper integrated in the DICTAMAT 500. **Important:** The force acting on an obstacle may **not exceed 33.75 lbf**.

Dimensions



Force of the Closing Spring



Components Included

Operator (with integrated closing spring and radial damper), rope \varnothing 0.12" (32.81 or 82.02 ft)
Bracket for plug-in mounting in rail and threaded counter plate

Order Information

DICTAMAT 500, 160 N/36 lbf, 32.81 ft rope, left	part no. 700040
DICTAMAT 500, 160 N/36 lbf, 32.81 ft rope, right	part no. 700041
DICTAMAT 500, 320 N/72 lbf, 32.81 ft rope, left	part no. 700042
DICTAMAT 500, 320 N/72 lbf, 32.81 ft rope, right	part no. 700043
DICTAMAT 500, 160 N/36 lbf, 82.02 ft rope, left	part no. 700044
DICTAMAT 500, 160 N/36 lbf, 82.02 ft rope, right	part no. 700045
DICTAMAT 500, 320 N/72 lbf, 82.02 ft rope, left	part no. 700046
DICTAMAT 500, 320 N/72 lbf, 82.02 ft rope, right	part no. 700047

Spring Rope Pulley With Safety Clutch and Free Wheel

DICTATOR spring rope pulleys are intended for closing fire protection sliding doors.

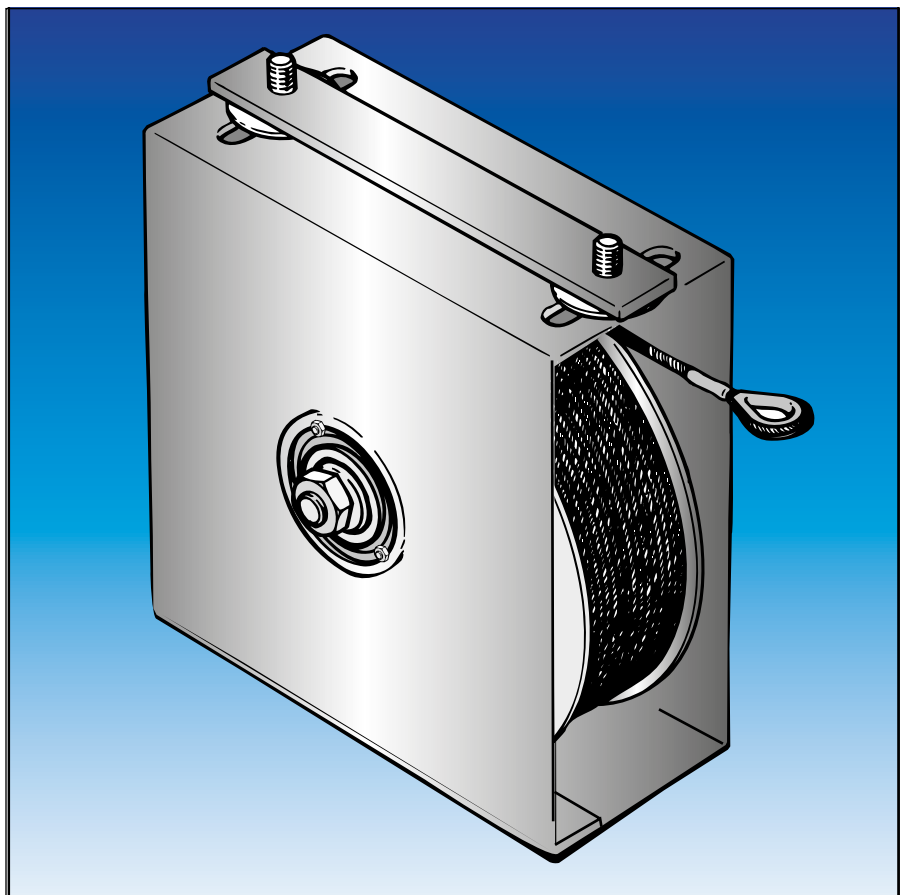
They are easily mounted to most commercial rails.

It is much easier and less time-consuming to install a spring rope pulley than a counter weight.

The free wheel and safety clutch facilitate the pretensioning of the spring rope pulley even when mounted.

We recommend to use a DICTATOR radial damper or one of our final dampers in combination with the spring rope pulley - depending on the size of the door. You will find detailed information on our dampers on the following pages and in the chapter Damping Engineering of our DICTATOR catalogue.

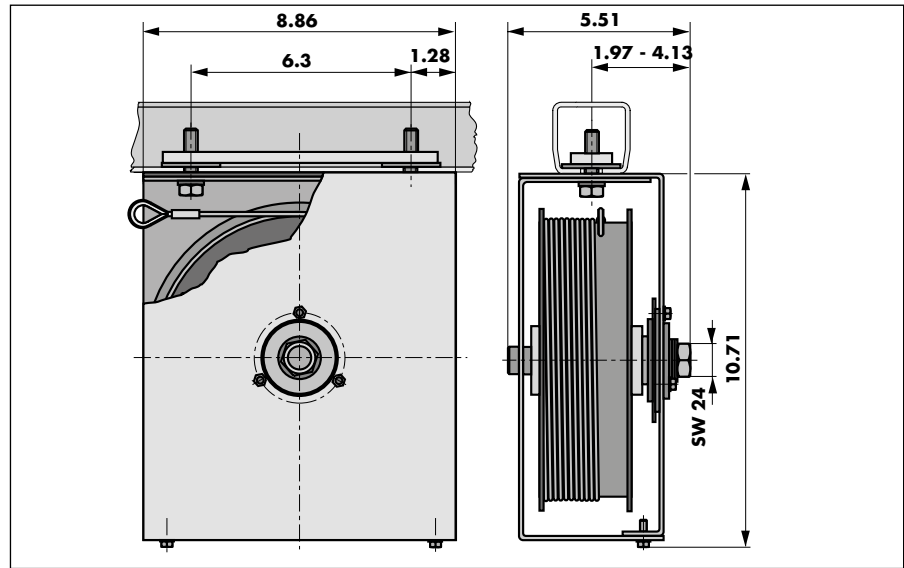
The 160 N/36 lbf and 320 N/72 lbf DICTATOR spring rope pulleys have been tested as closing devices for fire protection sliding doors by the National Material Testing Office in Dortmund, Germany (MPA-NRW).



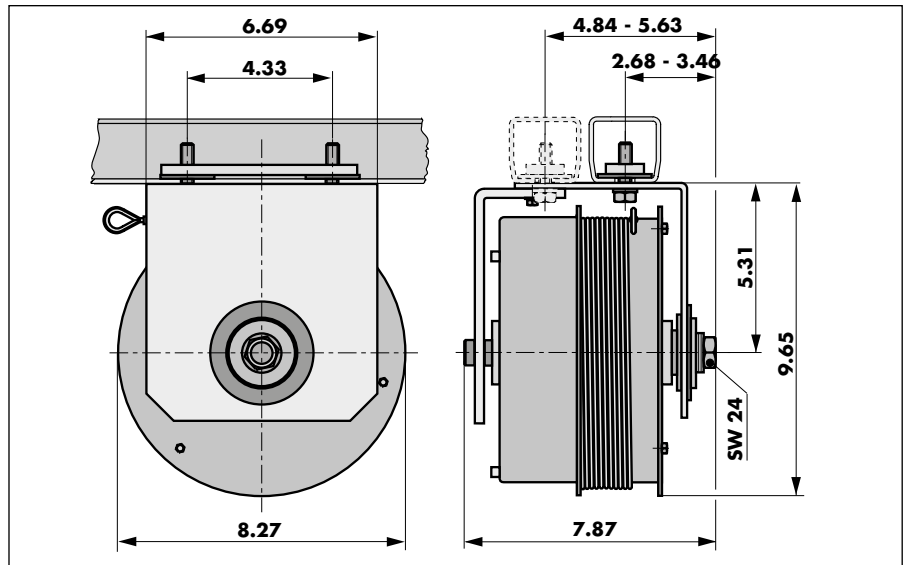
Technical Data

Material	steel	
Finish:	160 N/36 lbf type	powder coated (RAL 7036)
	320 N/72 lbf type	zinc-plated
Spring force	160 N/36 lbf or 320 N/72 lbf	
Working distance	21.33 ft	
Steel rope	32.81 ft; \varnothing 0.12"	

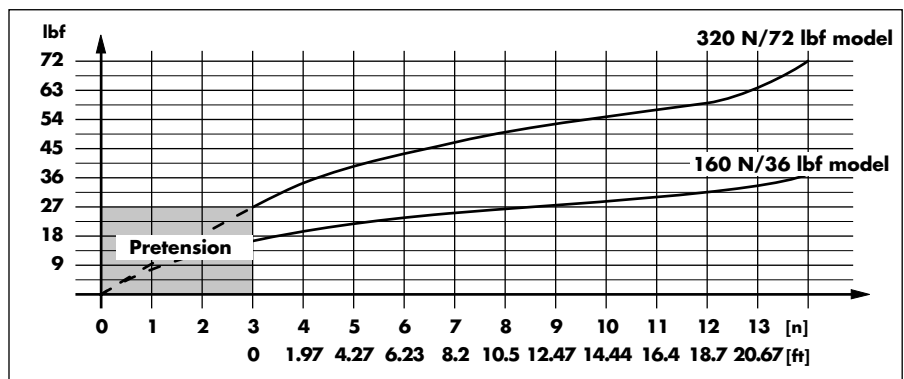
**160 N/36 lbf
Spring Rope Pulley**



**320 N/72 lbf
Spring Rope Pulley**



Power/Distance Diagram
(Closing force measured on rope with 3 revolutions for pretension)



Order Information

Spring rope pulley (160 N/36 lbf)

part no. 070060

Spring rope pulley (320 N/72 lbf)

part no. 070065

Radial Dampers

For Sliding Fire Doors

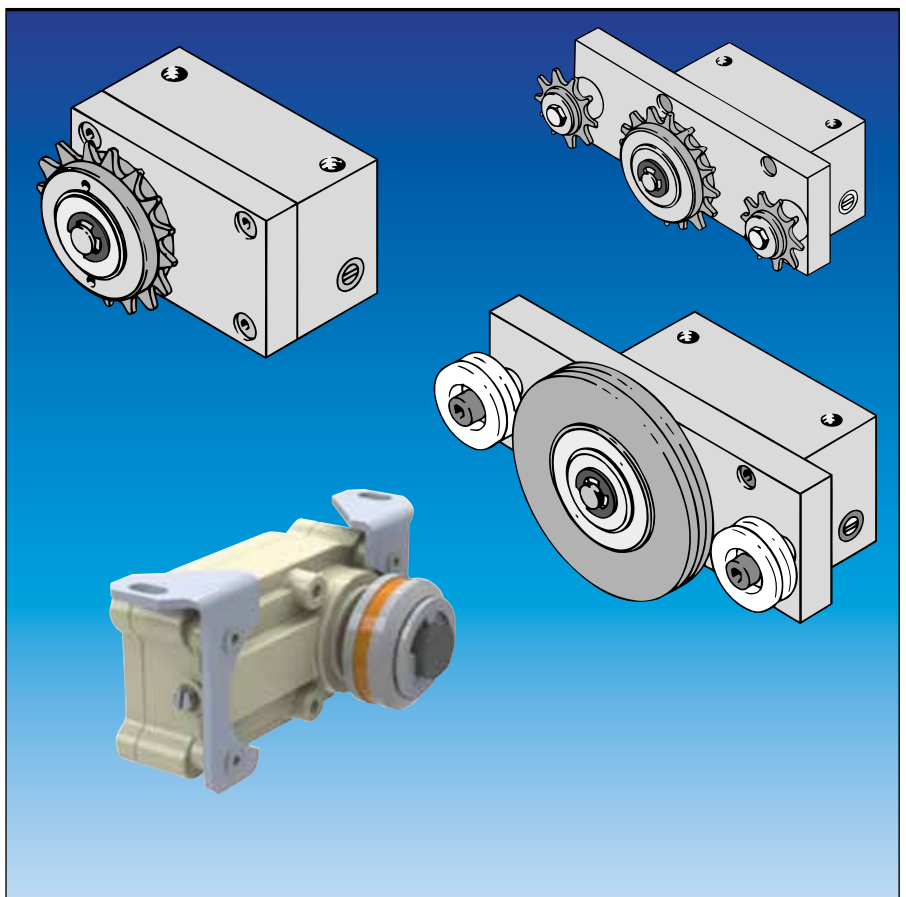
DICTATOR radial dampers control and limit the closing speed of sliding fire doors over the complete operating distance.

All sliding doors closing on their own have to be equipped with such dampers, as without them the life of the door construction will be reduced and the high mass forces during closing result in accident risks.

The hydraulic damping is continuously adjustable. All DICTATOR radial dampers are provided with a free wheel in one direction, so opening the door needs no higher force.

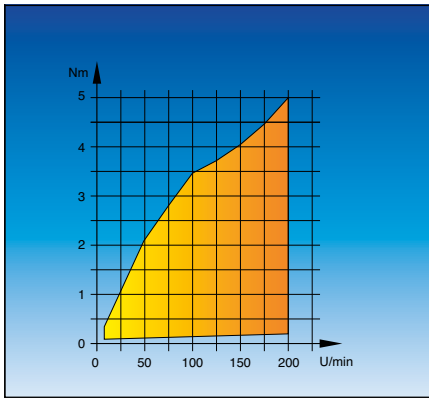
All models with a toothed wheel are designed for use with 1/2x1/8" chains.

DICTATOR radial dampers have officially been tested for their use on fire doors.



Overview

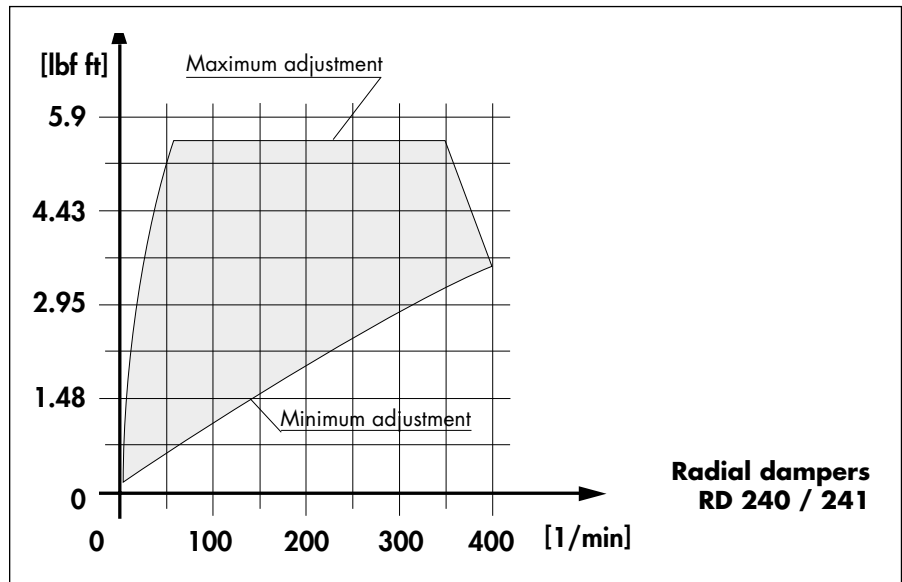
Radial dampers RD 240/241	max. pivot moment 5.9 lbf ft sliding doors up to 880 lbs / 2200 lbs
Radial dampers LD 50	max. pivot moment 1.48 lbf ft, sliding doors up to 660 lbs, PFB Rosenheim
Radial dampers LD 100	max. pivot moment 3.69 lbf ft, sliding doors up to 880 lbs / 1320 lbs PFB Rosenheim
Damping by	rope, chain (tensioned or revolving), toothed belt More models on demand



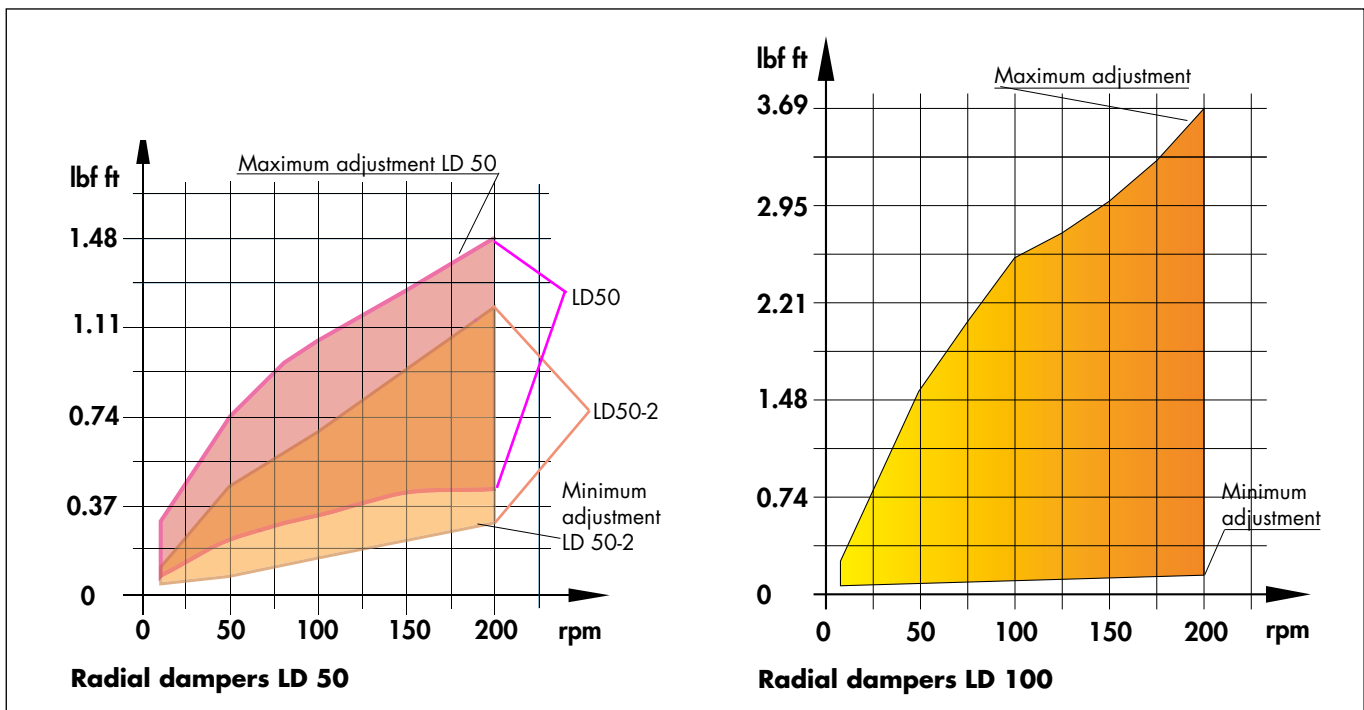
Damping Forces of the Different Series

The diagrams printed below show the damping power of the RD 240/241, LD 50 and LD 100 radial dampers. But we gladly will assist you in choosing the radial damper appropriate for your application.

Damping Diagram RD 240 / 241 Series



Damping Diagrams LD 50 / LD 100 Series



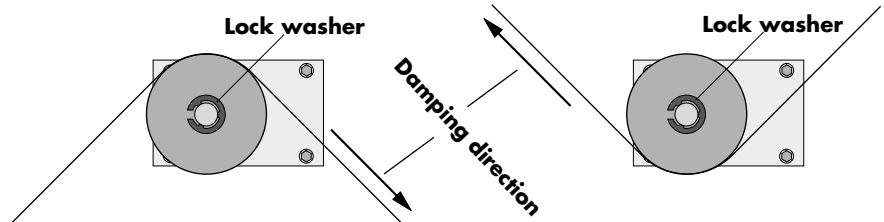


Basic Radial Damper Model with Toothed Wheel For Continuous Damping with a Revolving Chain

DICTATOR radial dampers provide continuous damping over unlimited distances. Although designed for sliding doors, they are also used on a variety of other applications (e.g. roller conveyors, chain hoists).

RD 240000 and RD 240017 radial dampers dampen by means of a revolving chain which runs around the toothed wheel (at least one quarter of the wheel should be in constant contact with the chain).

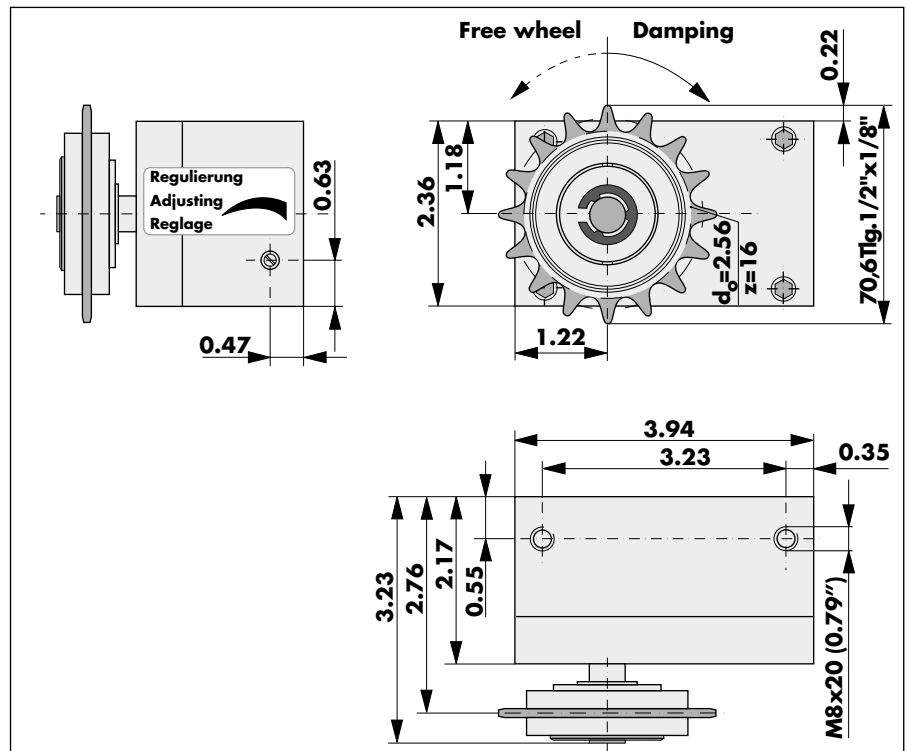
Installation and Operating Instructions



The diagram below shows the default damping direction of the wheel. The direction of damping depends on the direction the chain is run around the wheel. (Please see diagram above). If necessary, you can change the damping direction by removing the lock washer, taking off the wheel and replacing it on the axle the other way round. Make sure you put the lock washer on again.

By the adjustment screw you can adjust the damping force continuously. An internal thermostatic valve ensures that the closing speed remains the same under changing temperatures (5° to 158 °F).

Dimensions



Order Information

RD 240000 radial damper, normal damping	part no. 240000
RD 240017 radial damper, soft damping	part no. 240017
Chain wheel	part no. 785972
Chain tensioner	part no. 710497
Chain (per meter = 3.28 ft)	part no. 220006
Chain joint	part no. 220007

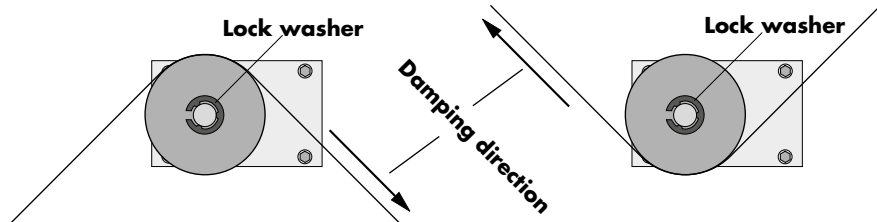


Basic Radial Damper Model with Rope Pulley For Continuous Damping with Rope

DICTATOR radial dampers provide continuous damping over unlimited distances. Although designed for sliding doors, they are also used on a variety of other applications (e.g. roller conveyors, chain hoists).

RD 240011 and RD 240013 radial dampers dampen by means of a revolving steel rope ($\varnothing 0.12''$) which runs around the pulley. Make sure that the rope is properly aligned on the wheel and correctly tensioned (e.g. with a DICTATOR rope tensioner).

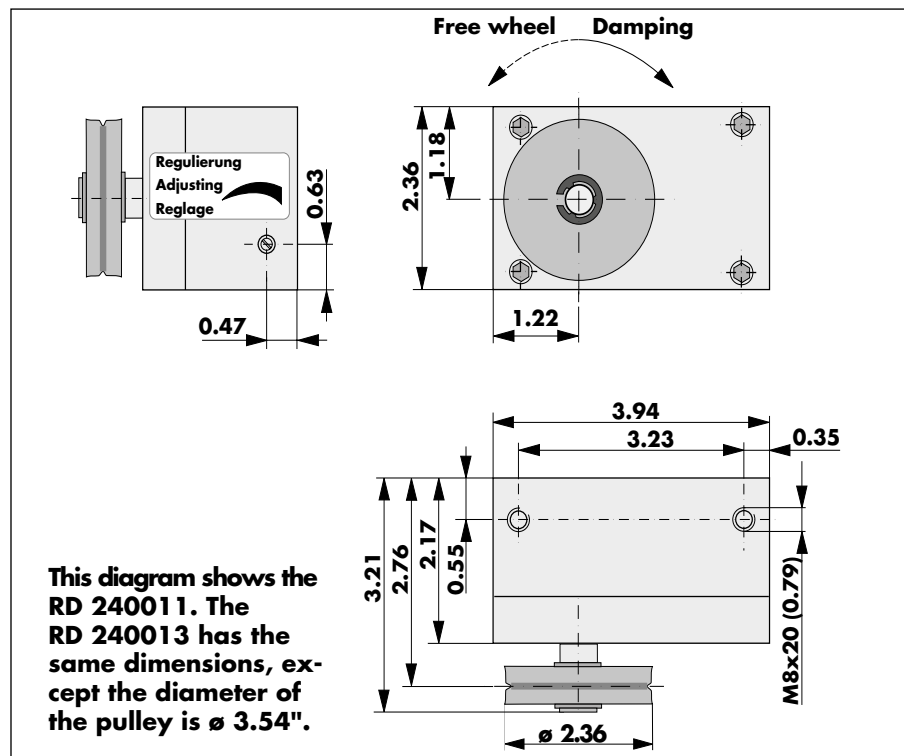
Installation and Operating Instructions



The diagram below shows the default damping direction of the pulley. The direction of damping depends on the direction the rope is run around the pulley. (Please see diagram above). If necessary, you can change the damping direction by removing the lock washer, taking off the pulley and replacing it on the axle the other way round. Make sure you put the lock washer on again.

By the adjustment screw you can adjust the damping force continuously. An internal thermostatic valve ensures that the closing speed remains the same under changing temperatures (5° to 158°F).

Dimensions



Order Information

Radial damper with $\varnothing 2.36''$ rope pulley	part no. 240011
Radial damper with $\varnothing 3.54''$ rope pulley	part no. 240013
Pulley for rope	part no. 700530
82.02 ft steel rope ($\varnothing 0.12''$)	part no. 700155
Rope tensioner with fixing bracket	part no. 700478

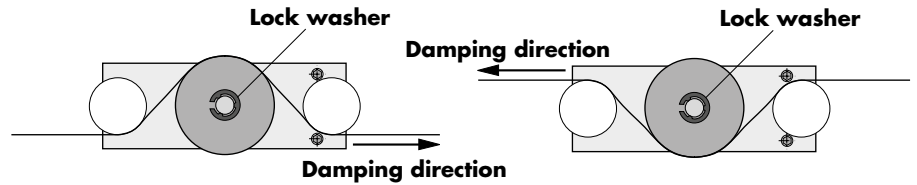


Installation and Operating Instructions

RD 240001 Radial Damper For Continuous Damping with Tensioned Chain

DICTATOR radial dampers provide continuous damping over unlimited distances. Although designed for sliding doors, they are also used on a variety of other applications (e.g. roller conveyors, chain hoists etc).

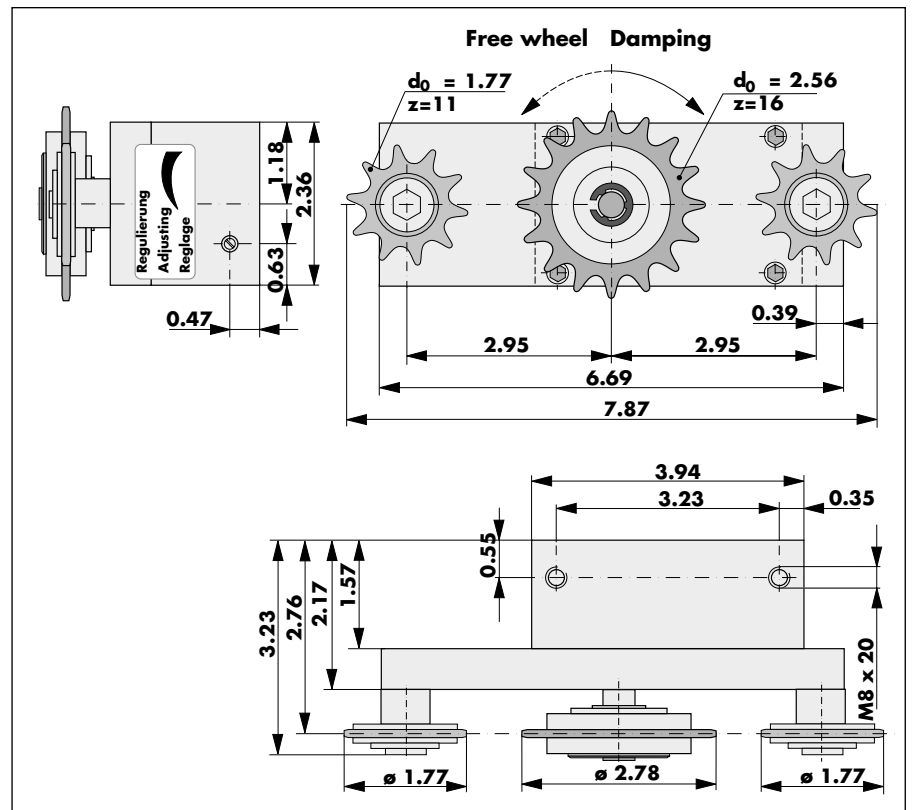
The RD 240001 radial damper dampens by means of a tensioned chain which is run around the three toothed wheels.



The diagram below shows the default damping direction of the wheel. The direction of damping depends on the direction the chain is run around the wheels. (Please see diagram above). If necessary you can change the damping direction by removing the lock washer, taking off the wheel and replacing it on the axle the other way round. Make sure you put the lock washer on again.

By the adjustment screw you can adjust the damping force continuously. An internal thermostatic valve ensures that the closing speed remains the same under changing temperatures (5° to 158 °F).

Dimensions



Order Information

Radial damper for tensioned chain	part no. 240001
Chain (per meter = 3.28 ft)	part no. 220006
Chain tensioner (complete set)	part no. 220005

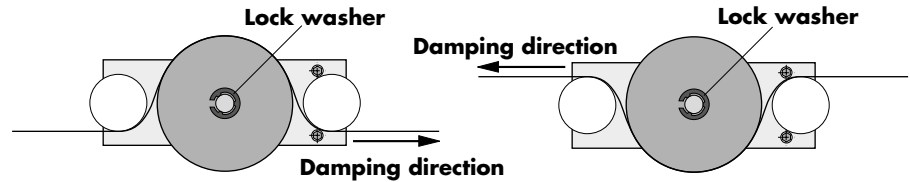


RD 240003 and RD 240012 Radial Dampers For Continuous Damping with Tensioned Rope

DICTATOR radial dampers provide continuous damping over unlimited distances. Although designed for sliding doors, they are also used on a variety of other applications (e.g. roller conveyors, chain hoists etc).

RD 240003 and RD 240012 radial damper dampen by means of a tensioned rope which is run around the three pulleys.

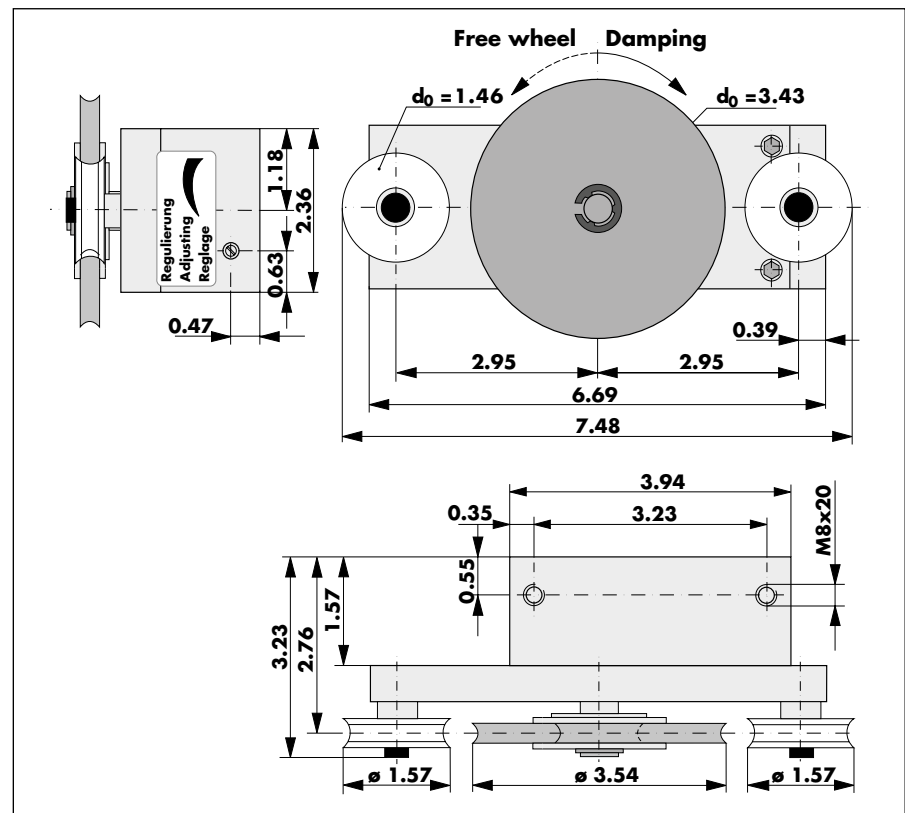
Installation and Operating Instructions



The diagram below shows the default damping direction of the pulley. The direction of damping depends on the direction the rope is run around the pulleys. (Please see diagram above). If necessary you can change the damping direction by removing the lock washer, taking off the centre pulley and replacing it on the axle the other way round. Make sure you put the lock washer on again.

By the adjustment screw you can adjust the damping force continuously. An internal thermostatic valve ensures that the closing speed remains the same under changing temperatures (5° to 158 °F).

Dimensions



Order Information

Radial damper for tensioned rope, normal damping	part no. 240003
Radial damper for tensioned rope, soft damping	part no. 240012
Steel rope (length 82.02 ft)	part no. 700155
Rope tensioner (complete set)	part no. 220005S

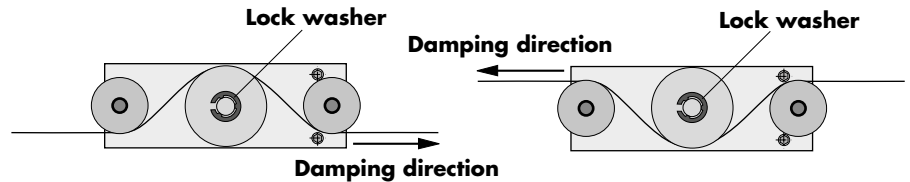


Installation and Operating Instructions

RD 240004 Radial Damper For Continuous Damping with Tensioned Rope

DICTATOR radial dampers provide continuous damping over unlimited distances. Although designed for sliding doors, they are also used on a variety of other applications (e.g. roller conveyors, chain hoists etc).

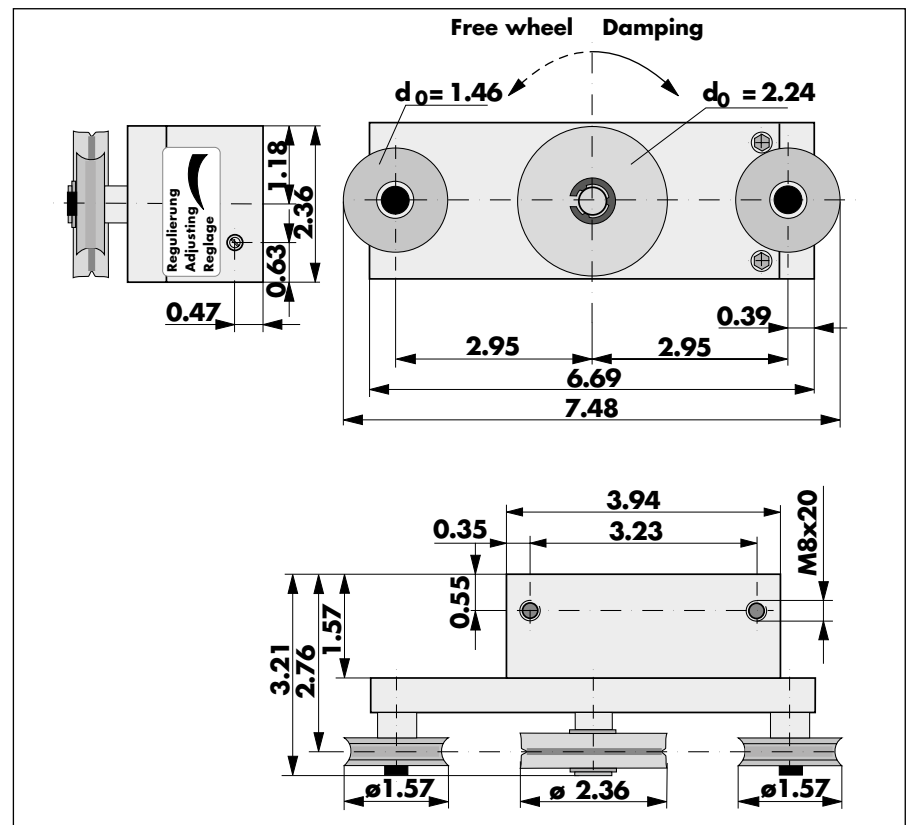
The RD 240004 radial damper dampens by means of a tensioned rope which is run around the three pulleys.



The diagram below shows the default damping direction of the pulley. The direction of damping depends on the direction the rope is run around the pulleys. (Please see diagram above). If necessary you can change the damping direction by removing the lock washer, taking off the centre pulley and replacing it on the axle the other way round. Make sure you put the lock washer on again.

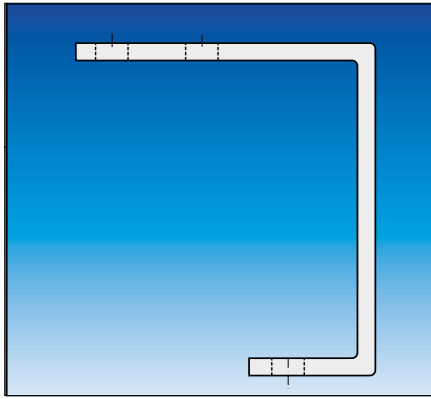
By the adjustment screw you can adjust the damping force continuously. An internal thermostatic valve ensures that the closing speed remains the same under changing temperatures (5° to 158 °F).

Dimensions



Order Information

Radial damper for tensioned rope	part no. 240004
Steel rope (82.02 ft length)	part no. 700155
Rope tensioner (complete set)	part no. 220005S



Bracket 240020 for the RD 240/241 Series

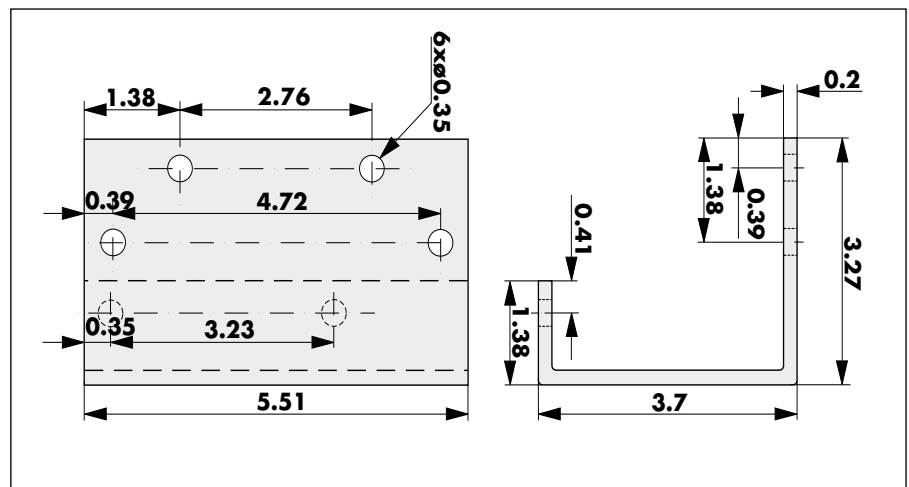
The bracket, part no. 240020, is designed to easily and reliably mount radial dampers of the RD 240/241 series to the door leaf, walls or solid beams that must not be punctured.

The DICTATOR RD 240/241 radial dampers are fixed either directly or to the bracket with their two M8 pocket hole threads (0.79 inch deep).

The bracket is by default zinc-plated.

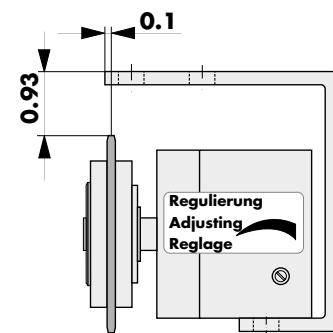
Other brackets can be manufactured to suit your requirements.

Dimensions Bracket

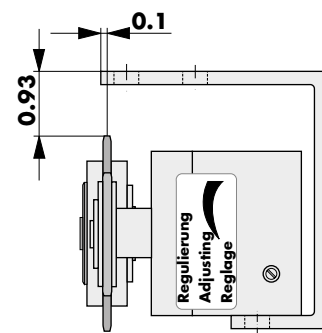


Dimensions Bracket with RD 240/241 Radial Dampers

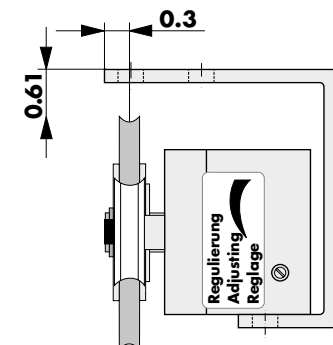
RD 240000



RD 240001



RD 240003

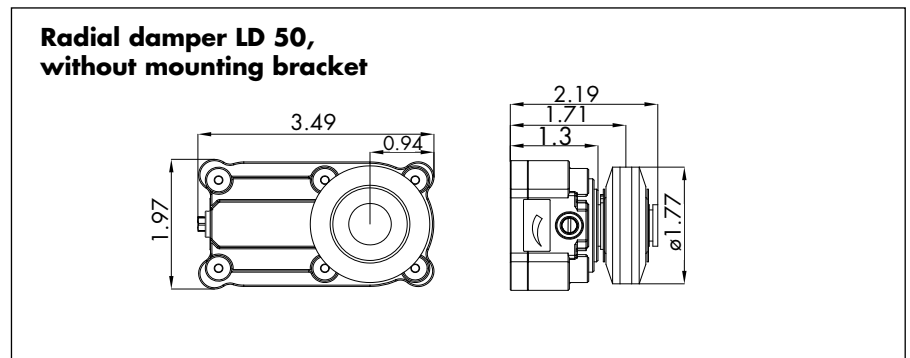




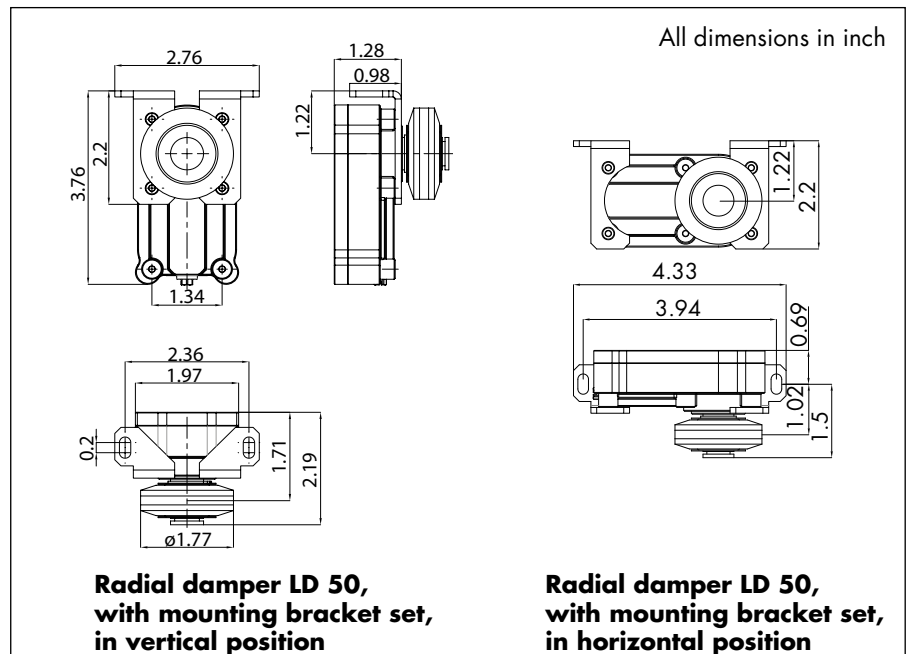
Radial Damper LD 50 Basic Unit with Rope Pulley With or without fixing accessories

The basic unit of the LD 50 radial damper is designed for damping with rope. The standard rope pulley has a diameter of 1.77 inch. In total the LD radial damper has 6 mounting holes with a diameter of 0.12 inch for individual fixing. The mounting bracket set allows to easily fix the LD 50 radial damper in an either horizontal or vertical position. Additionally are available an adaptor bracket and plate (see following page).

Dimensions LD 50 Basic Unit



Dimensions LD 50 with Mounting Bracket Set



Components Included

Radial damper LD 50 with rope pulley \varnothing 1.77" in aluminium with Vulkollan insert, with free wheel, casing in plastics, with or without mounting bracket set

Order Information

LD 50, plastics, without mounting bracket	part no. 244041
LD 50, plastics, with zinc-plated mounting bracket set	part no. 244040
LD 50, plastics, with AISI 304 mounting bracket set	part no. 244042
LD 50-2, plastics, without mounting bracket	part no. 244049
LD 50-2, plastics, with zinc-plated mounting bracket set	part no. 244047
LD 50-2, plastics, with AISI 304 mounting bracket set	part no. 244048



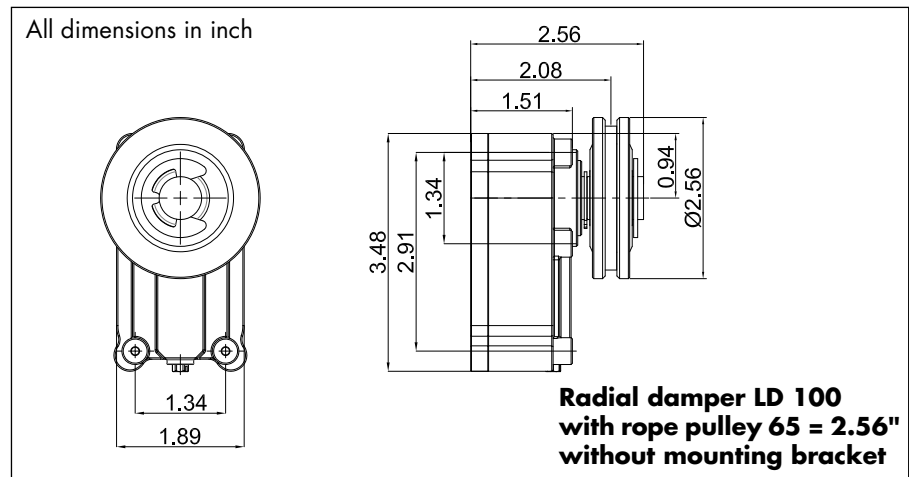
Radial Damper LD 100 with Rope Pulley Ø 65 mm
For horizontal or vertical mounting

The radial damper LD 100 with rope pulley Ø 65 mm = 2.56" uses a revolving rope of Ø 0.12 inch to transmit the damping. The LD 100 with rope pulley Ø 2.56" is available with or without mounting bracket set.

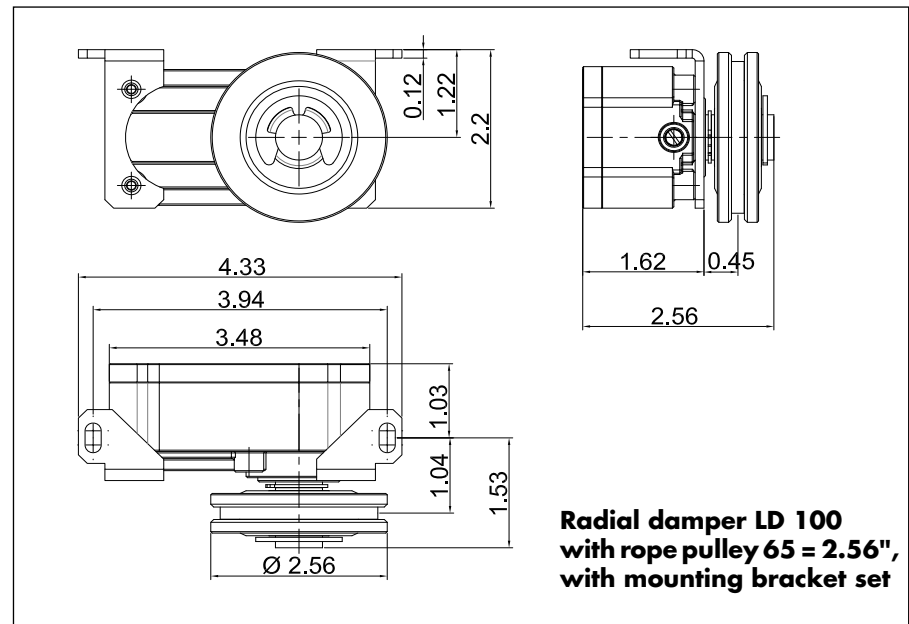
The rope pulley of the standard model has a free wheel, i.e. it dampens only in one direction.

When mounting the damper, please make sure the rope enlaces about 150° of the rope pulley to achieve an optimum damping.

Dimensions
LD 100 Basic Unit



Dimensions
LD 100 with Mounting Bracket Set

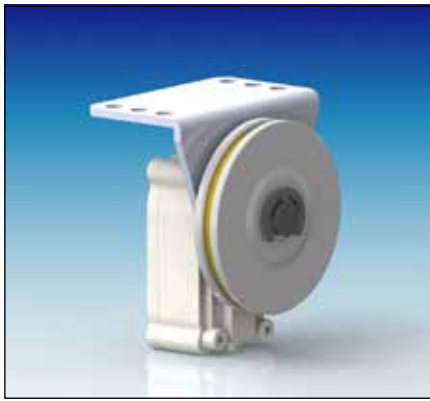


Components Included

Radial damper LD 100 with rope pulley Ø 65 = 2.56" in aluminium with Vulkollan insert, with free wheel, casing in plastics, with or without zinc-plated mounting bracket set

Order Information

- LD 100, rope pulley Ø 65 = 2.56", without mounting bracket part no. 244141
- LD 100, rope pulley Ø 65 = 2.56", zinc-plated mounting bracket part no. 244101

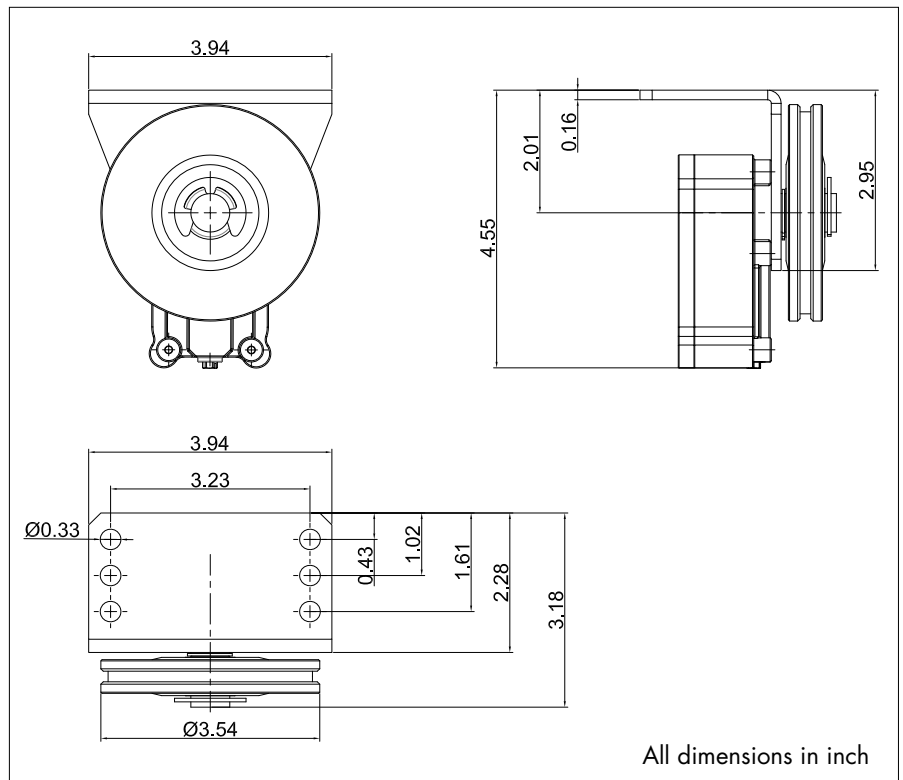


Radial Damper LD 100 with Rope Pulley Ø 90 mm With zinc-plated mounting bracket with 6 holes

The radial damper LD 100 with rope pulley Ø 90 mm = 3.54" uses a revolving rope of Ø 0.12 inch to transmit the damping. When the rope distances are longer, it is preferable to use this model as due to the larger diameter of the rope pulley the rope has longer contact with the pulley and therefore offers a more secure rope guiding. To achieve an optimum damping the rope should enlance the rope pulley about 150°.

The rope pulley of the standard model has a free wheel, i.e. it dampens only in one direction.

Dimensions



Normally the LD 100 with rope pulley Ø 90 = 3.54" is supplied with a zinc-plated mounting bracket. It has 6 borings to allow adapting the mounting position to the local situation.

Components Included Standard

Radial damper LD 100 with rope pulley Ø 90 = 3.54" in aluminium with Vulkollan insert, with free wheel, casing in plastics, zinc-plated mounting bracket with 6 fixing holes

Order Information

LD 100, rope pulley Ø 90 = 3.54", without mounting bracket	part no. 244142
LD 100, rope pulley Ø 3.54", zinc-plated mounting bracket	part no. 244102
Idler pulley for rope	part no. 700530
82.02 ft rope Ø 0.12"	part no. 700155
Rope tensioner with door actuator	part no. 700478

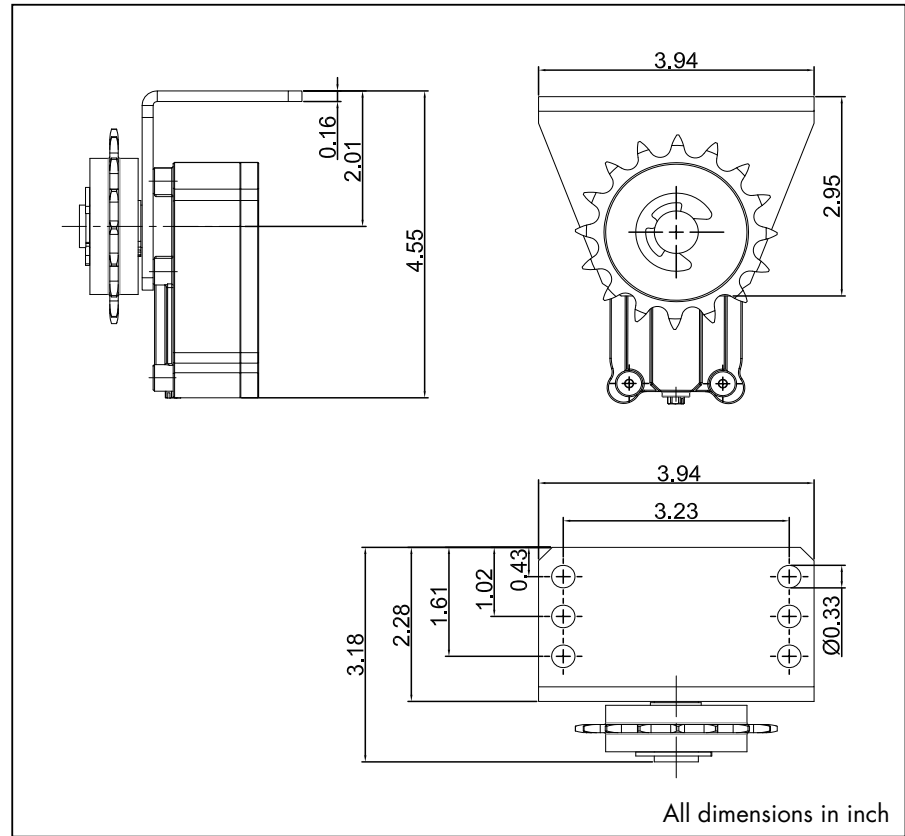


Radial Damper LD 100 with Chain Wheel Z16, 1/2x1/8"
With zinc-plated mounting bracket with 6 holes

The radial damper LD 100 with chain wheel uses a revolving chain 1/2 x 1/8" to transmit the damping. This provides an absolutely non-positive connection to the device to be dampened (door). To achieve an optimum damping it is important that as many chain links as possible engage with the chain wheel.

The chain wheel of the standard model has a free wheel, i.e. it dampens only in one direction.

Dimensions



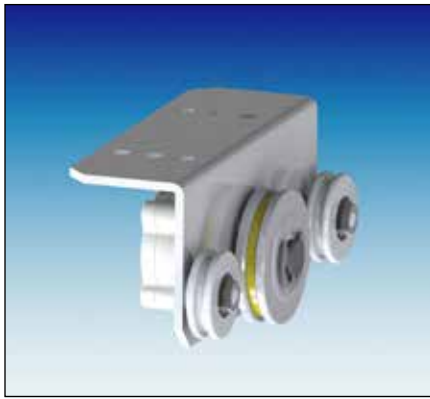
Normally the LD 100 with chain wheel is supplied with a zinc-plated mounting bracket. It has 6 holes to allow adapting the mounting position to the local situation.

Components Included Standard

Radial damper LD 100 with chain wheel Z16, 1/2 x 1/8", with free wheel, casing in plastics, zinc-plated mounting bracket with 6 fixing holes

Order Information

LD 100, chain wheel Z16, without mounting bracket	part no. 244143
LD 100, chain wheel Z16, zinc-plated mounting bracket	part no. 244103
Chain 1/2 x 1/8", piece of 16.4 ft length	part no. 220006
Chain lock	part no. 220007
Idler pulley for chain 1/2 x 1/8"	part no. 700497

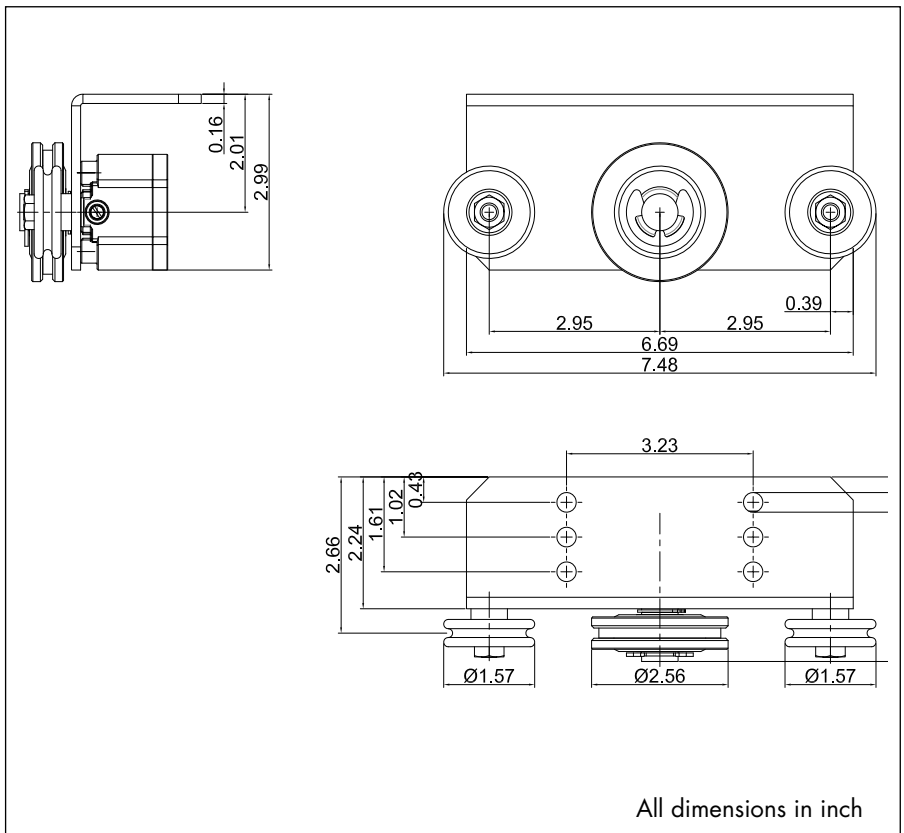


Radial Damper LD 100 with Rope Pulley Ø 65, two small rope pulleys Ø 40 and wide mounting bracket

The radial damper LD 100 with rope pulley Ø 65 mm = 2.56" and two additional guiding pulleys Ø 40 mm = 1.57" damps by means of a tensioned rope Ø 3 mm = 0.12 inch. The rope is guided via the two guiding pulleys around the central rope pulley of the lamellar radial damper. This ensures an optimum damping.

The center rope pulley of the standard model has a free wheel. The way of guiding the rope around the pulleys determines the direction of damping. It is of course possible to take off the center rope pulley, turn it around and fix it again on the axle.

Dimensions



The lamellar radial damper LD 100 with rope pulley Ø 65 = 2.56" and two guiding pulleys is always supplied with mounting bracket. The bracket has 6 holes to allow adapting the mounting position to the local situation.

Components Included Standard

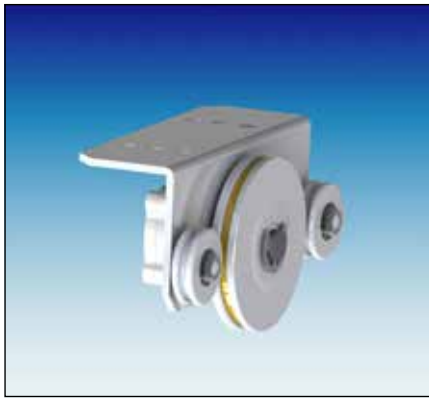
Radial damper LD 100 with rope pulley Ø 65 = 2.56" in aluminium with Vulkollan insert and 2 guiding pulleys Ø 40 = 1.57", with free wheel, casing in plastics, zinc-plated mounting bracket with 6 fixing holes

Order Information

Radial damper LD 100, rope pulley Ø 65 = 2.56", 2 guiding pulleys Ø 40 = 1.57", zinc-plated mounting bracket part no. 244121

82.02 ft of steel rope Ø 0.12"

part no. 700155

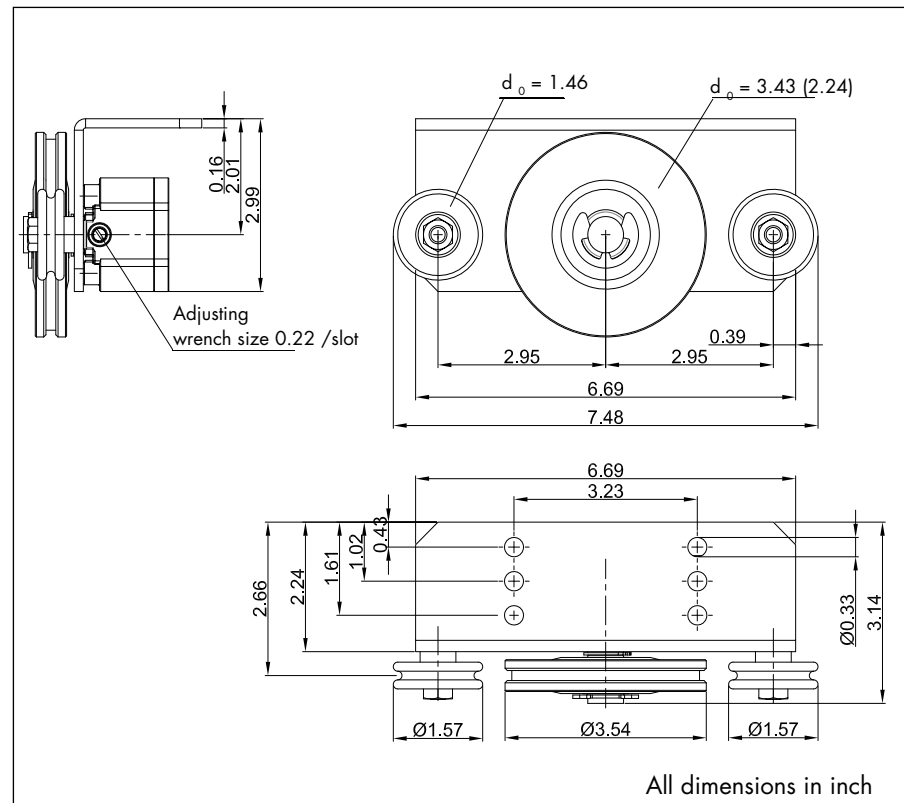


**Radial Damper LD 100 with Rope Pulley Ø 90 mm,
two small rope pulleys Ø 40 and wide mounting bracket**

The radial damper LD 100 with rope pulley Ø 90 = 3.54" and two additional guiding pulleys Ø 40 = 1.57" damps by means of a tensioned rope Ø 0.12 inch. When there are higher loads, you should use this model as due to the larger diameter of the rope pulley the rope has longer contact with the pulley and therefore offers a more secure rope guiding.

The center rope pulley of the standard model has a free wheel. The way of guiding the rope around the pulleys determines the direction of damping. It is of course possible to take off the center rope pulley, turn it around and fix it again on the axle.

Dimensions



The lamellar radial damper LD 100 with rope pulley Ø 90 = 3.54" and two guiding pulleys is always supplied with mounting bracket. The bracket has 6 holes to allow adapting the mounting position to the local situation.

Components Included

Radial damper LD 100 with rope pulley Ø 90 = 3.54" in aluminium with Vulkollan insert, with free wheel, 2 small rope pulleys in plastics Ø 40 = 1.57", casing in plastics, zinc-plated mounting bracket with 6 fixing holes

Order Information

LD 100, rope pulley Ø 90 = 3.54", 2 guiding pulleys Ø 40 = 1.57", zinc-plated mounting bracket	part no. 244144
82.02 ft of steel rope Ø 0.12 inch	part no. 700155



Radial Dampers LD 50 and LD 100

Mounting and operation instructions

The DICTATOR LD radial dampers control the speed of movements over unlimited distances.

The damping force and therewith the speed can continuously be adjusted and adapted exactly to the requirements.

The mounting depends on the model. Below you will find the most important instructions for the different types.

Damping Adjustment

The lateral adjusting screw allows to continuously adjust the damping force to the requirements.

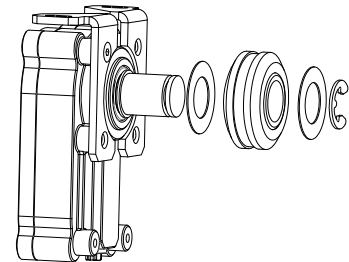
The more you tighten the adjusting screw (turn it clockwise) the higher becomes the damping force. Turning it anticlockwise will reduce the damping force.

Adjusting screw



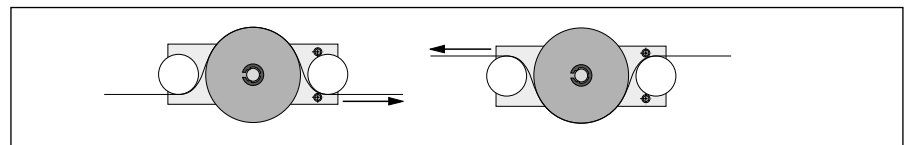
Mounting of Rope Pulley/Chain Wheel

All models with only one damping wheel (rope pulley, chain wheel) are delivered with the wheel not being mounted. By default the rope pulley as well as the chain wheel have a free wheel, i.e. they damp only in one direction. Depending on the mounting and the desired damping direction you put the wheel on the axle and secure it.



Determining the Damping Direction of Models with 2 Guiding Pulleys

The damping direction of the models with two guiding pulleys is determined by the way the rope or chain is guided around the wheels, see the following illustration.



But you also can change the damping direction by taking off the center pulley, turning it around and fixing it again on the axle.

DICTATOR Final Dampers

For Fire Protection Sliding Doors

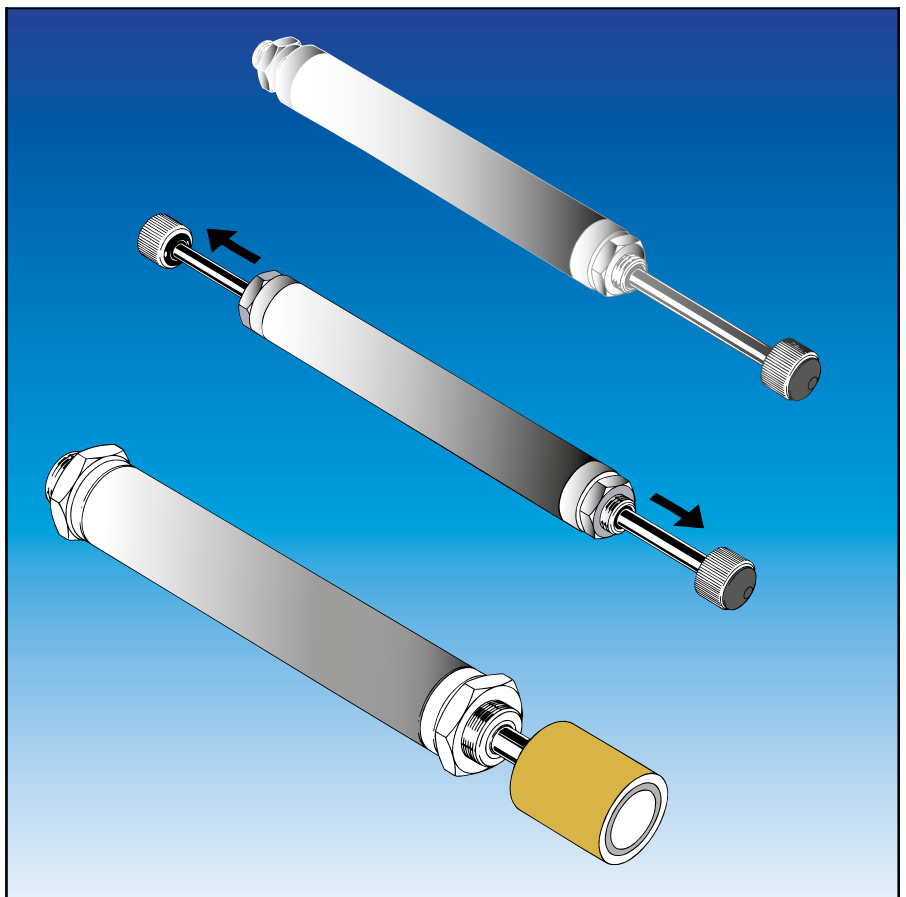
DICTATOR final dampers provide reliable final damping for fire protection sliding doors.

The DICTATOR dampers have officially been tested for the use on fire protection sliding doors and they are subject to an independent quality control by the MPA-NRW.

The force of the damping can continuously be varied by turning the completely extended piston rod. Thus the dampers can be adjusted to match the requirements of different doors. The comparatively long stroke ensures high safety as the door moves into the final position at a very slow speed.

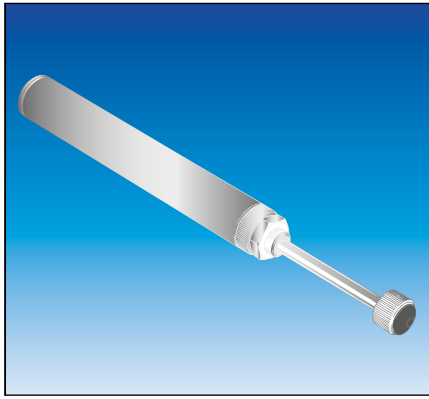
Most dampers have an integrated spring which returns the piston rod to the extended position. We recommend the EDHM model for lightweight doors as it has a zero return force. A permanent magnet fixed to the piston rod pulls the rod out again as soon as the door moves away from the damper. Dampers with a piston rod returned by a magnet instead of a spring ensure that very smooth-running doors are not pushed open again when in the final position.

Besides the EDH dampers with one piston rod we also produce a model ZDH with a piston rod on both sides.



Technical Data

Diameter of piston rod	10 mm/0.39", 12 mm/0.47"
Diameter of cylinder	28 mm/1.1", 35 mm/1.38"
Material piston rod	steel, hard chromed
Material cylinder	steel tube, zinc-plated
Strokes	1.97, 2.95, 3.54, 3.94, 7.87 inch
Damping forces	up to 990 lbf
Operating temperature	32° to 122 °F



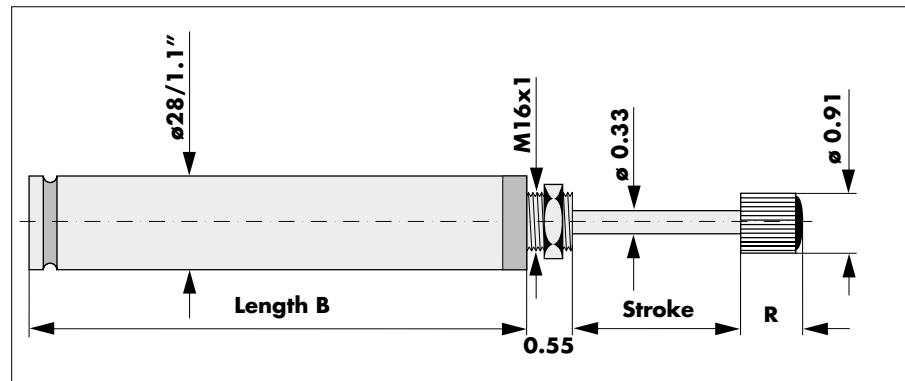
EDH 28 Final Damper with Single Thread

Fix the damper with its nut and thread. Please make sure the impact direction is exactly parallel to the axis of the damper. A special fixing block is available as an extra accessory.

The damper is adjusted by turning the completely extended piston rod. The door should be slowed down gently, making sure it closes completely.

For heavier doors we recommend the EDH 35 damper with threads on both ends of the cylinder.

Dimensions



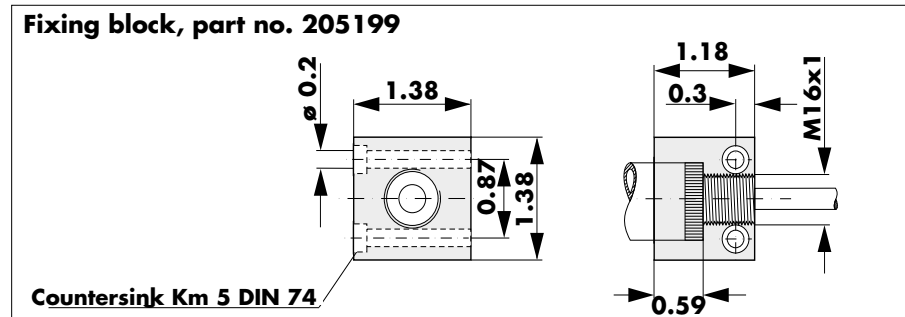
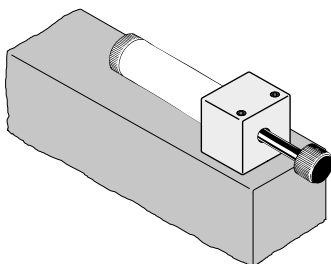
Technical Data and Order Information

EDH 28 with single thread

Part no.	Stroke [inch]	Door weight max. [lbs]	Impact mass max. [lbf]	Returning force max. [lbf]	Length B [inch]	Buffer R [inch]
BB 200206	3.94	6600	697.5	6.75	10.12	0.98
BB 200209	2.95	6600	697.5	6.75	7.28	0.98

Advice: In the chapter Damping Engineering of our DICTATOR catalogue you will find dampers with needle adjustment. The damping of these can be adjusted by a screw located in the piston rod.

Accessories

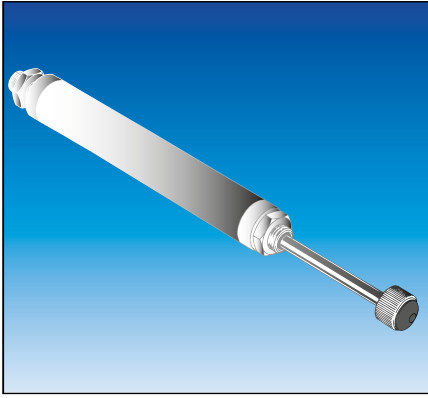


Fixing block

part no. 205199

Fixing angle (see next page)

part no. 700159

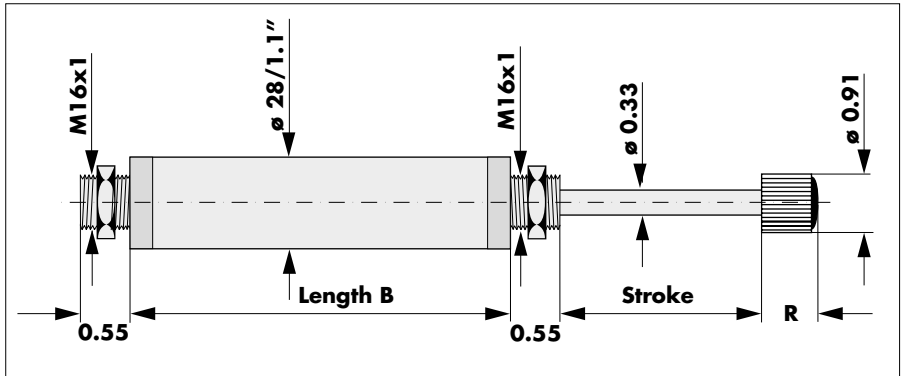


EDH 28 Final Damper with Thread on Both Ends of the Cylinder

The damper is fixed with both the nuts and threads. Please make sure the impact direction is exactly parallel to the axis of the damper. The additional thread at the end of the cylinder ensures a secure fixing even for heavier doors.

The damper is adjusted by turning the completely extended piston rod. The door should be slowed down gently, making sure it closes completely.

Dimensions



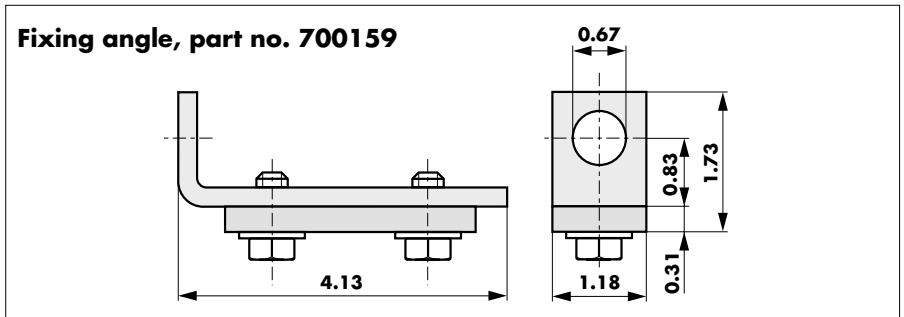
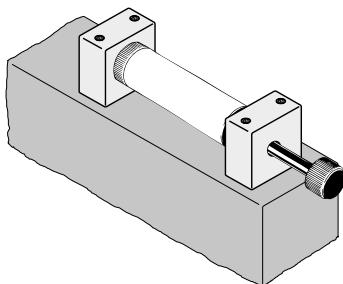
Technical Data and Order Information

EDH 28 with threads on both ends of the cylinder

Part no.	Stroke [inch]	Door weight max. [lbs]	Impact mass max. [lbf]	Returning force max. [lbf]	Length B [inch]	Buffer R [inch]
BB 200207	3.54	6600	697.5	6.75	8.66	0.98

Advice: In the chapter Damping Engineering of our DICTATOR catalogue you will find dampers with needle adjustment. The damping of these can be adjusted by a screw located in the piston rod.

Accessories

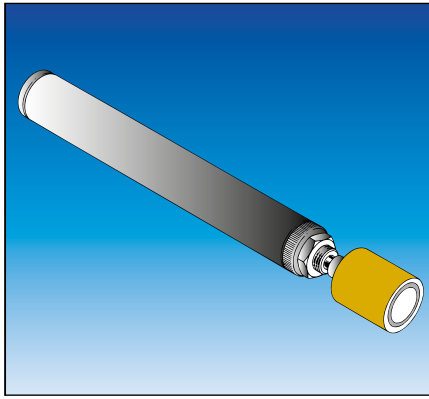


Fixing block (see last page)

part no. 205199

Fixing angle

part no. 700159



EDHM 28 Final Damper with Magnet

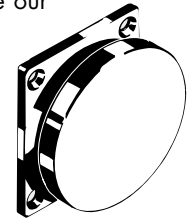
The EDH 28 final damper with magnet is particularly recommended for lightweight sliding doors as it has a zero return force. When the door opens the magnet pulls the piston rod back to the extended position.

The damping force is adjusted by turning the completely extended piston rod. The door should be slowed down gently, making sure it closes completely.

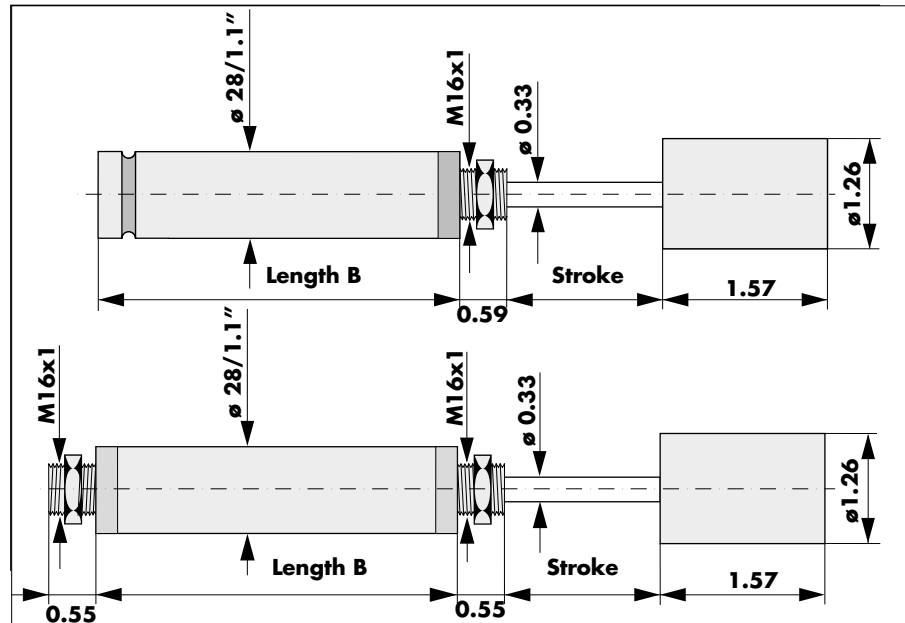
As a counterpart of the magnet, please provide a flat iron or use our AP GD 50 G 16 counter plate (part no. 040025, see chapter Fire Door Control Solutions) when installing the damper.

The damper is fixed with the nut and thread. Please make sure the impact direction is exactly parallel to the axis of the damper. Please use the EDHM damper with two threads on heavier doors.

Fixing blocks are available as extra accessories (please see diagrams on preceding pages).



Dimensions



Technical Data and Order Information

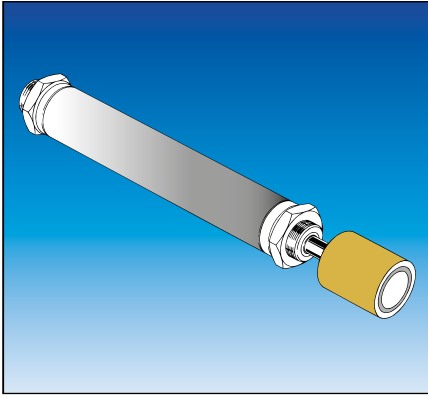
EDHM 28 with one thread and magnet

Part no.	Stroke [inch]	Door weight max. [lbs]	Impact mass max. [lbf]	Returning force max. [lbf]	Length B [inch]	Magnet
BB 203150	1.97	6600	1170	0	5.12	ø 1.26

EDHM 28 with threads on both ends of the cylinder and with magnet

BB 203015	4.72	6600	585	0	8.66	ø 1.26
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Advice: To help you select the appropriate damper, formulae and examples for calculating the required damping force can be found in the chapter Damping Engineering.



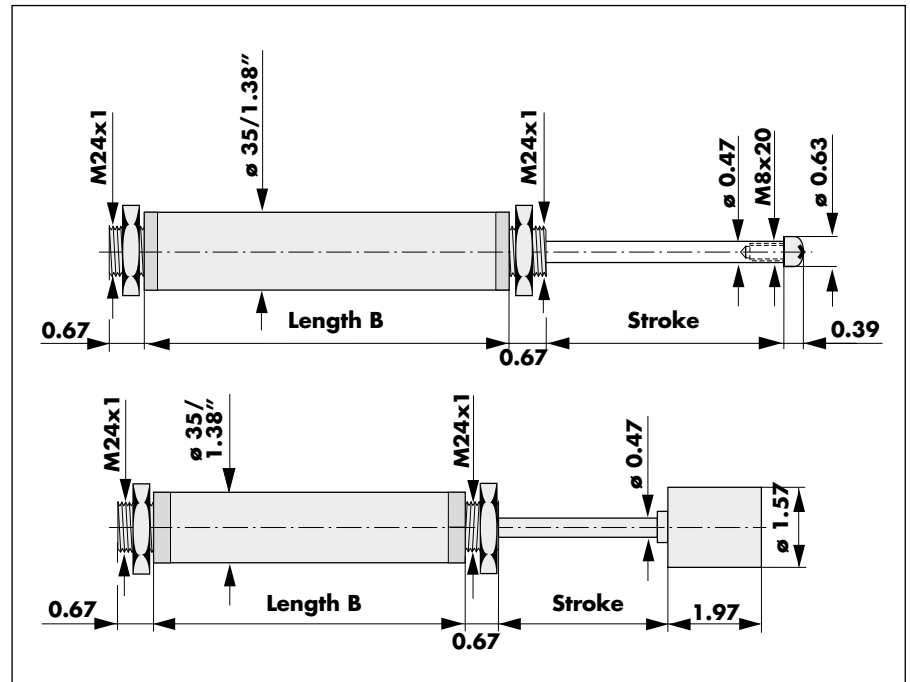
EDH 35 Final Damper with Magnet or Returning Mechanism

The EDH 35 final damper with magnet or integrated returning mechanism is designed especially for sliding doors. The type EDHM with magnet disposes of no integrated return spring thus ensuring also smoothly running lightweight sliding doors to stay completely closed. When opening the door the magnet pulls the piston rod back to the extended position.

When installing the damper please provide as a counterpart of the damper a flat iron or use our AP GD 50 G 16 counter plate (part no. 040025, see chapter Fire Door Control Solutions).

The damper is fixed with the nuts and threads. Please make sure the impact direction is exactly parallel to the axis of the damper, otherwise it can become damaged.

Dimensions



Technical Data and Order Information

EDH 35 with threads on both ends of the cylinder

Part no.	Stroke [inch]	Door weight max. [lbs]	Impact mass max. [lbf]	Returning force max. [lbf]	Length B [inch]	Magnet
203115*	7.87	13200	990	6.75	12.99	-

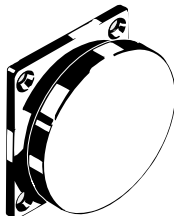
* Damper had the expired German certificate no.130119826. It is replaced by the EDHM35, part no. 200600.

EDH 35 with threads on both ends of the cylinder and with magnet

200600**	7.87	13200	990	0	12.99	∅ 1.57
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** Number of German surveillance contract: Do 18.3

Accessories

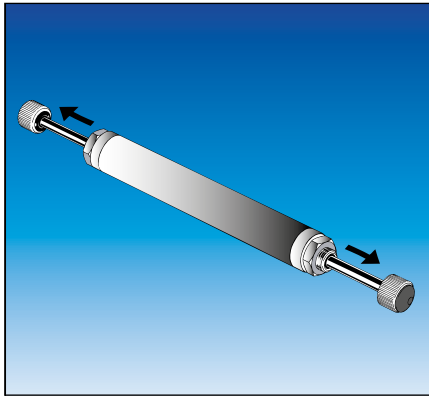


Counter plate AP GD 50 G 16

part no. 040025

Buffers to screw on (only for type 203115)

see chapter Damping Engineering

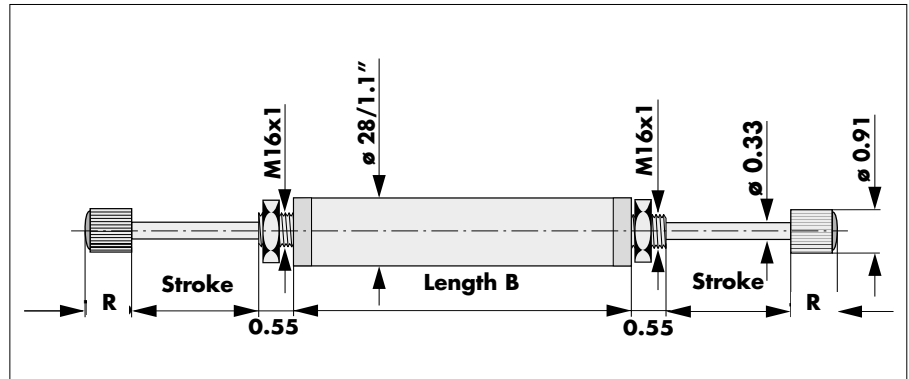


ZDH 28 Bi-Directional Final Damper

The damper is fixed with the nuts and threads. Please make sure the impact direction is exactly parallel to the axis of the damper. We provide a fixing block as accessory.

The damper is adjusted on both sides separately by turning the completely extended piston rod. The door should be slowed down gently, making sure it closes completely.

Dimensions



Technical Data and Order Information

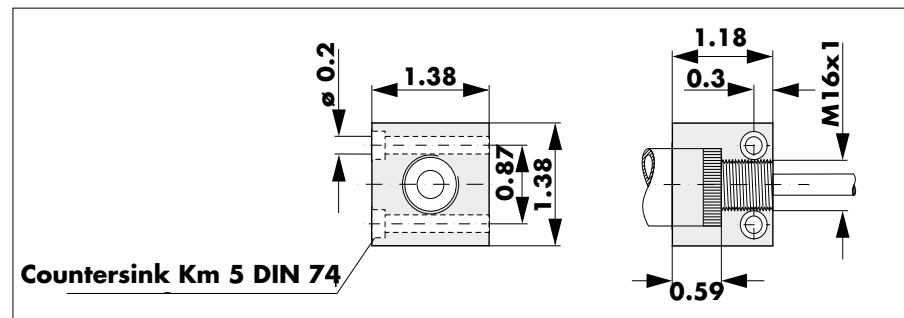
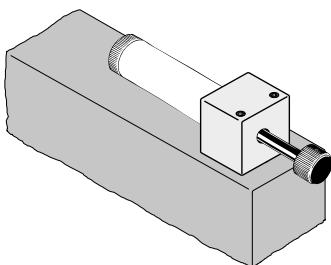
ZDH_a 28 V 90 SP

Part no.	Stroke [inch]	Door weight max. [lbs]	Impact mass max. [lbf]	Returning force max. [lbf]	Length B [inch]	Buffer R [inch]
BB 210112	3.54	2200	697.5	6.75	9.25	0.98

Advice:

To help you select the appropriate damper, formulae and examples for calculating the required damping force can be found in the chapter Damping Engineering.

Accessories



Countersink Km 5 DIN 74

Fixing block

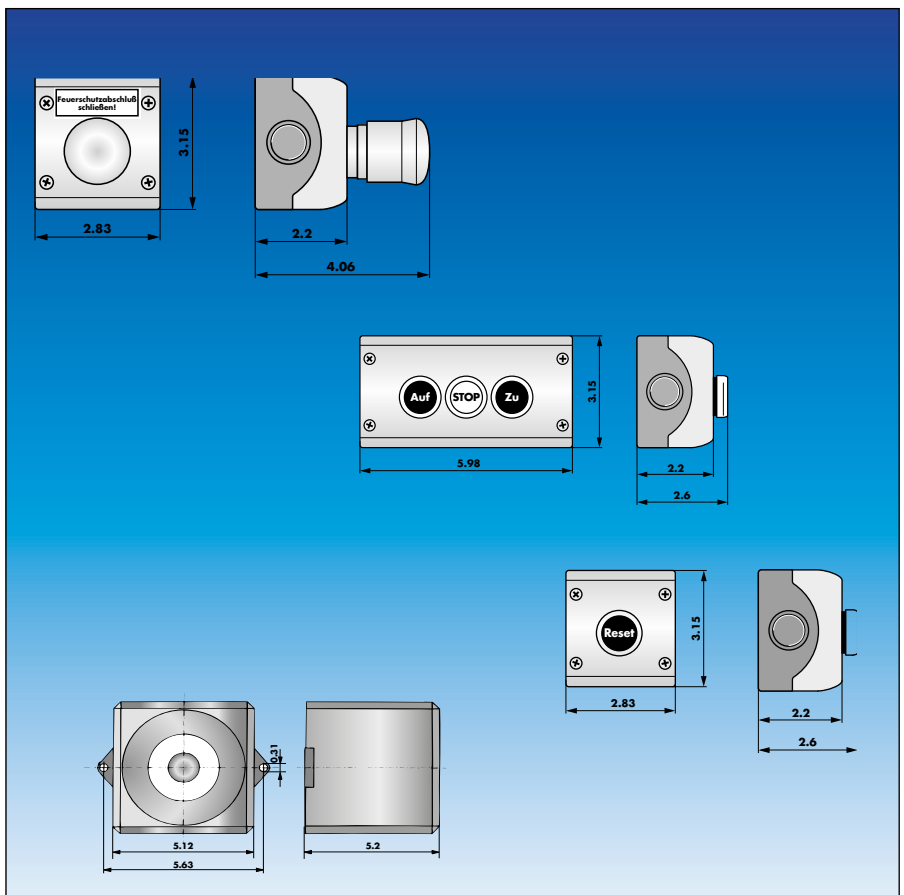
part no. 205199

Safety and Operating Equipment for DICTAMAT Door Operators

On the following pages you will find a number of operating and safety equipment to go with the DICTATOR fire protection door operators. In case of special requirements please ask for an offer. When choosing the safety equipment you should observe the requirements of the relevant directives.

Please observe the maximum capacity of the binders in the control system. The power consumption of the connected devices must not exceed this value. An additional power pack should be ordered, if necessary. (Please see the chapter Fire Door Control Solutions in the DICTATOR catalog).

More safety and operating elements can be found beginning on page 04.055.00 in the chapter Door and Gate Operators of the DICTATOR catalogue.



Summary

Signal control for fire protection doors	see page 07.013.00
Switches	page 05.062.00
Emergency-STOP switch, limit switch, main switch	page 05.066.00

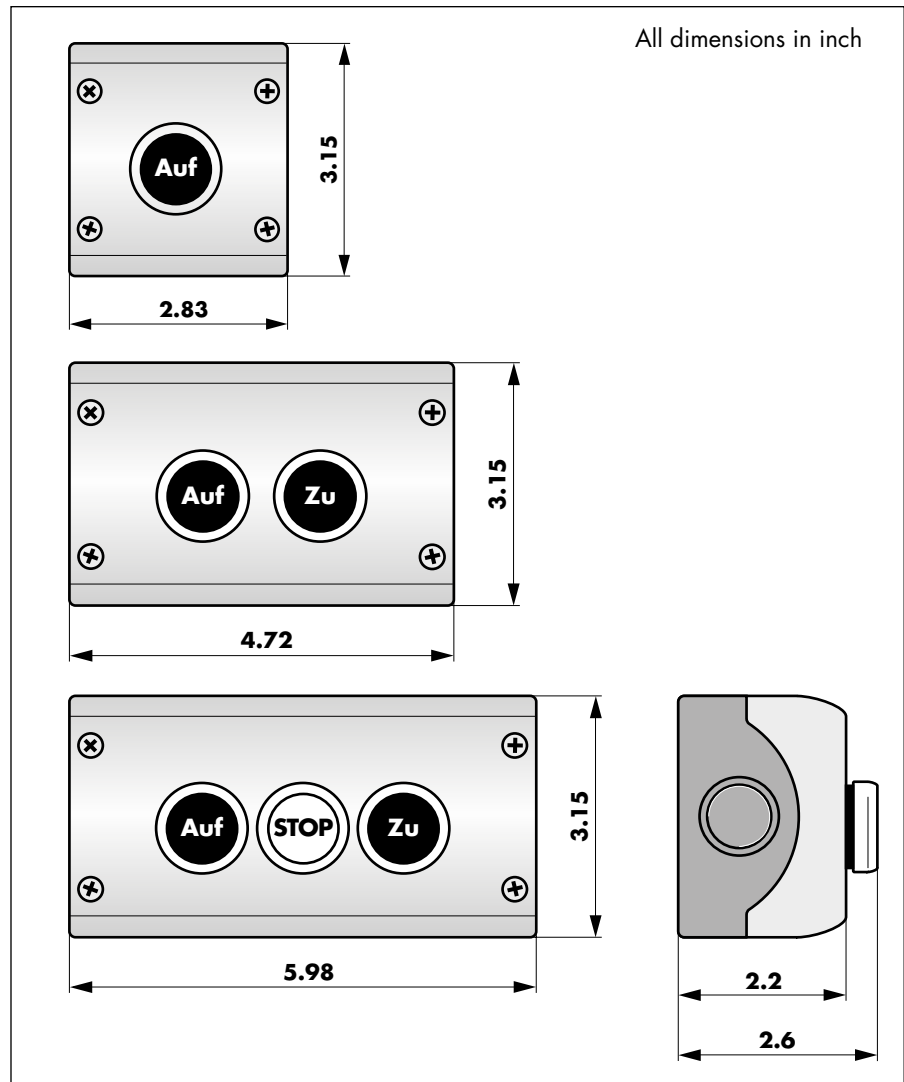
Push Button Switches

Functioning

DICTATOR furnishes a range of different push button switches to operate the door drives DICTAMAT. Normally a switch with two or three push buttons is used (OPEN/CLOSE or OPEN/STOP/CLOSE). The hand switches shown on this page are provided with the following **contacts**:

OPEN, CLOSE	Make contact (NO)
STOP	Break contact (NC) or make contact (NO) (depending on the type of control system used)

Dimensions



Technical Data

IP rating	IP 67
Operating temperature	-13° to +158 °F

Order Information

Push button switch OPEN (make contact, NO)	part no. 700185
Push button switch OPEN - CLOSE, (2 make contacts, NO)	part no. 700117
Push button switch OPEN-STOP-CLOSE (STOP = break contact, NC)	part no. 700142
Push button switch OPEN-STOP-CLOSE (STOP = make contact, NO)	part no. 700147

Key Switch

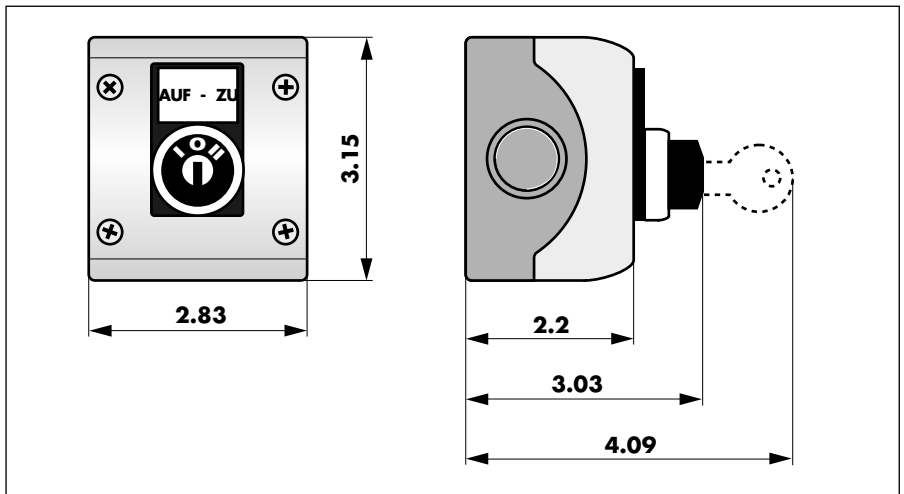
Functioning

A **key switch** is used whenever the use or the operation of the door is restricted to certain persons. The key switches offer only two operating possibilities: OPEN and CLOSE. Is the key switch part of a locking system the key switches can be furnished with a half cylinder lock, to be replaced with one belonging to the locking system.

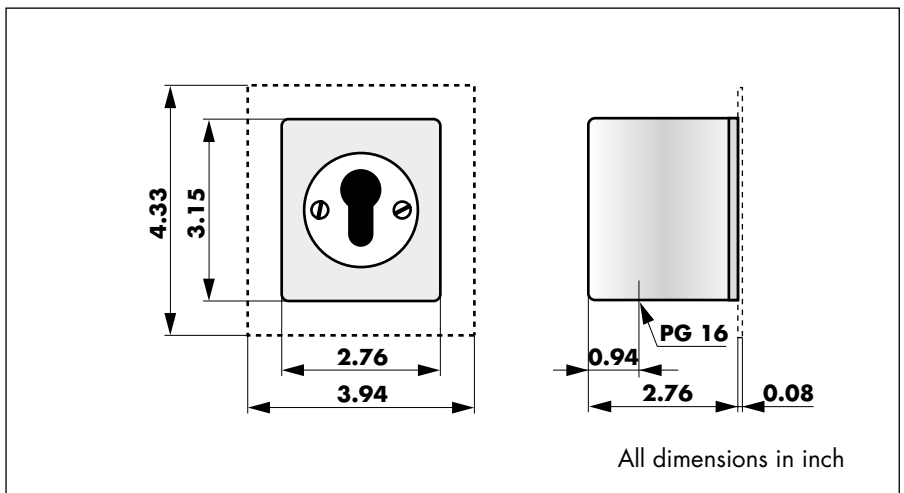
Contacts:

OPEN, CLOSE make contact (NO)

Dimensions Key Switch



Dimensions Key Switch for Half Cylinder Locks



Technical Data

IP rating key switch	IP 67
IP rating key switch with half cylinder lock	IP 54
Operating temperature	-13° to +158 °F

Order Information

Key switch OPEN - CLOSE, surface type	part no. 700113
Key switch OPEN - CLOSE with half cylinder lock, surface type	part no. 700114
Key switch OPEN - CLOSE with half cylinder lock, flush mounting	part no. 700115

Large Surface Switch, Pulling Switch

Functioning

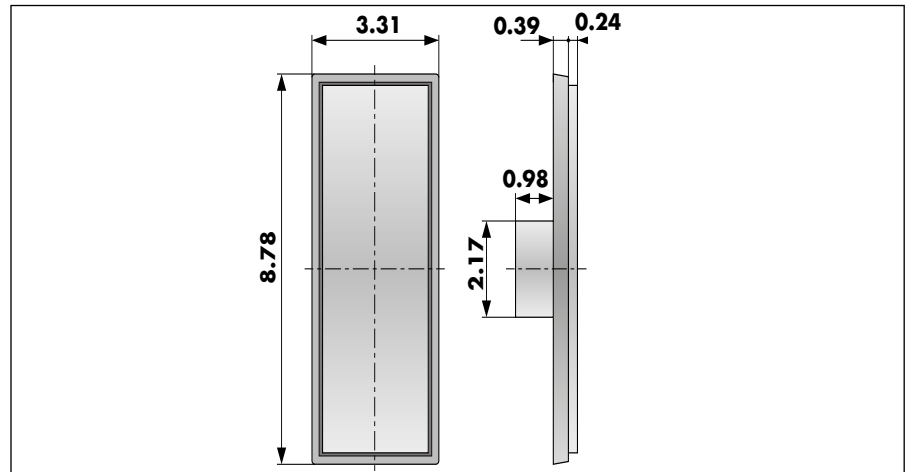
Large surface switches are recommended when the persons using the door either do not have empty hands and should be able to operate the switch with their elbow, or to facilitate their use to handicapped persons.

The **pulling switch** is mainly used in combination with the automatic closing when fork lift trucks use the doors frequently.

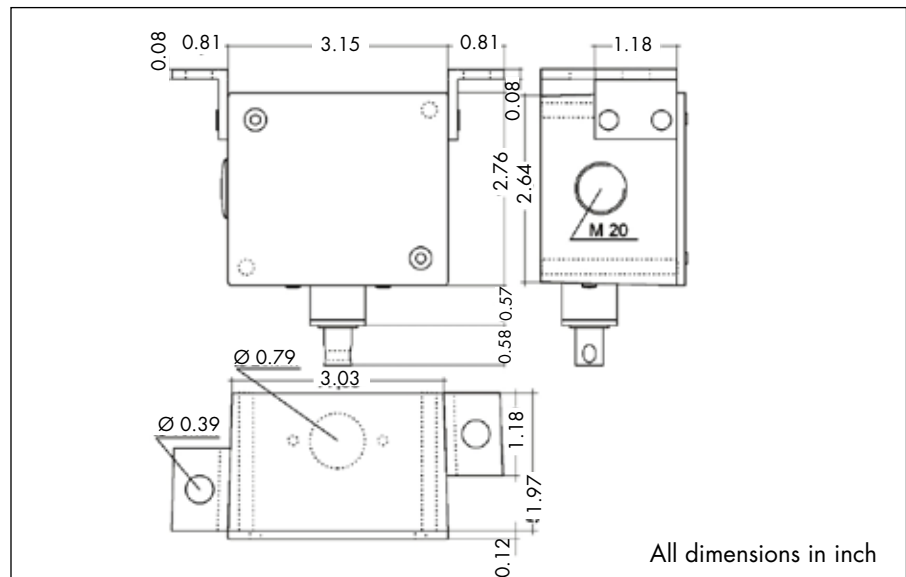
Contacts:

Make contact (NO)

Dimensions Large Surface Switch



Dimensions Pulling Switch



Technical Data

IP rating large surface switch	IP 30
Operating temperature large surface switch	-4° to +122 °F
IP rating pulling switch	IP 65
Operating temperature pulling switch	-13° to +158 °F

Order Information

Large surface switch, flush mounting, stainless steel appearance	part no. 700194
Pulling switch (for alternating impulse OPEN-CLOSE)	part no. 700164

Special Operating Elements for Fire Protection Doors

Functioning

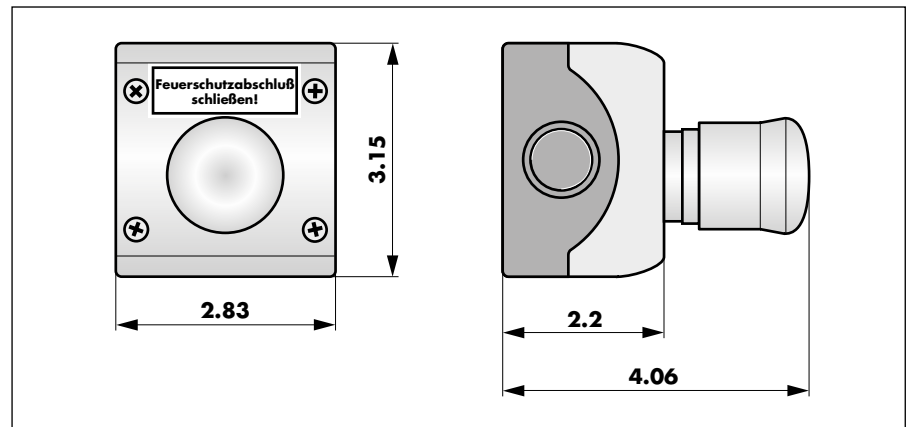
Fire protection doors have to close automatically in case of alarm. The alarm can be triggered by a smoke detector or by a hand release switch. In case of the semi-automatic door operators DICTAMAT 560, 570 and 650 a push-to-lock key is required. For the fully automatic door operators the standard **hand release switch**, part no. 040005 or 040053 (see chapter Fire Door Control Solutions) is sufficient.

After every alarm the control system requires a **RESET** command to resume normal operation.

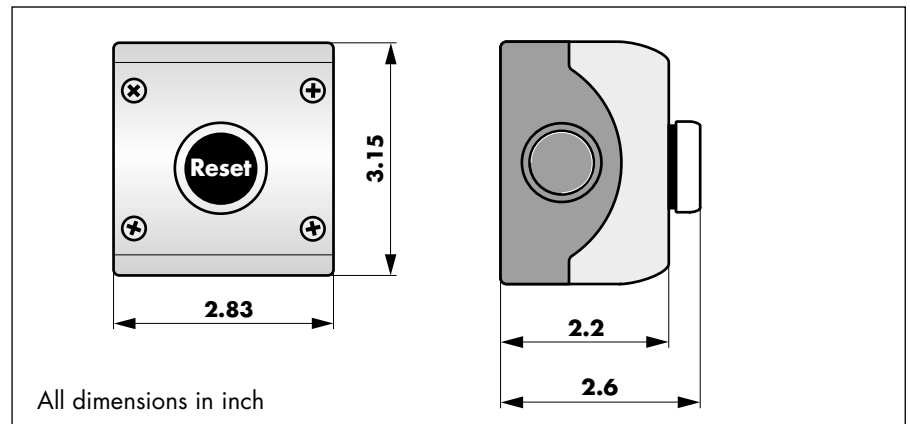
Contacts:

OPEN	2 x make contact (NO)	STOP	make contact (NO)
CLOSE	break contact (NC)		

Dimensions Push-to-Lock Hand Switch



Dimensions RESET



Technical Data

IP rating	IP 67
Operating temperature	-13° to +158 °F

Order Information

Push-to-lock hand release switch (break contact - NC)	part no. 700132
RESET switch (make contact - NO)	part no. 700112

**Other Switches:
Emergency-STOP, Limit Switch, Main Switch**

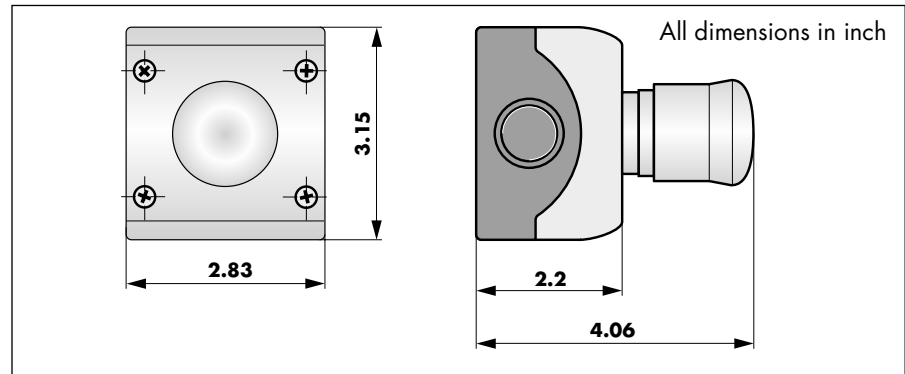
Functioning

For large sliding doors an **emergency-stop switch** should be provided for safety reasons.

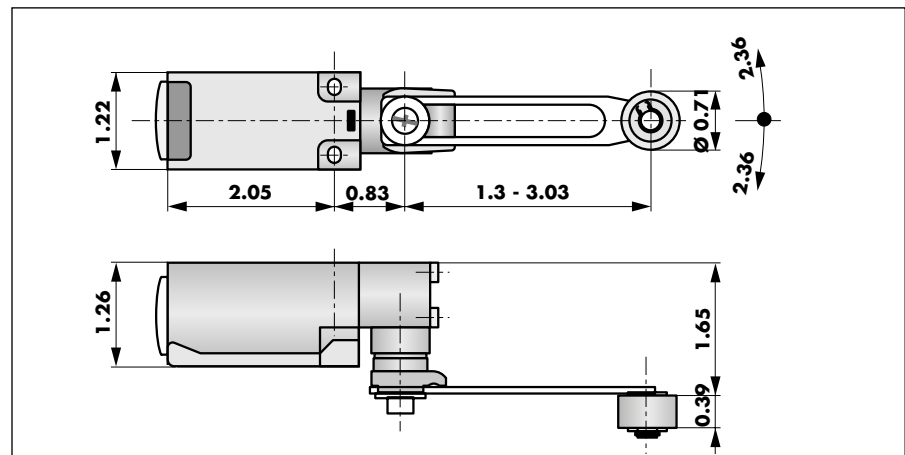
Limit switches are necessary for all door operators without integrated position control system.

In order to be able to cut off the power supply completely, a **main switch** should be installed directly in the power supply of the control system.

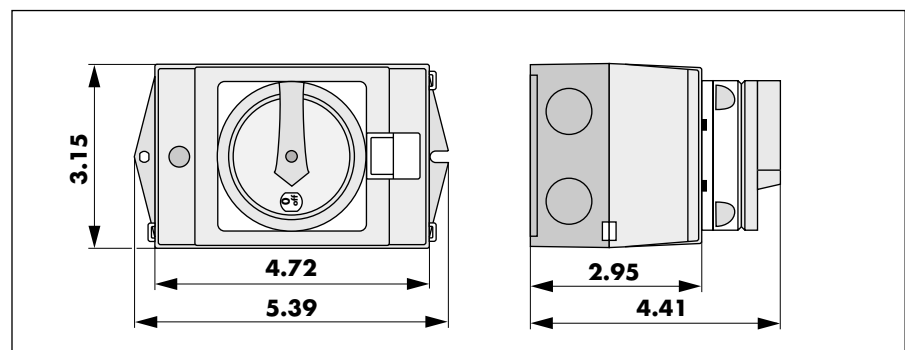
**Dimensions
Emergency-STOP Switch**



**Dimensions
Limit Switch**



**Dimensions
Main Switch**



Technical Data

IP rating	limit switch IP 65
Operating temperature	-13° to +158 °F

Order Information

Emergency-STOP switch (push-to-lock) (break contact - NC)	part no. 700198
Limit switch (break contact - NC)	part no. 700156
Lockable main switch (for padlock)	part no. 700179

DICTATOR Door Operators

Customized Designs for Fire Protection Doors

DICTATOR offers a wide range of DICTAMAT door operators, from **semi-automatic door operators** (opening by hand, controlled closing by the DICTAMAT door operator) up to the **fully automatic door operator with microprocessor control system** for hinged and sliding doors, and for fire protection doors.

But even this **comprehensive product range** provides not a suitable standard operator for all applications. Often doors, wall and window elements, multi-media facilities not only have to be moved, they also have to conform to aesthetic requirements and architectural considerations.

Many years of experience enable DICTATOR to design and develop bespoke door operators for unusual applications and demanding specifications. Either by modifying a standard unit or by manufacturing a completely **bespoke unit** a suitable operator can be produced using our widely flexible manufacturing facilities.

On the following pages you will find some examples of our **customized designs for fire protection doors**.



Technical Data

Door sizes	1.64 - 305 ft (largest door at the moment)
Moving elements	hinged, folding, sliding, telescopic doors, windows, wall/façade elements, multi-media facilities
Motors	direct current, three-phase current, explosion-proof
Control systems	simple electric control systems up to SPS control systems with frequency converter, also with battery back-up
Components included	complete door operator with fixing accessories and control system (including installation if necessary)



196, 262, 305 ft Fire Protection Telescopic Sliding Doors

A special design of fire protection telescopic sliding doors has proved to be beneficial on four occasions in Spain. The fire protection doors have been installed in the **Madrid airport** and in shopping centers of the **Corte Inglés** and **Pryca**. The doors are opened in the morning and closed at night. By using these doors it is unnecessary to have fire walls that restrict access during the day. Airport visitors can wander freely through malls and concourses without hindrance from fire walls.

305 ft Door in Santander, Corte Inglés



Customer's Specification

The sliding fire protection doors open from the centre. Each side of the door consists of **up to six variable span wings**, each with a **width of up to 33 feet**. The whole **door system** extends from **rails on the ceiling**. On the floor there only is an approx. 1.18x1.18" wide guiding slot for one door wing. The door is opened in the morning and closed in the evening. It is operated by impulse with OPEN/STOP/CLOSE functions. As safety devices a contact edge is connected and a warning siren when the door closes. When the safety device is triggered, the **door must stop within 3.94"**. In the event of fire the door closes immediately (controlled via a central alarm). However even **in the event of alarm** the door must stop immediately after a signal from the **safety device**. After the safety device has been **released** the door must continue to **close** by itself (time is adjustable).

Solution

Each side of the door is moved by a **three-phase motor**. The force is transferred via a **tensioned chain**, guided in special fittings that prevent sagging. Both sides of the **variable span wings are synchronized** with each other. Both motors are managed by an **SPS control system with a frequency converter**. This enables adjusting the functions to correspond to individual customer requirements. Further adjustments which may be required later can without difficulty be realized by the SPS control system.

The **fire protection function** is guaranteed by a **battery back-up**. In two of the examples this was set up by the customer and in the other two Dictator supplied the battery back-up with the control system.

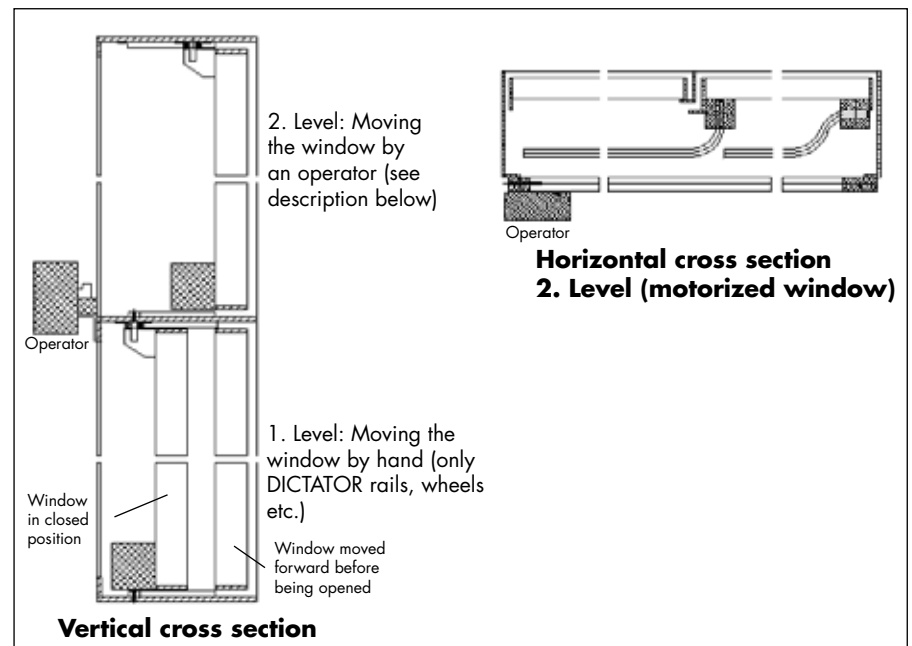


Sliding Window Fronts - for Ventilation/Smoke Evacuation

In modern architecture it is often necessary to have sliding window fronts. Sometimes they need to be moved aside for ventilation or smoke extraction, e.g. in the **Pinakothek der Moderne' in Munich.**

A frequently occurring problem is the lack of space, which means the drive unit has to be installed outside and therefore must be water-proof. Furthermore the window and façade components usually are very heavy and the drive unit must always function reliably, even during high winds exerting high pressure on the façade.

Basic Diagram of Motorized Window Construction in the Pinakothek der Moderne in Munich



Customer's Specification

In the case of the 'Pinakothek der Moderne' in Munich the sliding windows must be opened for ventilation and during smoke alarm. The **window elements** weigh 880 lbs each and must firstly be moved **inwards** (towards the room) and **then to the side**. The windows are track mounted with a high level guide rail. Mechanical locking is not possible, but the window fronts have to remain closed even with **strong winds**. In direct sunlight the windows can quickly become **very hot**.

Solution

The task was solved with a customised version of our **DICTAMAT 4000** door operator with a 135 lbf force. The motor is suitable for temperatures up to 248 °F (60 min). The force is transferred by a chain. Electromagnets ensure the windows remain locked in the closed position. The magnet is automatically switched off by the **N5 control system** when the window opens or in the event of fire. In the case of power failure the control system continues to supply electricity to the magnet with a built-in battery back-up.

The most difficult problem to overcome was the required mobility of the window and to prevent it becoming stuck after a strong gust of wind. This was solved with a **custom-made track, guide rail, wheel, and flexible window hanger with articulated lever**. These were partly made in AISI 316.

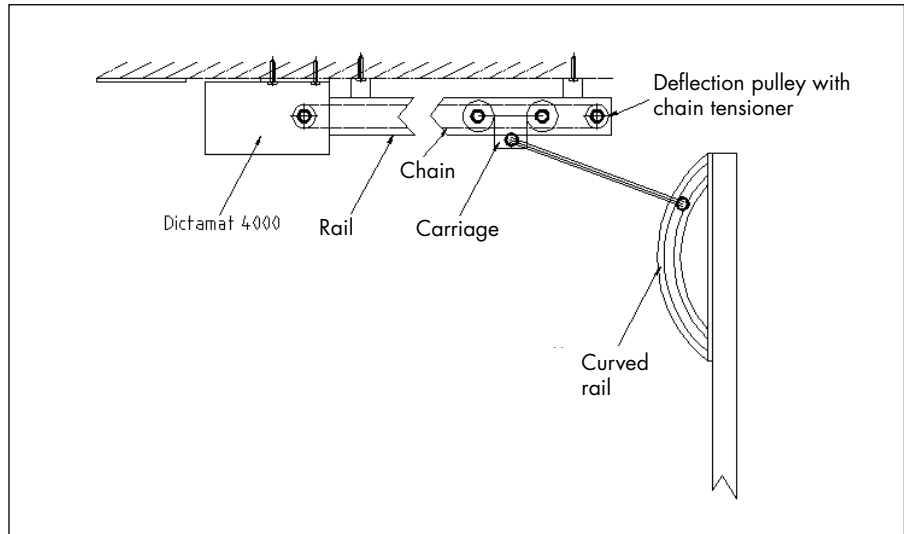


Up and Over Fire Protection Doors

Fire protection doors are generally hinged or sliding doors, but due to constructional reasons this is not always possible. If a custom-made door is installed, normal fire protection door operators cannot be used.

As in the case of the extra large sliding doors, DICTATOR can help with a customized design.

Up and Over Fire Protection Doors in the Federal Office Garage in Vienna



Customer's Specification

Up and over fire protection doors are much heavier than normal garage doors due to their **fire protection function**. They **weigh between 880 lbs and 1540 lbs**, consequently the operator initially requires the **threefold force**. This force is considerably reduced as soon as the door is tilted as a sash weight takes over the counter weight demanded by the door.

In the event of fire the doors, which usually remain open at all times, must be closed (connected to a central fire alarm system) and people and vehicles be protected by a light barrier or a contact switch.

Solution

A **DICTAMAT 4000** door operator with a **specially developed transmission** was installed in a **construction** working with **chain**. To transfer the highest force possible when the door begins to open, a **special construction** was developed including a **guide rail and rail with special carriages**.

The **N4 emergency control system with additional relay** was used. It has a contact which connects to the Central Fire Alarm System. The drive unit closes the door automatically in the event of fire. Fail safe operation is maintained by the built-in **back-up battery** in the event of power failure. On receipt of an alarm signal a relay switches the function of the OPEN switch on the door to an emergency function. This allows the door to be opened briefly (allowing escape) but closes automatically after the pre-set time has elapsed. If the light barrier or contact switch are triggered when the door is closing during fire, the door remains where it is. If the light barrier is released, the door will automatically close by itself after the pre-set time has elapsed.